

## 1. Identification

<b>Product identifier</b>	<b>Rustlick™ ULTRACUT® 375R</b>	
<b>Other means of identification</b>		
<b>Part Number</b>	74905, 74955	
<b>Recommended use</b>	Heavy-duty Semi-Synthetic cutting oil	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Company name</b>	ITW Pro Brands	
<b>Address</b>	4647 Hugh Howell Rd Tucker, GA 30084 United States	
<b>Telephone</b>	1-800-241-8334 /	770-243-8800
<b>Website</b>	www.lpslabs.com	
<b>E-mail</b>	lpssds@itwprobrands.com	
<b>Emergency phone number</b>	Chemtrec	1-800-424-9300

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Reproductive toxicity	Category 1B
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May damage fertility or the unborn child.
<b>Precautionary statement</b>	
<b>Prevention</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.
<b>Response</b>	If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
<b>Storage</b>	Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Distillates (petroleum), Hydrotreated Heavy Naphthenic		64742-52-5	30 - 40
Monoethanolamin		141-43-5	1 - 3
Aminoethyl Ethanolamine		111-41-1	0.1 - 1
Pyridine-2-thiol 1-oxide, Sodium Salt		3811-73-2	0.1 - 1

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
<b>Environmental precautions</b>	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Monoethanolamin (CAS 141-43-5)	PEL	6 mg/m <sup>3</sup>
		3 ppm

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Monoethanolamin (CAS 141-43-5)	STEL	6 ppm
	TWA	3 ppm
Triethanolamine (CAS 102-71-6)	TWA	5 mg/m <sup>3</sup>

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Monoethanolamin (CAS 141-43-5)	STEL	15 mg/m <sup>3</sup>
		6 ppm
	TWA	8 mg/m <sup>3</sup> 3 ppm

#### US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value	Form
Propylene Glycol (CAS 57-55-6)	TWA	10 mg/m <sup>3</sup>	Aerosol.

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles).

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves.

##### Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

#### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

### Appearance

Physical state	Liquid.
Form	Liquid.
Color	Amber.

**Odor** Characteristic.

**Odor threshold** Not available.

**pH** 9.6 @ 10%

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** 212 °F (100 °C)

**Flash point** > 199.4 °F (> 93.0 °C) Pensky-Martens Closed Cup

**Evaporation rate** > 0.1

**Flammability (solid, gas)** Not available.

### Upper/lower flammability or explosive limits

**Flammability limit - lower (%)** Not available.

**Flammability limit - upper (%)** Not available.

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

**Vapor pressure** < 1

**Vapor density** Heavier than air

**Relative density** Not available.

### Solubility(ies)

**Solubility (water)** Emulsifies

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

### Other information

**Explosive properties** Not explosive.

**Oxidizing properties** Not oxidizing.

**Specific gravity** 1.01

**VOC** 92.82 in concentrate

## 10. Stability and reactivity

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.

**Conditions to avoid** Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

**Incompatible materials** Strong oxidizing agents.

**Hazardous decomposition products** Carbon oxides.

## 11. Toxicological information

### Information on likely routes of exposure

**Inhalation** Prolonged inhalation may be harmful.

**Skin contact** Causes skin irritation. May cause an allergic skin reaction.  
Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

**Eye contact** Causes serious eye damage.

**Ingestion** Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

**Information on toxicological effects**

**Acute toxicity** Not expected to be acutely toxic.

Components	Species	Test Results
Alcohols, C16-18 And C18-unsatd., Ethoxylated (CAS 68920-66-1)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	2000 mg/kg, 24 Hours
<b>Oral</b>		
LD50	Rat	> 2000 mg/kg
Aminoethyl Ethanolamine (CAS 111-41-1)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rat	> 2000 mg/kg, 24 Hours
<b>Oral</b>		
LD50	Rat	2200 mg/kg
Distillates (petroleum), Hydrotreated Heavy Naphthenic (CAS 64742-52-5)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 2000 mg/kg
<b>Oral</b>		
LD50	Rat	> 2000 mg/kg
Monoethanolamin (CAS 141-43-5)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	1000 mg/kg
<b>Inhalation</b>		
<i>Vapor</i>		
LC50	Rat	> 1.3 mg/l, 6 Hours
<b>Oral</b>		
LD50	Rat	1100 mg/kg
Propylene Glycol (CAS 57-55-6)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 2000 mg/kg, 24 Hours
<b>Oral</b>		
LD50	Rat	22000 mg/kg
Pyridine-2-thiol 1-oxide, Sodium Salt (CAS 3811-73-2)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	1800 mg/kg, Days
<b>Oral</b>		
LD50	Rat	1100 mg/kg

Components	Species	Test Results
Triethanolamine (CAS 102-71-6)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 2000 mg/kg
<b>Oral</b>		
LD50	Rat	6400 mg/kg
<b>Skin corrosion/irritation</b>	Causes skin irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.	
<b>Skin sensitization</b>	May cause an allergic skin reaction.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	Not classifiable as to carcinogenicity to humans.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Triethanolamine (CAS 102-71-6)	3 Not classifiable as to carcinogenicity to humans.	
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)</b>		
Not listed.		
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>		
Not listed.		
<b>Reproductive toxicity</b>	May damage fertility or the unborn child.	
<b>Specific target organ toxicity - single exposure</b>	Not classified.	
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.	
<b>Aspiration hazard</b>	Not likely, due to the form of the product.	
<b>Chronic effects</b>	Prolonged inhalation may be harmful. May be harmful if absorbed through skin.	
	Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.	

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Monoethanolamin (CAS 141-43-5)		
<b>Aquatic</b>		
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss) 114 - 196 mg/l, 96 hours
Propylene Glycol (CAS 57-55-6)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Daphnia magna) > 10000 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 710 mg/l, 96 hours
Triethanolamine (CAS 102-71-6)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 10610 - 13010 mg/l, 96 hours

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

### Bioaccumulative potential

#### Partition coefficient n-octanol / water (log Kow)

Aminoethyl Ethanolamine -1.39

**Partition coefficient n-octanol / water (log Kow)**

Monoethanolamin	-1.31
Propylene Glycol	-0.92
Triethanolamine	-1

**Mobility in soil** Not established.

**Other adverse effects** None known.

### 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]  
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

**DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable. Not applicable.

### 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Toxic Substances Control Act (TSCA)****TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization  
Reproductive toxicity

**SARA 313 (TRI reporting)**

Not regulated.

## Other federal regulations

### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

### Safe Drinking Water Act (SDWA)

Not regulated.

## US state regulations

### US. New Jersey Worker and Community Right-to-Know Act

Aminoethyl Ethanolamine (CAS 111-41-1)

Monoethanolamin (CAS 141-43-5)

Propylene Glycol (CAS 57-55-6)

Triethanolamine (CAS 102-71-6)

### California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Aminoethyl Ethanolamine (CAS 111-41-1)

Distillates (petroleum), Hydrotreated Heavy Naphthenic (CAS 64742-52-5)

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

Issue date 12-30-2020

Version # 01

### Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. ITW Pro Brands cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use.