

1. Identification

Product identifier	Rustlick™ Vytron N		
Other means of identification			
Part Number	75014, 75054, 75554		
Recommended use	General-purpose synthetic metalworking fluid		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier/Distributor information			
Manufacturer			
Company name	ITW Pro Brands		
Address	616 East Industrial Street Dewitt, IA 52742		
Country	(U.S.A.) Tel +1 800-452-5823		
In Case of Emergency	CHEMTREC: 1-800-424-9300 for US/ 703-527-3887 outside US		

2. Hazard(s) identification

Physical hazards	Not classified.		
Health hazards	Skin corrosion/irritation	Category 1B	
	Serious eye damage/eye irritation	Category 1	
Environmental hazards	Not classified.		
OSHA defined hazards	Not classified.		
Label elements			



Signal word	Danger		
Hazard statement	Causes severe skin burns and eye damage. Causes serious eye damage.		
Precautionary statement			
Prevention	Do not breathe mist/vapors. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.		
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.		
Storage	Store locked up.		
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.		
Hazard(s) not otherwise classified (HNOC)	None known.		
Supplemental information	None.		

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Diisopropanolamine		110-97-4	5 - 10
Boric Acid		10043-35-3	1 - 5
Ethyl Alcohol		64-17-5	1 - 5

Chemical name	Common name and synonyms	CAS number	%
Monoethanolamine		141-43-5	1 - 5
Diethanolamine		111-42-2	0.1 - 1

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ethyl Alcohol (CAS 64-17-5)	PEL	1900 mg/m ³
		1000 ppm
Monoethanolamine (CAS 141-43-5)	PEL	6 mg/m ³
		3 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Boric Acid (CAS 10043-35-3)	STEL	6 mg/m ³	Inhalable fraction.
	TWA	2 mg/m ³	Inhalable fraction.
Diethanolamine (CAS 111-42-2)	TWA	1 mg/m ³	Inhalable fraction and vapor.
Ethyl Alcohol (CAS 64-17-5)	STEL	1000 ppm	
Monoethanolamine (CAS 141-43-5)	STEL	6 ppm	
	TWA	3 ppm	
Triethanolamine (CAS 102-71-6)	TWA	5 mg/m ³	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Diethanolamine (CAS 111-42-2)	TWA	15 mg/m ³
		3 ppm
Ethyl Alcohol (CAS 64-17-5)	TWA	1900 mg/m ³
		1000 ppm
Monoethanolamine (CAS 141-43-5)	STEL	15 mg/m ³
		6 ppm
	TWA	8 mg/m ³
		3 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US - California OELs: Skin designation

Diethanolamine (CAS 111-42-2) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Diethanolamine (CAS 111-42-2) Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Liquid.
Color	Blue.
Odor	Mild.
Odor threshold	Not available.
pH	9.8 @ 10%
Melting point/freezing point	Not available.
Initial boiling point and boiling range	212 °F (100 °C)
Flash point	> 199.4 °F (> 93.0 °C) Pensky-Martens Closed Cup
Evaporation rate	< 1
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Soluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	1.05

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Peroxides. Phenols.
Hazardous decomposition products	Carbon oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns. Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Components	Species	Test Results
Boric Acid (CAS 10043-35-3)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	> 2000 mg/kg, 24 Hours
Inhalation		
LC50	Rat	> 0.002 mg/l, 4 Hours
Oral		
LD50	Rat	> 2600 mg/kg
Diethanolamine (CAS 111-42-2)		
<u>Acute</u>		
Oral		
LD50	Rat	710 mg/kg
Diisopropanolamine (CAS 110-97-4)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	8000 mg/kg, 24 Hours
Oral		
LD50	Rat	> 2000 mg/kg
Ethyl Alcohol (CAS 64-17-5)		
<u>Acute</u>		
Inhalation		
<i>Vapor</i>		
LC50	Rat	51 mg/l, 6 Hours
Monoethanolamine (CAS 141-43-5)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	1000 mg/kg
Inhalation		
<i>Vapor</i>		
LC50	Rat	> 1.3 mg/l, 6 Hours
Oral		
LD50	Rat	1100 mg/kg
Triethanolamine (CAS 102-71-6)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	> 2000 mg/kg

Components	Species	Test Results
Oral LD50	Rat	6400 mg/kg
Skin corrosion/irritation	Causes severe skin burns and eye damage.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Risk of cancer cannot be excluded with prolonged exposure.	
ACGIH Carcinogens		
Boric Acid (CAS 10043-35-3)	A4 Not classifiable as a human carcinogen.	
Diethanolamine (CAS 111-42-2)	A3 Confirmed animal carcinogen with unknown relevance to humans.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Diethanolamine (CAS 111-42-2)	2B Possibly carcinogenic to humans.	
Triethanolamine (CAS 102-71-6)	3 Not classifiable as to carcinogenicity to humans.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)	Not listed.	
US. National Toxicology Program (NTP) Report on Carcinogens	Not listed.	
Reproductive toxicity	Possible reproductive hazard.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful. May be harmful if absorbed through skin. Prolonged exposure may cause chronic effects.	
	Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.	

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Boric Acid (CAS 10043-35-3)		
Aquatic		
Fish	LC50	Razorback sucker (<i>Xyrauchen texanus</i>) > 100 mg/l, 96 hours
Diethanolamine (CAS 111-42-2)		
Aquatic		
Crustacea	EC50	Water flea (<i>Ceriodaphnia dubia</i>) 61.8 - 86.04 mg/l, 48 hours
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) 100 mg/l, 96 hours
Ethyl Alcohol (CAS 64-17-5)		
Aquatic		
Crustacea	EC50	Water flea (<i>Daphnia magna</i>) 7.7 - 11.2 mg/l, 48 hours
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) > 100 mg/l, 96 hours
Monoethanolamine (CAS 141-43-5)		
Aquatic		
Fish	LC50	Rainbow trout, donaldson trout (<i>Oncorhynchus mykiss</i>) 114 - 196 mg/l, 96 hours

Components	Species	Test Results
Triethanolamine (CAS 102-71-6)		
Aquatic		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 10610 - 13010 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Diethanolamine	-1.43
Diisopropanolamine	-0.82
Ethyl Alcohol	-0.31
Monoethanolamine	-1.31
Triethanolamine	-1

Mobility in soil Not established.

Other adverse effects None known.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Diethanolamine (CAS 111-42-2) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes
Classified hazard categories Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Diethanolamine (CAS 111-42-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Ethyl Alcohol (CAS 64-17-5)

Low priority

US state regulations

US. New Jersey Worker and Community Right-to-Know Act

Diethanolamine (CAS 111-42-2)

Ethyl Alcohol (CAS 64-17-5)

Monoethanolamine (CAS 141-43-5)

Triethanolamine (CAS 102-71-6)

California Proposition 65



WARNING: This product can expose you to Diethanolamine, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Diethanolamine (CAS 111-42-2)

Listed: June 22, 2012

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Boric Acid (CAS 10043-35-3)

Diethanolamine (CAS 111-42-2)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 06-04-2020
Version # 01

Disclaimer

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