

## 1. Identification

**Product identifier** Rustlick™ ULTRACUT® Pro

**Other means of identification**

**Part Number** 84405, 84455

**Recommended use** Heavy-duty water-soluble oil for cutting and grinding

**Recommended restrictions** None known.

### Manufacturer/Importer/Supplier/Distributor information

#### Manufacturer

**Company name** ITW Fluids North America

**Address** 616 E Industrial Street  
Dewitt, IA 52742

**Country** (U.S.A.)  
Tel +1 563- 659-5532

#### Supplier

**Company name** ITW Fluids North America

**Address** 805 East Old Highway 56  
Olathe, KS 66061  
Tel +1 800-452-5823

**In Case of Emergency** 1-800-424-9300 (inside U.S.) 1-703-527-3887 (outside U.S.)  
China: 86 532 83889090 (24 hour)

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Serious eye damage/eye irritation Category 1  
Sensitization, skin Category 1

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Danger

**Hazard statement** May cause an allergic skin reaction. Causes serious eye damage.

### Precautionary statement

**Prevention** Avoid breathing mist/vapors. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

**Response** If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

**Storage** Store away from incompatible materials.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Distillates (petroleum), Hydrotreated Heavy Naphthenic		64742-52-5	40 - 50
Alkanes, C14-16, Chloro		1372804-76-6	5 - 10
3-amino-4-octanol		1001354-72-8	1 - 5
Poly(oxy-1,2-ethanediyl), .alpha.-(carboxymethyl)-.omega.-(9-octadecenyl)-, (z)-		57635-48-0	1 - 5
1,2-benzisothiazolin-3-one		2634-33-5	0.1 - 1
Diethanolamine		111-42-2	0.1 - 1

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
<b>Environmental precautions</b>	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

**Precautions for safe handling** Do not get in eyes, on skin, or on clothing. Avoid breathing mist/vapors. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities** Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Glycerin (CAS 56-81-5)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Diethanolamine (CAS 111-42-2)	TWA	1 mg/m <sup>3</sup>	Inhalable fraction and vapor.
Triethanolamine (CAS 102-71-6)	TWA	5 mg/m <sup>3</sup>	

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Diethanolamine (CAS 111-42-2)	TWA	15 mg/m <sup>3</sup>
		3 ppm

#### US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
Diethylene Glycol (CAS 111-46-6)	TWA	10 mg/m <sup>3</sup>

**Biological limit values** No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

#### US - California OELs: Skin designation

Diethanolamine (CAS 111-42-2) Can be absorbed through the skin.

#### US ACGIH Threshold Limit Values: Skin designation

Diethanolamine (CAS 111-42-2) Can be absorbed through the skin.

### Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles) and a face shield. Face shield is recommended.

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves.

**Other** Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

### Appearance

Physical state	Liquid.
Form	Liquid.
Color	Golden Yellow; Light brown.

**Odor** Characteristic.

**Odor threshold** Not available.

**pH** 9.8 @ 10%

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** > 212 °F (> 100 °C)

**Flash point** > 199.4 °F (> 93.0 °C) Pensky-Martens Closed Cup

**Evaporation rate** > 0.1

**Flammability (solid, gas)** Not applicable.

### Upper/lower flammability or explosive limits

**Flammability limit - lower (%)** Not available.

**Flammability limit - upper (%)** Not available.

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

**Vapor pressure** < 1 mm Hg

**Vapor density** > 1

**Relative density** Not available.

### Solubility(ies)

**Solubility (water)** Emulsifies.

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

### Other information

**Explosive properties** Not explosive.

**Oxidizing properties** Not oxidizing.

**Specific gravity** 0.98

**VOC** None.

## 10. Stability and reactivity

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.

**Conditions to avoid** Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

**Incompatible materials** Peroxides. Phenols.

**Hazardous decomposition products** Carbon oxides.

## 11. Toxicological information

### Information on likely routes of exposure

**Inhalation** Prolonged inhalation may be harmful.

**Skin contact** May cause an allergic skin reaction.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

**Eye contact** Causes serious eye damage.

**Ingestion** Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash.

**Information on toxicological effects**

**Acute toxicity** Not expected to be acutely toxic.

Components	Species	Test Results
Diethanolamine (CAS 111-42-2)		
<b>Acute</b>		
<b>Oral</b>		
LD50	Rat	710 mg/kg
Diethylene Glycol (CAS 111-46-6)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	12000 mg/kg
<b>Oral</b>		
LD50	Rat	13000 mg/kg
Distillates (petroleum), Hydrotreated Heavy Naphthenic (CAS 64742-52-5)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 2000 mg/kg
<b>Oral</b>		
LD50	Rat	> 2000 mg/kg
Glycerin (CAS 56-81-5)		
<b>Acute</b>		
<b>Oral</b>		
LD50	Rat	18000 mg/kg
Triethanolamine (CAS 102-71-6)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 2000 mg/kg
<b>Oral</b>		
LD50	Rat	6400 mg/kg
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.	
<b>Skin sensitization</b>	May cause an allergic skin reaction.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	Risk of cancer cannot be excluded with prolonged exposure.	
<b>ACGIH Carcinogens</b>		
Diethanolamine (CAS 111-42-2)	A3 Confirmed animal carcinogen with unknown relevance to humans.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Diethanolamine (CAS 111-42-2)	2B Possibly carcinogenic to humans.	

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Not listed.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. May be harmful if absorbed through skin. Prolonged exposure may cause chronic effects.
	Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

**12. Ecological information**

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
1,2-benzisothiazolin-3-one (CAS 2634-33-5)		
<b>Aquatic</b>		
Fish	LC50	Bleak ( <i>Alburnus alburnus</i> ) 8 - 13 mg/l, 96 hours
Diethanolamine (CAS 111-42-2)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea ( <i>Ceriodaphnia dubia</i> ) 61.8 - 86.04 mg/l, 48 hours
Fish	LC50	Fathead minnow ( <i>Pimephales promelas</i> ) 100 mg/l, 96 hours
Diethylene Glycol (CAS 111-46-6)		
<b>Aquatic</b>		
Fish	LC50	Western mosquitofish ( <i>Gambusia affinis</i> ) > 32000 mg/l, 96 hours
Glycerin (CAS 56-81-5)		
<b>Aquatic</b>		
Fish	LC50	Rainbow trout, donaldson trout ( <i>Oncorhynchus mykiss</i> ) 51000 - 57000 mg/l, 96 hours
Triethanolamine (CAS 102-71-6)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea ( <i>Ceriodaphnia dubia</i> ) 565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow ( <i>Pimephales promelas</i> ) 10610 - 13010 mg/l, 96 hours

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential****Partition coefficient n-octanol / water (log Kow)**

Diethanolamine	-1.43
Glycerin	-1.76
Triethanolamine	-1

**Mobility in soil** Not established.

**Other adverse effects** None known.

**13. Disposal considerations**

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### Toxic Substances Control Act (TSCA)

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Alkanes, C14-16, Chloro (CAS 1372804-76-6) 1.0 % One-Time Export Notification only.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Diethanolamine (CAS 111-42-2) Listed.

### SARA 304 Emergency release notification

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Serious eye damage or eye irritation  
Respiratory or skin sensitization

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Diethanolamine (CAS 111-42-2)

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

#### FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Glycerin (CAS 56-81-5) Other Flavoring Substances with OSHA PEL's

### US state regulations

#### US. New Jersey Worker and Community Right-to-Know Act

Diethanolamine (CAS 111-42-2)

Glycerin (CAS 56-81-5)

Triethanolamine (CAS 102-71-6)

#### California Proposition 65



**WARNING:** This product can expose you to Diethanolamine, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Diethanolamine (CAS 111-42-2)

Listed: June 22, 2012

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Diethanolamine (CAS 111-42-2)

Distillates (petroleum), Hydrotreated Heavy Naphthenic (CAS 64742-52-5)

**International Inventories**

<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision****Issue date** 07-02-2020**Version #** 01**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. ITW Fluids North America cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use.