



TOLERANCES (inch)

1/8–1/4 DIAMETER

$D_1 = +0.000/-0.0012$

$D_2 = h_6$

>1/4–3/8 DIAMETER

$D_1 = +0.000/-0.0016$

$D_2 = h_6$

>3/8–1 DIAMETER

$D_1 = +0.000/-0.0020$

$D_2 = h_6$

Z1B

FRACTIONAL SERIES

TECH INFO 59

inch				EDP NO.		
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	Ti-NAMITE-A (AlTiN)	Ti-NAMITE-A (AlTiN) W/FLAT	JetStream*
1/8	3/8	1-1/2	1/8	36358	–	–
5/32	7/16	2	3/16	36357	–	–
3/16	7/16	2	3/16	36359	–	–
7/32	7/16	2-1/2	1/4	36361	–	–
1/4	1/2	2-1/2	1/4	36344	–	–
1/4	3/4	2-1/2	1/4	36590	–	–
9/32	5/8	2-1/2	5/16	36353	–	–
5/16	13/16	2-1/2	5/16	36345	–	–
11/32	13/16	2-1/2	3/8	36354	–	–
3/8	7/8	2-1/2	3/8	36346	36539	–
13/32	15/16	2-3/4	7/16	36355	36540	–
7/16	1	2-3/4	7/16	36347	36541	–
15/32	1	3	1/2	36356	36542	–
1/2	1	3	1/2	36348	36543	36846
1/2	1-1/4	3-1/4	1/2	36591	36592	–
9/16	1-1/8	3-1/2	9/16	36349	36544	36847
5/8	1-1/4	3-1/2	5/8	36350	36545	36848
3/4	1-1/2	4	3/4	36351	36546	36849
1	1-1/2	4	1	36352	36547	36850

*JetStream Patented Coolant Technology

- STEELS
- STAINLESS STEELS
- CAST IRON
- HIGH TEMP ALLOYS
- TITANIUM