

Taper Shank Drills HSS – Titanium Coated



Size (in.)	Flute Length (in.)	Overall Length (in.)	Morse Taper No.	HSS TITAN COATED Code No.	Price \$
5/16	3-1/8	6-3/8	1	114438	103.03
3/8	3-1/2	6-3/4	1	114439	107.60
7/16	3-7/8	7-1/4	1	114440	117.33
1/2	4-3/8	8-1/4	2	114441	138.54
33/64	4-5/8	8-1/2	2	114442	165.43
17/32	4-5/8	8-1/2	2	114443	153.43
9/16	4-7/8	8-3/4	2	114444	170.05
19/32	4-7/8	8-3/4	2	114445	183.07
5/8	4-7/8	8-3/4	2	114446	185.47
21/32	5-1/8	9	2	114447	206.09
11/16	5-3/8	9-1/4	2	114448	212.99
23/32	5-5/8	9-1/2	2	114449	206.09
3/4	5-7/8	9-3/4	2	114450	250.18
25/32	6	9-7/8	2	114451	297.70
13/16	6-1/8	10-3/4	3	114452	311.42
27/32	6-1/8	10-3/4	3	114453	334.32
7/8	6-1/8	10-3/4	3	114454	343.47
29/32	6-1/8	10-3/4	3	114455	366.36
15/16	6-1/8	10-3/4	3	114456	348.90
31/32	6-3/8	11	3	114457	377.83
63/64	6-3/8	11	3	114458	416.72
1	6-3/8	11	3	114459	384.72
1-1/32	6-1/2	11-1/8	3	114460	423.61
1-1/16	6-5/8	11-1/4	3	114461	439.66
1-3/32	6-7/8	12-1/2	4	114462	522.10
1-1/8	7-1/8	12-3/4	4	114463	542.69
1-5/32	7-1/4	12-7/8	4	114464	572.45
1-3/16	7-3/8	13	4	114465	595.35
1-7/32	7-1/2	13-1/8	4	114466	641.18
1-1/4	7-7/8	13-1/2	4	114467	664.07
1-5/16	8-5/8	14-1/4	4	114468	838.09
1-3/8	8-7/8	14-1/2	4	114469	893.04
1-1/2	9-3/8	15	4	114470	1,030.43

HSS Taper Shank Drills



Size (in.)	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	Morse Taper No.	HSS Code No.	Price \$
1/2	0.5000	4-3/8	8-1/4	2	106002	14.94
33/64	0.5156	4-5/8	8-1/2	2	106004	15.57
17/32	0.5312	4-5/8	8-1/2	2	106006	15.55
35/64	0.5469	4-7/8	8-3/4	2	106008	15.56
9/16	0.5625	4-7/8	8-3/4	2	106010	18.62
37/64	0.5781	4-7/8	8-3/4	2	106012	18.57
19/32	0.5938	4-7/8	8-3/4	2	106014	18.09
39/64	0.6094	4-7/8	8-3/4	2	106016	15.82
5/8	0.6250	4-7/8	8-3/4	2	106018	19.70
41/64	0.6406	5-1/8	9	2	106020	18.57
21/32	0.6562	5-1/8	9	2	106022	22.06
43/64	0.6719	5-3/8	9-1/4	2	106024	22.32
11/16	0.6875	5-3/8	9-1/4	2	106026	22.28
45/64	0.7031	5-5/8	9-1/2	2	106028	22.28
23/32	0.7188	5-5/8	9-1/2	2	106030	22.32
47/64	0.7344	5-7/8	9-3/4	2	106032	24.81
3/4	0.7500	5-7/8	9-3/4	2	106034	25.32
49/64	0.7656	6	9-7/8	2	106036	29.55
25/32	0.7812	6	9-7/8	2	106038	29.56
51/64	0.7969	6-1/8	10-3/4	3	106040	29.64
13/16	0.8125	6-1/8	10-3/4	3	106042	29.68
53/64	0.8281	6-1/8	10-3/4	3	106044	34.16
27/32	0.8438	6-1/8	10-3/4	3	106046	32.30
55/64	0.8594	6-1/8	10-3/4	3	106048	34.65
7/8	0.8750	6-1/8	10-3/4	3	106050	32.30
57/64	0.8906	6-1/8	10-3/4	3	106052	37.73
29/32	0.9062	6-1/8	10-3/4	3	106054	39.75
59/64	0.9219	6-1/8	10-3/4	3	106056	44.87
15/16	0.9375	6-1/8	10-3/4	3	106058	46.25
61/64	0.9531	6-3/8	11	3	106060	46.24
31/32	0.9688	6-3/8	11	3	106062	44.83
63/64	0.9844	6-3/8	11	3	106064	44.96
1	1.0000	6-3/8	11	3	106066	45.24

Size (in.)	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	Morse Taper No.	HSS Code No.	Price \$
1-1/64	1.0156	6-1/2	11-1/8	3	106067	53.86
1-1/32	1.0312	6-1/2	11-1/8	3	106068	60.84
1-3/64	1.0469	6-5/8	11-1/4	3	106069	58.43
1-1/16	1.0625	6-5/8	11-1/4	3	106070	59.67
1-5/64	1.0781	6-7/8	12-1/2	4	106071	60.84
1-3/32	1.0938	6-7/8	12-1/2	4	106072	56.46
1-7/64	1.1094	7-1/8	12-3/4	4	106073	60.84
1-1/8	1.1250	7-1/8	12-3/4	4	106074	70.42
1-9/64	1.1406	7-1/4	12-7/8	4	106075	69.54
1-5/32	1.1562	7-1/4	12-7/8	4	106076	77.15
1-11/64	1.1719	7-3/8	13	4	106077	72.88
1-3/16	1.1875	7-3/8	13	4	106078	80.70
1-13/64	1.2031	7-1/2	13-1/8	4	106079	85.88
1-7/32	1.2188	7-1/2	13-1/8	4	106080	89.74
1-15/64	1.2344	7-7/8	13-1/2	4	106081	100.32
1-1/4	1.2500	7-7/8	13-1/2	4	106082	111.29
1-17/64	1.2656	8-1/2	14-1/8	4	106083	107.80
1-9/32	1.2812	8-1/2	14-1/8	4	106084	111.31
1-19/64	1.2969	8-5/8	14-1/4	4	106085	117.29
1-5/16	1.3125	8-5/8	14-1/4	4	106086	122.14
1-21/64	1.3281	8-3/4	14-3/8	4	106087	121.64
1-11/32	1.3438	8-3/4	14-3/8	4	106088	124.83
1-23/64	1.3594	8-7/8	14-1/2	4	106089	100.55
1-3/8	1.3750	8-7/8	14-1/2	4	106090	128.69
1-25/64	1.3906	9	14-5/8	4	106091	139.78
1-13/32	1.4062	9	14-5/8	4	106092	147.01
1-27/64	1.4219	9-1/8	14-3/4	4	106093	146.30
1-7/16	1.4375	9-1/8	14-3/4	4	106094	150.00
1-29/64	1.4531	9-1/4	14-7/8	4	106095	155.53
1-15/32	1.4688	9-1/4	14-7/8	4	106096	159.88
1-31/64	1.4844	9-3/8	15	4	106097	168.11
1-1/2	1.5000	9-3/8	15	4	106098	175.94
1-33/64	1.5156	9-3/8	16-3/8	5	106099	180.82
1-17/32	1.5312	9-3/8	16-3/8	5	106100	180.82
1-35/64	1.5469	9-5/8	16-5/8	5	106101	125.49
1-9/16	1.5625	9-5/8	16-5/8	5	106102	184.76
1-37/64	1.5781	9-7/8	16-7/8	5	106103	182.43
1-19/32	1.5938	9-7/8	16-7/8	5	106104	182.43
1-39/64	1.6094	10	17	5	106105	182.45
1-5/8	1.6250	10	17	5	106106	184.65
1-41/64	1.6406	10-1/8	17-1/8	5	106107	184.67
1-21/32	1.6562	10-1/8	17-1/8	5	106108	191.39
1-43/64	1.6719	10-1/8	17-1/8	5	106109	198.75
1-11/16	1.6875	10-1/8	17-1/8	5	106110	198.77
1-45/64	1.7031	10-1/8	17-1/8	5	106111	205.82
1-23/32	1.7188	10-1/8	17-1/8	5	106112	220.29
1-47/64	1.7344	10-1/8	17-1/8	5	106113	216.65
1-3/4	1.7500	10-1/8	17-1/8	5	106114	216.71
1-25/32	1.7812	10-1/8	17-1/8	5	106116	251.21
1-13/16	1.8125	10-1/8	17-1/8	5	106118	378.66
1-27/32	1.8438	10-1/8	17-1/8	5	106120	397.03
1-7/8	1.8750	10-3/8	17-3/8	5	106122	282.26
1-29/32	1.9062	10-3/8	17-3/8	5	106124	282.23
1-15/16	1.9375	10-3/8	17-3/8	5	106126	282.26
1-31/32	1.9688	10-3/8	17-3/8	5	106128	292.36
2	2.0000	10-3/8	17-3/8	5	106130	318.51
2-1/32	2.0313	10-3/8	17-3/8	5	106131	337.70
2-1/16	2.0625	10-1/4	17-3/8	5	106132	340.54
2-3/32	2.0938	10-1/4	17-3/8	5	106133	340.53
2-1/8	2.1250	10-1/4	17-3/8	5	106134	368.46
2-5/32	2.1562	10-1/4	17-3/8	5	106135	267.93
2-3/16	2.1875	10-1/4	17-3/8	5	106136	387.79
2-7/32	2.2188	10-1/8	17-3/8	5	106137	403.23
2-1/4	2.2500	10-1/8	17-3/8	5	106138	411.11
2-5/16	2.3125	10-1/8	17-3/8	5	106140	443.52
2-3/8	2.3750	10-1/8	17-3/8	5	106142	491.48
2-7/16	2.4375	11-1/4	18-3/4	5	106144	601.84
2-1/2	2.5000	11-1/4	18-3/4	5	106146	658.76
2-9/16	2.5625	11-7/8	19-1/2	5	106148	697.80
2-5/8	2.6250	11-7/8	19-1/2	5	106150	750.88
2-11/16	2.6875	12-3/4	20-3/8	5	106152	538.42
2-3/4	2.7500	12-3/4	20-3/8	5	106154	760.82
2-13/16	2.8125	13-3/8	21-1/8	5	106156	571.55
2-7/8	2.8750	14	21-3/4	5	106158	881.08
2-15/16	2.9375	14	21-3/4	5	106160	870.62
3	3.0000	14	21-3/4	5	106162	1,735.14
3-1/16	3.0625	14-5/8	24-1/2	6	106164	1,856.62
3-1/8	3.1250	14-5/8	24-1/2	6	106166	2,757.11
3-3/16	3.1875	14-5/8	24-1/2	6	106168	2,124.98
3-1/4	3.2500	15-1/2	25-1/2	6	106170	3,236.33
3-5/16	3.3125	15-1/2	25-1/2	6	106172	3,415.97
3-3/8	3.3750	15-1/2	25-1/2	6	106174	3,535.76
3-7/16	3.4375	15-1/2	25-1/2	6	106176	2,687.26
3-1/2	3.5000	16-3/8	26-1/2	6	106178	3,595.75
3-5/8	3.6250	16-3/8	26-1/2	6	106180	4,674.28
3-3/4	3.7500	16-3/8	26-1/2	6	106182	5,273.58
3-7/8	3.8750	16-3/8	26-1/2	6	106184	5,513.34
4	4.0000	17-1/2	27-1/2	6	106186	5,039.43