

Super Heavy Duty Ball Bearing Drill Chucks



GS Ball Bearing Chucks are specially designed for HEAVY DUTY drilling applications on production drilling machines, jig borers, milling machines, lathes and radials. The ideal choice for those jobs that require close tolerance drilling. The ball thrust bearing reduces friction in the chuck's closing mechanism, so the operator can apply more gripping power on the twist drill shank.

- High precision, premium tolerance



Chuck Model	Capacity (in.)	Mount	Code No.	Price \$
13BXH	3/64-1/2	JT6	536500	101.17
16BXH	3/64-5/8	JT3	536502	126.55
19BXH	3/64-3/4	JT4	536504	164.37

Plain Bearing Drill Chucks



GS Plain Bearing Chucks are specially designed for stationary drilling, turning, milling, and woodworking machines.

- Sleeve design eliminates the possibility of tooth breakage
- Hardened jaws and body help to avoid wear and lengthen the life of the chuck
- Each chuck supplied with a key



Chuck Model	Capacity (in.)	Mount	Code No.	Price \$
13GH	3/64-1/2	JT6	536516	41.18
16GH	3/64-5/8	JT3	536520	48.13

Super Precision Keyless Drill Chucks



Keyless chucks are engineered to quickly loosen and tighten a tool on the chuck collar of the drill, either by manual operation or when torque is applied. Rotating the chuck collar in a counterclockwise direction will loosen the tool.

- High precision, premium tolerance
- The jaws feature a TiN coated surface treatment to assure durability



Chuck Model	Capacity (in.)	Mount	Code No.	Price \$
6XH	1/64-1/4	JT1	536524	146.13
6XH	1/64-1/4	3/8 -24	536526	141.87
10XH	1/64-3/8	JT2	536528	167.22
10XH	1/64-3/8	JT33	536530	167.22
13XH	1/64-1/2	JT6	536534	183.64
13XH	1/64-1/2	JT33	536536	258.67
13XH	1/64-1/2	1/2 -20	536538	82.52
16XH	1/8-5/8	JT6	536540	230.80
16XH	1/8-5/8	JT33	536542	225.10

Replacement Chuck Wrenches



Description	Code No.	Price \$
Fits 1/4" chucks	534418	8.03
Fits 1/2" chucks	534420	10.20
Fits 5/8" chucks	534431	10.20

Drill Chuck Keys



- Nickel thumb grip
- The potential for fracturing under excessive load is limited due to soft steel handles



Chuck Model	Key No.	Code No.	Price \$
13GH 1/2 JT33	P6	536548	3.96
13GH 1/2 JT6	P6	536548	3.96
16GH 5/8	P7	536550	3.96
19GH 3/4	P7	536550	3.96
13BXH	P6	536548	3.96
16BXH	P7	536550	3.96
19BXH	P7	536550	3.96

Drill Chuck Arbors



Taper	Jacobs Taper	Code No.	Price \$
MT1	2	326900	7.65
MT2	1	326901	8.11
MT2	2	326902	8.11
MT2	3	326904	8.11
MT2	6	326906	8.11
MT2	33	326908	8.11
MT3	2	326910	9.22
MT3	3	326912	9.32
MT3	4	326914	11.10
MT3	6	326916	9.43
MT3	33	326918	9.65
MT4	3	326920	12.55
MT4	4	326922	13.10
MT4	6	326924	12.55
MT4	33	326926	12.55
MT5	3	326928	24.65
MT5	6	326930	24.65
R8	2	326932	15.98
R8	3	326934	15.98
R8	6	326936	15.98
1/2	1	326938	6.65
1/2	2	326940	6.65
1/2	6	326942	6.65
1/2	33	326944	6.65
5/8	3	326946	7.29
3/4	3	326948	7.29
3/4	6	326950	8.36