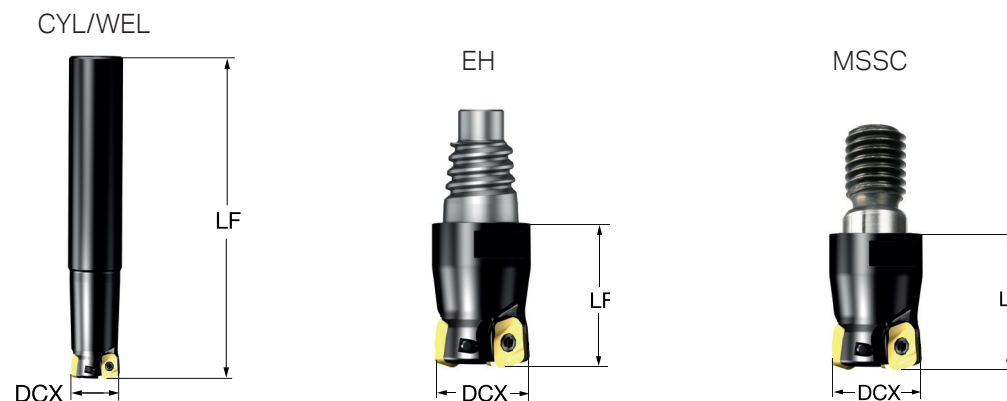


Tailor Made

**SANDVIK**  
Coromant

## CoroMill® MH20 high feed cutter body tailor made offer (Metric)

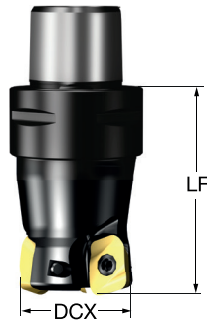
- Available in CAPP family: M207
- Available with insert sizes: iC06, iC08
- Diameter range considering DCX: 15.875–66.00 mm
- Range of Tool diameter & functional length are available with increments of 0.01 mm.
- Only right-hand option available with variable number of inserts (ZN), diff. pitch (D/R) and coolant (Y/N).



Insert size (iC)	Adaptor	Adaptor size	Tool diameter (DCX)	ZN	Functional length (LF)	Usable length (LU)	Coolant option
IC 06	CYL/WEL	16	15.875–20.0	2–3	80–160	*	Y/N
		20	15.875–25.4	2–4	80–210	*	
		25	19.05–32.0	2–5	100–250	*	
		32	25.0–40.0	2–5	100–250	*	
	EH	16	15.875–20.0	2–3	25–35	25–35	Y/N
		20	20.0–25.4	2–4	25–40	25–40	
		25	25.0–32.0	2–5	25–50	25–50	
	MSSC	8	16	2	25	25	N
		10	20	2–3	30	30	Y/N
		12	25	2–4	35	35	
16		32	2–5	45	45		

\*Depending on diameter/DCON

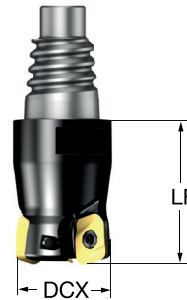
COROMANT  
CAPTO



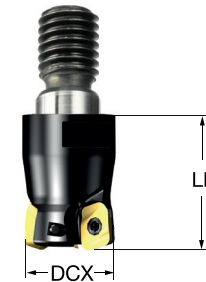
CYL/WEL



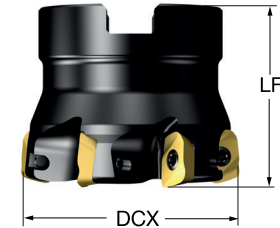
EH



MSSC



TDA



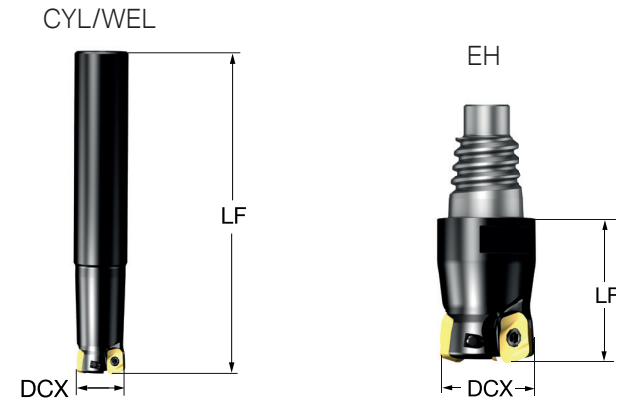
Insert size (IC)	Adaptor	Adaptor size	Tool diameter (DCX)	ZN	Functional length (LF)	Usable length (LU)	Coolant option
IC 08	COROMANT CAPTO	C3	20.0–36.0	2–4	40–80	25–80	Y/N
		C4	20.0–44.0	2–5	45–80	25–80	
		C5	20.0–66.0	2–7	45–100	25–100	
	CYL/WEL	20	19.05–25.4	2–3	80–210	*	
		25	19.05–32.0	2–4	100–250	*	
		32	25.0–40.0	2–5	100–250	*	
	EH	20	20.0–25.0	2–3	25–40	25–40	
		25	25.0–32.0	2–4	25–50	25–50	
	MSSC	10	20.0	2	30	30	
		12	25.0	2–3	35	35	
		16	32.0	2–4	45	45	
	TDA	16	38.0–44.0	2–5	40–75	40–75	
		22	49.0–66.0	2–7	40–52	40–75	

\*Depending on diameter/DCON

Tailor Made

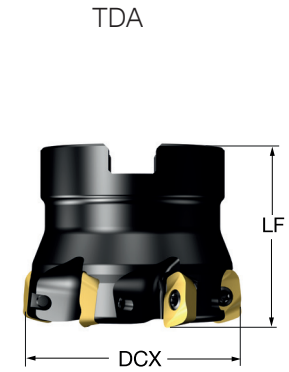
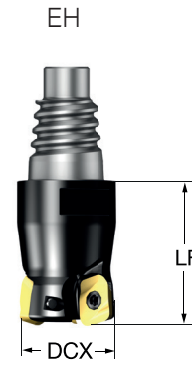
## CoroMill® MH20 high feed cutter body tailor made offer (Inch)

- Available in CAPP family: M207
- Available with insert sizes: iC06, iC08
- Diameter range considering DCX: 5/8–2.6 inches (15.875–66.00 mm)
- Range of Tool diameter & functional length are available with increments of 0.005 inch.
- Only right-hand option available with variable number of inserts (ZN), diff. pitch (D/R) and coolant (Y/N).



Insert size (iC)	Adaptor	Adaptor size	Tool diameter (DCX)	ZN	Functional length (LF)	Usable length (LU)	Coolant option
IC 06	CYL/WEL	5/8"	15.875–20.0	2–3	80–160	*	Y/N
		3/4"	15.875–25.4	2–4	80–210	*	
		1"	19.05–32.0	2–5	100–250	*	
		1 1/4"	25.0–40.0	2–5	100–250	*	
	EH	16	15.875–20.0	2–3	25.4–35	25–35	
		20	19.05–25.4	2–4	25.4–40	25–40	
		25	25.4–32.0	2–5	25.4–50	25–50	

\*Depending on diameter/DCON



Insert size (iC)	Adaptor	Adaptor size	Tool diameter (DCX)	ZN	Functional length (LF)	Usable length (LU)	Coolant option
IC 08	CYL/WEL	3/4"	19.05–25.4	2–3	80–210	*	Y/N
		1"	19.05–32.0	2–4	100–250	*	
		1 1/4"	25.0–40.0	2–5	100–250	*	
	EH	20	19.05–25.4	2–3	25.4–40	25–40	
		25	25.4–32.0	2–4	25.4–50	25–50	
	TDA	3/4"	49.0–66.0	2–7	40–52	40–52	

\*Depending on diameter/DCON