

# EasyFix

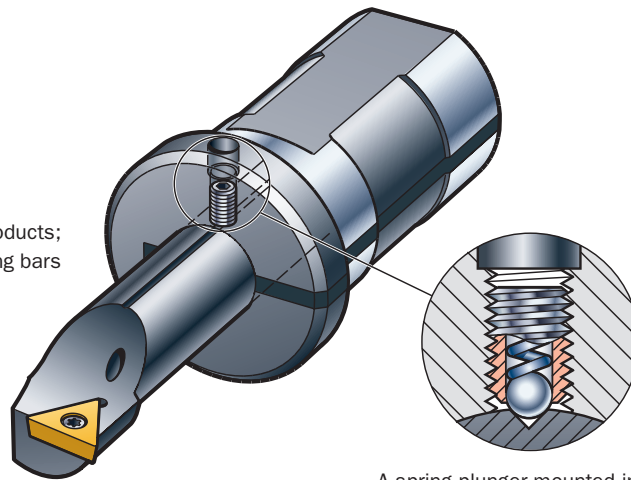
## Sleeves for cylindrical bars

For correct mounting of cylindrical bars

EasyFix gives a fast and simple way of achieving correct indexing of centre height when mounting cylindrical bars into the machine, due to a spring loaded plunger design.

The slot in the cylindrical sleeve is filled with a silicon sealer which allows the existing coolant supply system to be used.

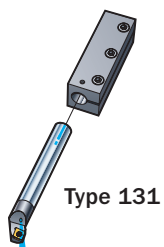
The EasyFix sleeves fit a wide range of products; CoroTurn® 107, Silent tools damped boring bars and also our CoroCut® MB system.



A spring plunger mounted in the sleeve clicks into a groove in the bar to guarantee correct centre height and fast and simple handling when mounting the cylindrical bar into the machine.

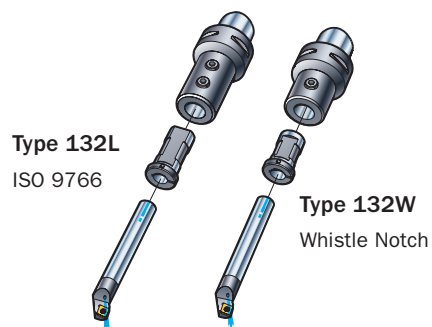
## Correct clamping with EasyFix

Conventional lathe



Type 131

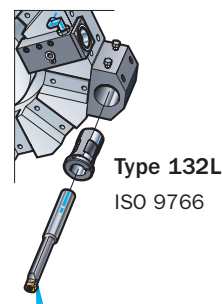
Coromant Capto®



Type 132L  
ISO 9766

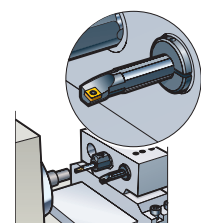
Type 132W  
Whistle Notch

Turret type lathe



Type 132L  
ISO 9766

Sliding head machine



Type 132L  
Type 132N

## EasyFix sleeves for cylindrical bars

## Square sleeves

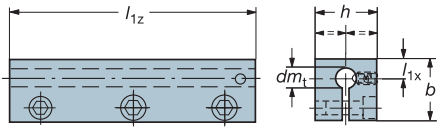
Bar diameter, mm

Ordering code

Dimensions, mm

Spare parts

## 131-

 $dm_t$  $l_z$   $h$   $b$   $l_x$  Screw Key

5

131 -2005-B

80 20 20 5.5

3212 010-258 174.1-864

6

131 -2006-B

80 20 20 6

3212 010-258 174.1-864

8

131 -2008-B

80 20 20 7

3212 010-258 174.1-864

10

131 -2010-B

80 20 20 7.5

3212 010-258 174.1-864

12

131 -2512-B

80 25 25 9

3212 010-259 174.1-864

Sleeves for boring bars, type 131- and 132-, can be used for all Sandvik Coromant boring bars in diameter range 5-12 mm

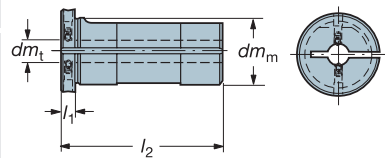
## Cylindrical sleeves

Bar diameter, mm

Ordering code

Dimensions, mm

## 132L-

 $dm_t$  $l_1$   $l_2$   $dm_m$ 

5

132L -1205050-B

5 50 19.05

5

132L -2005050-B

5 50 20

5

132L -2205050-B

5 50 22

5

132L -1605050-B

5 50 25.4

6

132L -1206050-B

5 50 19.05

6

132L -2006050-B

5 50 20

6

132L -2206050-B

5 50 22

6

132L -1606050-B

5 50 25.4

8

132L -1208050-B

5 50 19.05

8

132L -2008050-B

5 50 20

8

132L -2208050-B

5 50 22

8

132L -1608050-B

5 50 25.4

10

132L -1210050-B

5 50 19.05

10

132L -2010050-B

5 50 20

10

132L -2210050-B

5 50 22

10

132L -1610050-B

5 50 25.4

12

132L -1212050-B

5 50 19.05

12

132L -2012050-B

5 50 20

12

132L -2212050-B

5 50 22

12

132L -1612050-B

5 50 25.4

6

132L -2506-B

5 61 25

8

132L -2508-B

5 61 25

10

132L -2510-B

5 61 25

12

132L -2512-B

5 61 25

5

132L -2505085-B

5 85 25

5

132L -3205085-B

5 85 32

6

132L -3206085-B

5 85 32

8

132L -3208085-B

5 85 32

10

132L -3210085-B

5 85 32

12

132L -3212085-B

5 85 32

6

132L -4006105-B

5 105 40

8

132L -4008105-B

5 105 40

10

132L -4010105-B

5 105 40

12

132L -4012105-B

5 105 40

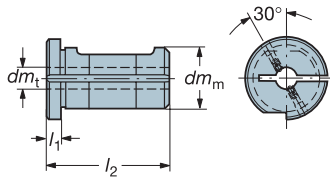
12

132L -5012125-B

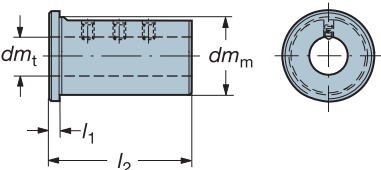
5 125 50

Sleeves for boring bars, type 131- and 132-, can be used for all cylindrical Sandvik Coromant boring bars in diameter range 5-12 mm

## EasyFix sleeves for cylindrical bars

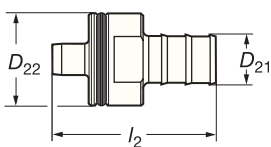
Cylindrical sleeves	Clamping diameter	Ordering code	Dimensions, mm		
			$l_1$	$l_2$	$dm_m$
<b>132W- (Whistle Notch)</b>	$dm_t$				
	5	132W-2505-B	5	50	25
	6	132W-2506-B	5	50	25
	8	132W-2508-B	5	50	25
	10	132W-2510-B	5	50	25
	12	132W-2512-B	5	50	25

## For bars with flats

132N-	Clamping diameter	Ordering code	Dimensions, mm			Spare parts	
			$l_1$	$l_2$	$dm_m$	Screw	Key
	$dm_t$						
	6	132N-2506	5	61	25	3214 010-356	174.1-864 (3.0)
	8	132N-2508	5	61	25	3214 010-406	174-815 (4.0)
	10	132N-2510	5	61	25	3214 010-405	174-815 (4.0)
	12	132N-2512	5	61	25	3214 010-405	174-815 (4.0)

Sleeves for boring bars, type 131- and 132-, can be used for all cylindrical Sandvik Coromant boring bars in diameter range 5-12 mm

## Coolant connectors

	Bar dia.	Ordering code	Dimensions, mm		
			$D_{21}$	$D_{22}$	$l_2$
	$dm_m$				
	6	CS-060-054	5.4	6.0	25.0
	8	CS-080-066	6.6	8.0	28.5
	10	CS-100-086	8.6	10.0	28.5
	12	CS-120-086	8.6	12.0	38.0