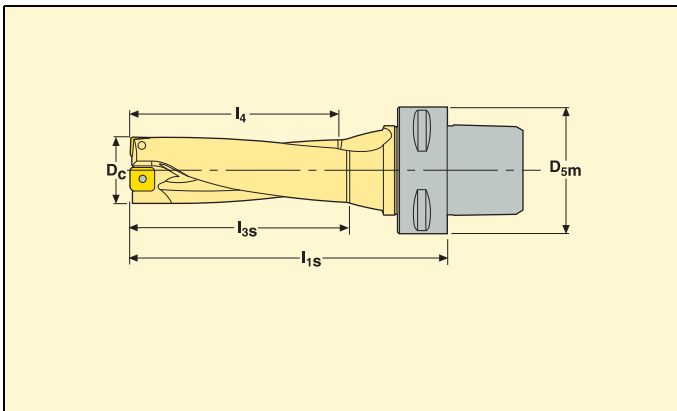


Drilling depth 3 x D

Seco-Capto™ C4 shank



• For insert information and cutting and machining data, please see Machining Navigator Holemaking

Drill dia. D _c (mm)	Drill depth l ₄ (mm)	Part No.		Dimensions in mm			Insert types		Radial adjustment	
				l _{1s}	l _{3s}	D _{5m}	Centre insert	Periph insert	-	+
15,00	45	SD503-15-45-C4	☑	82	50	40	SPGX 0502-C1	SCGX 050204..	0,25	0,35
15,50	47	SD503-15.5-47-C4	☑	84	52	40	SPGX 0502-C1	SCGX 050204..	0,30	0,35
16,00	48	SD503-16-48-C4	☑	86	53	40	SPGX 0502-C1	SCGX 050204..	0,15	0,45
16,50	50	SD503-16.5-50-C4	☑	88	55	40	SPGX 0502-C1	SCGX 050204..	0,15	0,40
17,00	51	SD503-17-51-C4	☑	89	56	40	SPGX 0502-C1	SCGX 050204..	0,10	0,50
17,50	53	SD503-17.5-53-C4	☑	92	58	40	SPGX 0602-C1	SCGX 050204..	0,50	0,50
18,00	54	SD503-18-54-C4	☑	93	59	40	SPGX 0602-C1	SCGX 050204..	0,35	0,25
18,50	56	SD503-18.5-56-C4	☑	95	61	40	SPGX 0602-C1	SCGX 050204..	0,35	0,25
19,00	57	SD503-19-57-C4	☑	96	62	40	SPGX 0602-C1	SCGX 050204..	0,15	0,45
20,00	60	SD503-20-60-C4	☑	101	65	40	SPGX 0602-C1	SCGX 060204..	0,10	0,45
20,62	62	SD503-20.62-62-C4	☑	103	67	40	SPGX 0602-C1	SCGX 060204..	0,10	0,50
21,00	63	SD503-21-63-C4	☑	104	68	40	SPGX 0602-C1	SCGX 060204..	0,10	0,50

Spare Parts, Parts included in delivery

Accessories*

For drill dia (mm)	Locking screw		Key	Dynamometric key**	Replacement Blade	Torque value
	Centre insert	Peripheral insert				
15,00-17,45	C02245-T07P	C02245-T07P	T07P-2	T00-07P09	T00-07P	0,9 Nm
17,46-19,49	C02205-T07P	C02245-T07P	T07P-2	T00-07P09	T00-07P	0,9 Nm
19,50-21,24	C02205-T07P	C02205-T07P	T07P-2	T00-07P09	T00-07P	0,9 Nm

☑ Non stocked standard

* Not included in delivery
** Including blade