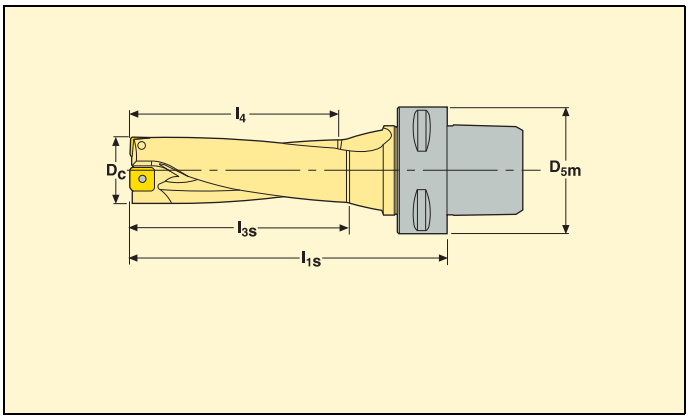
для заказа - seco@seco-tool.ru

Drilling depth 3 x D

- For insert information and cutting and machining data, please see Machining Navigator Holemaking

Seco-Capto™ C4 shank



Drill dia. D_c (mm)	Drill depth l_4 (mm)	Part No.		Dimensions in mm			Insert types		Radial adjustment	
				l_{1s}	l_{3s}	D_{5m}	Centre insert	Periph insert	-	+
22,00	66	**SD503-22-66-C4**	◩	107	71	40	SPGX 0703-C1	SCGX 060204..	0,45	0,50
22,23	67	**SD503-22.23-67-C4**	◩	108	72	40	SPGX 0703-C1	SCGX 060204..	0,45	0,50
23,00	69	**SD503-23-69-C4**	◩	111	74	40	SPGX 0703-C1	SCGX 070308..	0,35	0,50
24,00	72	**SD503-24-72-C4**	◩	115	77	40	SPGX 0703-C1	SCGX 070308..	0,15	0,50
25,00	75	**SD503-25-75-C4**	◩	119	80	40	SPGX 0703-C1	SCGX 070308..	0,15	0,50
25,40	77	**SD503-25.4-77-C4**	◩	121	82	40	SPGX 0703-C1	SCGX 070308..	0,15	0,50
26,00	78	**SD503-26-78-C4**	◩	122	83	40	SPGX 0903-C1	SCGX 070308..	0,50	0,15
27,00	81	**SD503-27-81-C4**	◩	125	86	40	SPGX 0903-C1	SCGX 070308..	0,50	0,30
28,00	84	**SD503-28-84-C4**	◩	129	89	40	SPGX 0903-C1	SCGX 070308..	0,30	0,50
28,59	86	**SD503-28.59-86-C4**	◩	131	91	40	SPGX 0903-C1	SCGX 09T308..	0,20	0,50
29,00	87	**SD503-29-87-C4**	◩	132	92	40	SPGX 0903-C1	SCGX 09T308..	0,20	0,50
30,00	90	**SD503-30-90-C4**	◩	135	95	40	SPGX 0903-C1	SCGX 09T308..	0,15	0,50

Spare Parts, Parts included in delivery

For drill dia (mm)	Locking screw		Key
	Centre insert	Peripherial insert	
21,25-22,49	C02506-T08P	C02506-T08P	T08P-2
22,50-25,49	C02507-T08P	C03007-T08P	T08P-2
25,50-28,49	C03007-T09P	C03007-T09P	T09P-2
28,50-30,00	C03007-T09P	C03009-T09P	T09P-2

Accessories*

Dynamomentic key**	Replacement Blade	Torque value
T00-08P12	T00-08P	1,2 Nm
T00-08P12	T00-08P	1,2 Nm
T00-09P20	T00-09P	2,0 Nm
T00-09P20	T00-09P	2,0 Nm

◩ Non stocked standard

* Not included in delivery
** Including blade