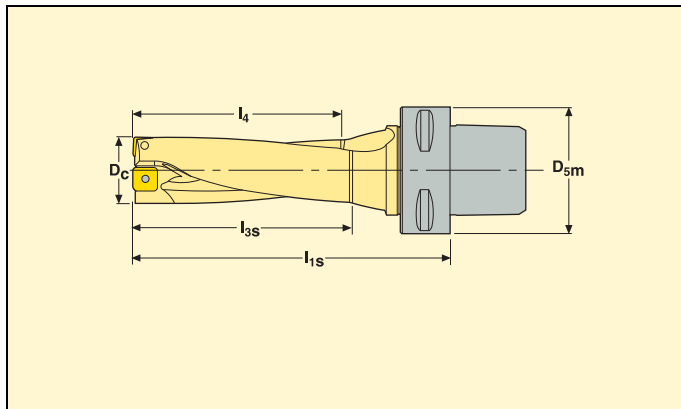


Drilling depth 3 x D

Seco-Capto™ C5 shank



• For insert information and cutting and machining data, please see Machining Navigator Holemaking

Drill dia. D _c (mm)	Drill depth l ₄ (mm)	Part No.	Dimensions in mm			Insert types		Radial adjustment	
			l _{1s}	l _{3s}	D _{5m}	Centre insert	Periph insert	-	+
28,59	86	SD503-28.59-86-C5	131	91	50	SPGX 0903-C1	SCGX 09T308..	0,20	0,50
29,00	87	SD503-29-87-C5	132	92	50	SPGX 0903-C1	SCGX 09T308..	0,20	0,50
30,00	90	SD503-30-90-C5	135	95	50	SPGX 0903-C1	SCGX 09T308..	0,15	0,50
31,00	93	SD503-31-93-C5	138	98	50	SPGX 0903-C1	SCGX 09T308..	0,15	0,50
31,75	96	SD503-31.75-96-C5	142	101	50	SPGX 11T3-C1	SCGX 09T308..	0,50	0,35
32,00	96	SD503-32-96-C5	142	101	50	SPGX 11T3-C1	SCGX 09T308..	0,50	0,35
33,00	99	SD503-33-99-C5	145	104	50	SPGX 11T3-C1	SCGX 09T308..	0,50	0,50
34,00	102	SD503-34-102-C5	148	107	50	SPGX 11T3-C1	SCGX 09T308..	0,25	0,50
35,00	105	SD503-35-105-C5	151	110	50	SPGX 11T3-C1	SCGX 120408..	0,25	0,50
36,00	108	SD503-36-108-C5	154	113	50	SPGX 11T3-C1	SCGX 120408..	0,10	0,50
37,00	111	SD503-37-111-C5	157	116	50	SPGX 11T3-C1	SCGX 120408..	0,10	0,50
38,00	114	SD503-38-114-C5	160	119	50	SPGX 12T3-C1	SCGX 120408..	0,50	0,50
39,00	117	SD503-39-117-C5	163	122	50	SPGX 12T3-C1	SCGX 120408..	0,40	0,50
40,00	120	SD503-40-120-C5	166	125	50	SPGX 12T3-C1	SCGX 120408..	0,20	0,50

Spare Parts, Parts included in delivery

Accessories*

For drill dia (mm)	Locking screw		Key	Dynamometric key**	Replacement Blade	Torque value
	Centre insert	Periph insert				
28,50-31,49	C03007-T09P	C03009-T09P	T09P-2			2,0 Nm
31,50-34,49	C03508-T15P	C03508-T15P	T15P-2D			3,0 Nm
34,50-40,00	C03508-T15P	C05012-T15P	T15P-2D			3,0 Nm

Please check availability in current price and stock-list

* Not included in delivery
** Including blade