



Cat. No. 260 Groove Micrometer Use Instructions

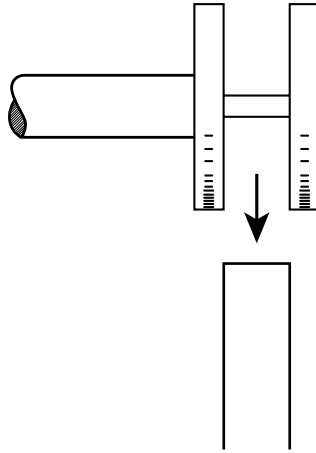
This tool operates on the same principle as a conventional micrometer, except it can be used to measure in both directions. This change of direction will make necessary re-mastering the discs in the direction of use, as the spindle by nature has a small amount of backlash which will have an impact on the accuracy of the tool.

Suggested methods for mastering the tool for use in either direction are shown at right.

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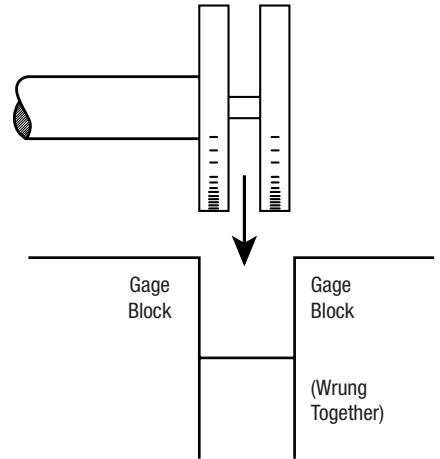
Measuring Lands

Set with master between discs
no ratchet



Measuring Grooves

Set with discs between master with ratchet
(add .050" to reading for discs)



In each case the micrometer sleeve is set to agree with the setting master to eliminate any play affecting the reading.