

SH. 1
OF 1

CAT NO

476

CUSTOMER DIMENSIONS

DO NOT
SEPARATE
PRINT FROM
WORK

SIZE RANGE: 3-1/2 TO 60 TPI

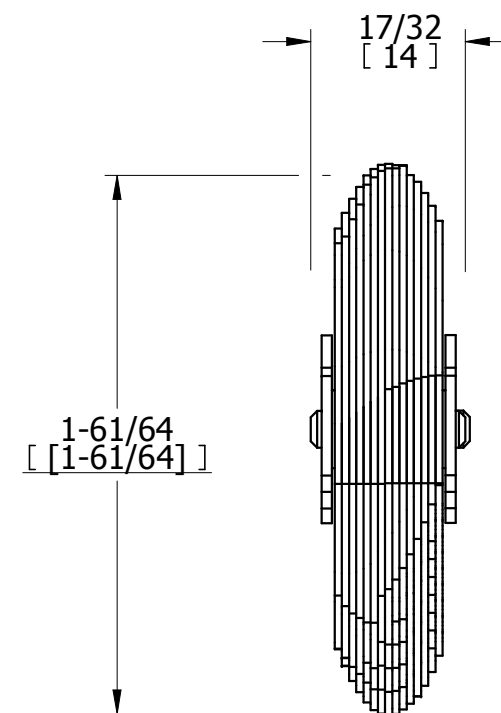
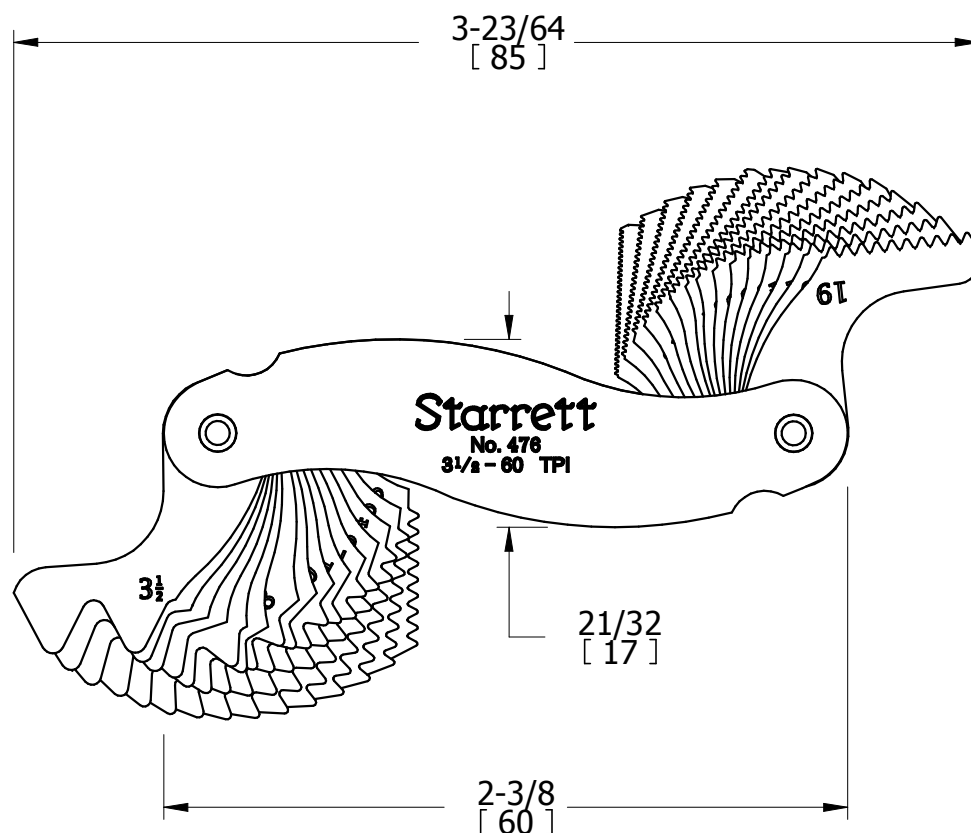
ASSEMBLED IN THIS ORDER:
(DESCENDING FROM
LEFT LOCKING DEVICE)

THREADS PER INCH (TPI)
3-1/2
4
4-1/2
5
6
7
8
9
10
11
12
13
14
16
18

ASSEMBLED IN THIS ORDER:
(DESCENDING FROM
RIGHT LOCKING DEVICE)

THREADS PER INCH (TPI)
19
20
22
24
25
26
28
30
32
36
40
44
48
50
60

04530-3-1/2 TO 60
LEAF, PITCH
30 TOTAL



REV	DESCRIPTION	DATE	BY
DR	JMR	CHK	DATE 8/15/17
POSITIVE STOP WHITWORTH THREAD GAGE ASSEMBLY			
THE L.S. STARRETT CO. ATHOL, MASS.			

TOLERANCES - UNLESS
OTHERWISE SPECIFIED

1 PLACE DEC. or REF. : +/- .015" --- 0.4 mm
2 PLACE DEC. : +/- .010" --- 0.25 mm

3 PLACE DEC. : +/- .003" --- 0.08 mm
4 PLACE DEC. : +/- .0005" --- 0.01 mm

FRACTIONAL: +/- 1/64"
ANGULAR: +/- 1 DEGREE