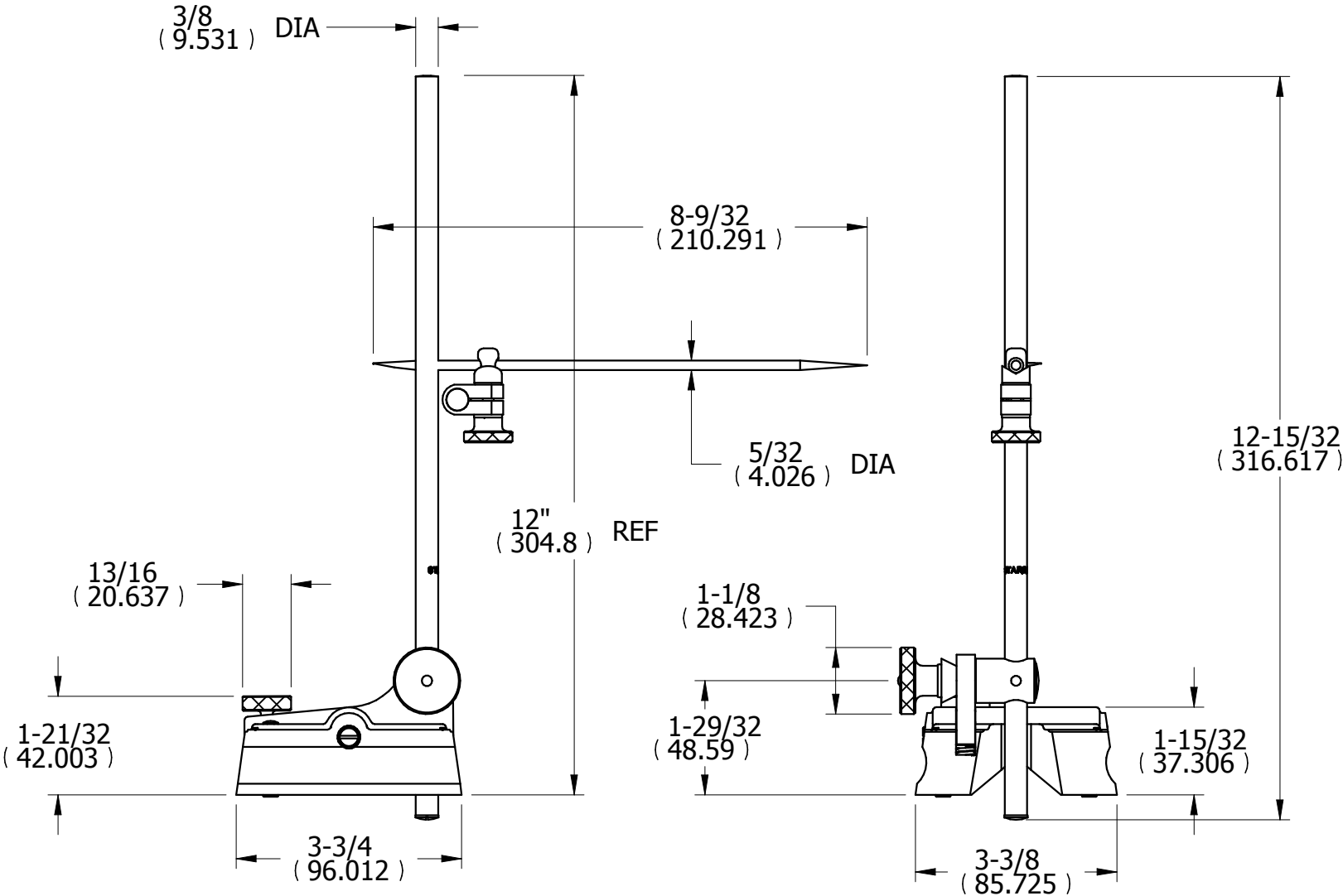
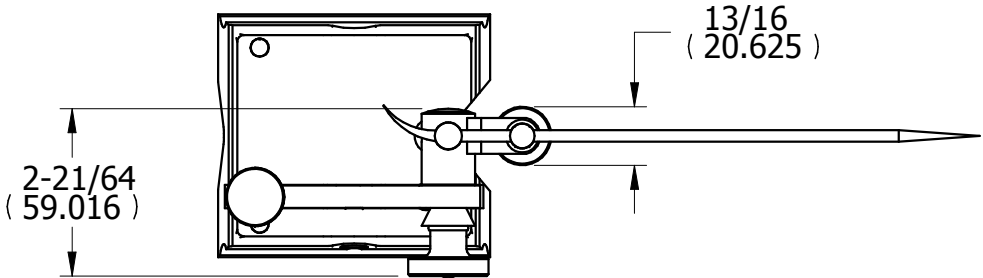


OPER

TOOLS



REV	DESCRIPTION	DATE	BY
DR	PRT	CHK	DATE
SURFACE GAGE ASSEMBLY			
THE L.S. STARRETT CO. ATHOL, MASS.			

TOLERANCES - UNLESS
OTHERWISE SPECIFIED

1 PLACE DEC. or REF. : +/- .015" --- 0.4 mm
2 PLACE DEC. : +/- .010" --- 0.25 mm

3 PLACE DEC. : +/- .003" --- 0.08 mm
4 PLACE DEC. : +/- .0005" --- 0.01 mm

FRACTIONAL: +/- 1/64"
ANGULAR: +/- 1 DEGREE