# **WELDING BLANKETS & ROLLS**



## VELVET SHIELD

Steiner's Velvet Shield® welding blankets are lightweight, soft, tough and flexible, providing incredible ease of use while withstanding high heat

Velvet Shield® blankets and rolls are made from a carbonized fiber and is the softest and toughest welding protection ever. Used for heavy duty welding, to protect from sparks, spatter, and light slag



316-18X18

### **HEAVY DUTY - Heavy sparks, spatter and slag**

Material #		Data Specs	Use	Rolls		Blanket	
	Description			Width x Length	Part #	Sizes	Part #
316*	Black Carbonized Fiber	Temp Rating 1800°F Weight 16 oz Thickness .15"20"	Sparks, spatter, and slag Soft, lightweight with excellent flexibility	48"W X 50 yd 60"W X 50 yd 72"W X 50 yd 48"W X 50 ft	316-48 316-60 316-72 316-48RF	18" X 18" 3' X 4' 4' X 6' 6' X 6' 6' X 8' 8' X 8' 8' X 10' Custom	316-18X18 316-3X4 316-4X6 316-6X6 316-6X8 316-8X8 316-8X10 316-C
317*	Black Carbonized Fiber	Temp Rating 1800°F Weight 24 oz Thickness .25"30"	Sparks, spatter, and slag Soft, lightweight with excellent flexibility	48"W X 50 ft 72"W X 50 ft	317-48RF 317-72RF	18" X 18" 3' X 4' 4' X 6' 6' X 6' 6' X 8' Custom	317-18X18 317-3X4 317-4X6 317-6X6 317-6X8 317-C
371	SILICA  Tan Silica Dioxide Cloth	Temp Rating 1800°F Melt 3000°F Weight 18 oz Thickness .030"	Sparks, spatter, and slag	36"W X 50 yd 60"W X 50 yd	371-36 371-60	6' X 6' 6' X 8' 8' X 8' 9' X 10' Custom	371-6X6 371-6X8 371-8X8 371-9X10 371-C
397*	Z-TLX™  Black  Vermiculite  Coated  Fiberglass	Temp Rating 1200°F Weight 26 oz Thickness .050"	Sparks, spatter, and slag	40"W X 50 yd 60"W X 50 yd 72"W X 50 yd	397-40 397-60 397-72	6' X 6' 6' X 8' 8' X 8' 8' X 10' 10' X 10' Custom	397-6X6 397-6X8 397-8X8 397-8X10 397-10X10 397-C
387*	Tan Vermiculite Coated Fiberglass	Temp Rating 1200°F Weight 35 oz Thickness .080"	Sparks, spatter, and slag	40"W X 50 yd 60"W X 50 yd 72"W X 50 yd	387-40 387-60 387-72	6' X 6' 6' X 8' 8' X 8' Custom	387-6X6 387-6X8 387-8X8 387-C

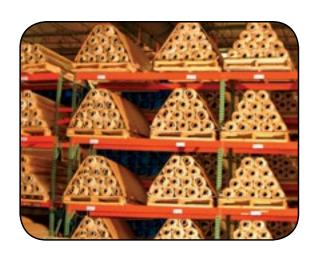




## **WELDING BLANKETS & ROLLS**

### EXTRA HEAVY DUTY - Heavy spatter, slag, and molten metal

	Description	Data Specs	Use	Rolls		Blanket	
Material #				Width x Length	Part #	Sizes	Part #
370	Tan Silica Dioxide Cloth	Temp Rating 1800°F Melt 3000°  Weight 36 oz  Thickness .060"	Sparks, spatter, and slag	36"W X 50 yd 60"W X 50 yd	370-36 370-60 NEW!	6' X 6' 6' X 8' 9' X 10' Custom	370-6X6 370-6X8 370-9X10 370-C





#### STOCK BLANKETS

- Blankets are manufactured with #2 brass grommets (3/8") on four sides, at approximate 24" centers
- Finished blanket size may vary by approximately 3" in height and width to allow for hems and joining
- Grommets are not provided on silica cloth, Velvet Shield®, or leather unless requested
- Sewn-edge hems are not provided, or necessary, on leather or Velvet Shield® blankets

#### **CUSTOM BLANKETS & CURTAINS**

- 3" to 12" should be allowed for ventilation at the bottom of curtains in welding installations
- Specify finished size if required (blankets and curtains finish approximately 3" to 4" shorter in each direction)
- Add 10% to the width of hanging curtains to allow for proper drape
- Custom grommet placement is available
- To order without grommets, add NG to suffix of part number (example: 372NG-6X6)
- See "CURTAIN ACCESSORIES" on page 51 for hook and loop fasteners, jack chain, and S-hooks

WARNING: The information for blankets and temperature ratings are intended to be used as guidelines only and not as a guaranty of performance. The user must determine product suitability for the specific application, and assume all risks in connection therewith, as each application varies. Molten metal temperatures exceed 1500°F. Oxy-fuel or plasma cutting processes flame, pilot arc, and cutting stream generate temperatures above 3000°F. Acrylic and silicone coated blankets are not for use within proximity or direct contact with temperatures of 200°F. Velvet Shield® is not for use within proximity, direct contact, or for extended period with temperatures of 200°F. Use caution to prevent blankets from accidental contact with flammable liquids that would ignite if exposed to sparks. Temperature rating for acrylic and silicone coatings is for the base material. All Steiner blankets and roll good materials should be used only as protective material for welding applications.