



TRIM[®] OCA

Clear Anti-weld, Extreme-pressure Oil Additive

GENERAL DESCRIPTION

TRIM[®] OCA is a clear oil additive containing chlorinated paraffins. OCA has outstanding anti-welding and extreme pressure properties at moderate to heavy speeds and loads. Some significant uses of OCA include:

- Good lubricity properties in addition to anti-weld
- Used with great success to extend the life of taps and form tools in screw machining operations
- Particularly effective on ferrous metals and aluminum
- Compatible with all TRIM[®] straight oils, TRIM[®] TAP LIGHT, and TRIM[®] TAP HEAVY

APPLICATION GUIDELINES

- For additions to straight cutting oils in screw machine operations, a starting rate of 5% is recommended
- For very heavy-duty tasks, such as threading hard stainless or alloy steels, try starting at up to 15%
- An effective booster additive for recycling straight cutting oil at an add rate of 1%-3%
- There is no maximum rate; OCA can be used neat for tasks such as high-speed tapping
- For additional product applications information, including performance optimization, please contact your Master Chemical Authorized Distributor at 2trim.us/distributors.php, your District Sales Manager, the Tech Line at 1-800-537-3365, or visit our website at www.masterchemical.com.

HEALTH & SAFETY

- See the most recent SDS at 2trim.us/s/?i=1384-en-US-US.



TECHNICAL ASSISTANCE

- Packaging: North America – 1-gallon jug, 5-gallon pail, 54-gallon drum, and 270-gallon tote bin
- Packaging: Europe/Asia – 20-litre pail, 204-litre drum, and 1000-litre IBC

PHYSICAL PROPERTIES (TYPICAL DATA)

Form.....	Liquid	Odor.....	Slight
Color (concentrate).....	Amber	Flash Point.....	>200°F (93°C) (ASTM D93-08)

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Consult Master Chemical Corporation for further information. For the most recent version of this document, please go to this

URL: 2trim.us/di/?i=198

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