



TRIM[®] OD 250

Straight Oil

GENERAL DESCRIPTION

TRIM[®] OD 250 is a low-odor, light-colored oil designed for operations where low viscosity and high lubricity are required. In addition to general machining, OD 250 is particularly effective in deep-hole drilling and creepfeed grinding where its ability to flow into the cutting zone and “wet” the surfaces increases tool life and reduces heat. OD 250 is also an excellent choice for carbide, quartz, and ceramic grinding operations.

ADVANTAGES

- Well-balanced, extreme-pressure additive package for a wide variety of applications
- Light color
- Low odor
- Viscosity and lubricity balanced for creepfeed grinding, deep-hole drilling, and fine surface grinding

APPLICATION GUIDELINES

- Packaging: North America – 1-gallon jug, 5-gallon pail, 54-gallon drum, and 270-gallon tote bin.
- Packaging: Europe/Asia – 20-litre pail, 204-litre drum, and 1000-litre IBC.
- For additional product applications information, including performance optimization, please contact your Master Chemical Authorized Distributor at 2trim.us/distributors.php, your District Sales Manager, the Tech Line at 1-800-537-3365, or visit our website at www.masterchemical.com.

HEALTH AND SAFETY

See the most recent SDS at 2trim.us/s/?i=1080-en-US-US.



PHYSICAL PROPERTIES (TYPICAL DATA)

Color	Clear yellow	Specific Gravity.....	0.880
Odor.....	Oily	Viscosity	12.3 cSt @ 40°C
Form	Liquid	V.O.C. Content (ASTM E1868-10)	108 g/l
Flash Point.....	295°F (146°C) (COC)		

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