

OE315 NS

Vegetable Ester Based Cutting Oil

TRIM® OE315 NS is a heavy-duty straight cutting oil formulated using renewable vegetable esters. For use in very tough machining operations of hardened steel alloys, tool steels and stainless steels. TRIM OE315 NS is especially effective in deep hole drilling applications due to its reasonably low viscosity, lubricity and EP performance.

Straight Oils



Straight to the point-of-cut:

TRIM® straight oils, used "straight up", without dilution of water, provide maximum lubricity. Typically used for operations such as Swiss-style screw machines, honing, grinding very difficult to machine materials, and gun drilling.

Depending on the specific product, some TRIM straight oils are a high-end blend of various base oils, while others contain extreme pressure additives to control built-up edge and for added tool life.

Get straight to the cut with TRIM straight oils.



Choose OE315 NS:

- Excellent extreme-pressure additive package for efficient metal removal
- Extremely high lubricity ensures fantastic tool life
- Low viscosity ensures excellent chip removal in deep-hole drilling
- Ester based formulation ensures very low misting potential
- Very high flash point
- Good oxidation stability
- Compatible with copper containing alloys
- Light color and low odor for good operator acceptance

OE315 NS especially for:

Applications — deep hole drilling, drilling, gear cutting, gun drilling, milling, reaming, tapping, and turning

Metals — aluminum, Inconel®, nickel alloys, stainless steels, steel alloys, titanium, and yellow metals

Industries — aerospace, automotive, general industry, and medical

OE315 NS is free of — chlorine and zinc

Health and Safety

See the most recent SDS at

<https://2trim.us/s/?i=2732-en-US-US>



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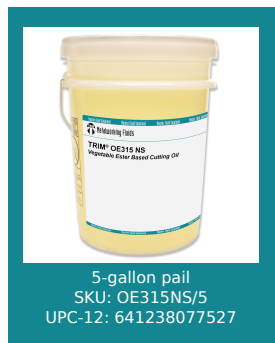
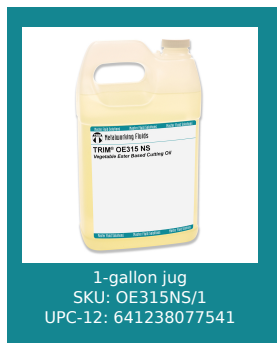


Application Guidelines

- TRIM OE315 NS is designed to be used straight.
- For additional product application information, including performance optimization, please contact your Master Fluid Solutions' Authorized Distributor at <https://www.2trim.us/distributors.php>, your District Sales Manager, or call our Tech Line at 1-800-537-3365.

Physical Properties Typical Data

Color	Straw yellow
Odor	Mild
Form	Liquid
Flash Point	> 446°F
Viscosity	15.00 cSt @104°F (40°C)



Additional Information

- Before using on any metals or applications not specifically recommended, consult Master Fluid Solutions.
- This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.

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Master Fluid Solutions
501 West Boundary Street
Perrysburg, OH 43551-1200
USA

+1 419-874-7902
info@masterchemical.com
masterfluidsolutions.com/na/en-us/