



# TRIM® TAP NC

## Nonchlorinated Tapping Fluid

### GENERAL DESCRIPTION

TRIM® TAP NC is a blend of synthetic and vegetable-based lubricants and additives with strong friction reducing properties. Use for metals with low machinability at full strength for flooding applications involving broaching, sawing, milling, tapping, threading, gear cutting, shaving, gundrilling, and reaming.

### ADVANTAGES

- Especially for taps up to 1" diameter
- Contains no chlorine, sulfur, or phenol
- Promotes excellent finish
- Ensures parts size control
- Delivers exceptionally long tool life
- Reduces rubbing of the tool flank
- Compatible with most TRIM® fluids
- Use for added lubricity on extremely tough jobs

### HEALTH & SAFETY

- See the most recent SDS at [2trim.us/s/?i=1095-en-US-US](http://2trim.us/s/?i=1095-en-US-US).



### TECHNICAL ASSISTANCE

- Packaging: North America – 1-pint container, 1-gallon jug, 5-gallon pail, 54-gallon drum, 270-gallon nonreturnable bin, and tank wagon lot.
- Europe/Asia – 9-pint case, 4 x 1 case, 20-litre pail, and 204-litre drum.
- For additional product applications information including performance optimization, please contact your Master Chemical Authorized Distributor at [2trim.us/distributors.php](http://2trim.us/distributors.php) your District Sales Manager, the Tech Line at 1-800-537-3365, or visit our web site at [www.masterchemical.com](http://www.masterchemical.com).

### PHYSICAL PROPERTIES (TYPICAL DATA)

Form .....	Liquid	Flash Point .....	385°F (196°C) (COC)
Color .....	Yellow	Viscosity .....	63.3 SUS @ 210°F (99°C)
Specific Gravity (H <sub>2</sub> O=1) .....	0.939	.....	347 SUS @ 100°F (40°C)
Odor.....	Mild, oily	pH.....	N/A

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