

HSS Drills

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



JOBBER LENGTH - 118° POINT



SERIES 400
OXIDE FINISH

LETTER SIZES						LETTER SIZES					
SIZE	FLUTE LENGTH	OAL	PKG. QTY.	BLACK OXIDE	LIST PRICE	SIZE	FLUTE LENGTH	OAL	PKG. QTY.	BLACK OXIDE	LIST PRICE
A	2-5/8	3-7/8	12	CD40301	3.01	N	3-1/16	4-3/8	6	CD40314	5.38
B	2-3/4	4	12	CD40302	3.08	O	3-3/16	4-1/2	6	CD40315	5.84
C	2-3/4	4	12	CD40303	3.08	P	3-5/16	4-5/8	6	CD40316	6.27
D	2-3/4	4	12	CD40304	3.19	Q	3-7/16	4-3/4	6	CD40317	6.52
E	2-3/4	4	12	CD40305	3.22	R	3-7/16	4-3/4	6	CD40318	6.76
F	2-7/8	4-1/8	6	CD40306	4.46	S	3-1/2	4-7/8	6	CD40319	7.08
G	2-7/8	4-1/8	6	CD40307	4.28	T	3-1/2	4-7/8	6	CD40320	7.44
H	2-7/8	4-1/8	6	CD40308	4.36	U	3-5/8	5	6	CD40321	8.04
I	2-7/8	4-1/8	6	CD40309	4.46	V	3-5/8	5	6	CD40322	8.32
J	2-7/8	4-1/8	6	CD40310	4.60	W	3-3/4	5-1/8	6	CD40323	8.85
K	2-15/16	4-1/4	6	CD40311	4.71	X	3-3/4	5-1/8	6	CD40324	9.38
L	2-15/16	4-1/4	6	CD40312	4.92	Y	3-7/8	5-1/4	6	CD40325	9.84
M	3-1/16	4-3/8	6	CD40313	5.21	Z	3-7/8	5-1/4	6	CD40326	10.06

WIRE SIZES						WIRE SIZES					
SIZE	FLUTE LENGTH	OAL	PKG. QTY.	BLACK OXIDE	LIST PRICE	SIZE	FLUTE LENGTH	OAL	PKG. QTY.	BLACK OXIDE	LIST PRICE
1	2-5/8	3-7/8	12	CD40201	3.29	31	1-5/8	2-3/4	12	CD40231	1.52
2	2-5/8	3-7/8	12	CD40202	3.29	32	1-5/8	2-3/4	12	CD40232	1.52
3	2-1/2	3-3/4	12	CD40203	3.01	33	1-1/2	2-5/8	12	CD40233	1.52
4	2-1/2	3-3/4	12	CD40204	3.01	34	1-1/2	2-5/8	12	CD40234	1.52
5	2-1/2	3-3/4	12	CD40205	2.97	35	1-1/2	2-5/8	12	CD40235	1.52
6	2-1/2	3-3/4	12	CD40206	2.97	36	1-7/16	2-1/2	12	CD40236	1.52
7	2-7/16	3-5/8	12	CD40207	2.87	37	1-7/16	2-1/2	12	CD40237	1.52
8	2-7/16	3-5/8	12	CD40208	2.87	38	1-7/16	2-1/2	12	CD40238	1.52
9	2-7/16	3-5/8	12	CD40209	2.83	39	1-3/8	2-3/8	12	CD40239	1.52
10	2-7/16	3-5/8	12	CD40210	2.59	40	1-3/8	2-3/8	12	CD40240	1.52
11	2-5/16	3-1/2	12	CD40211	2.59	41	1-3/8	2-3/8	12	CD40241	1.52
12	2-5/16	3-1/2	12	CD40212	2.59	42	1-1/4	2-1/4	12	CD40242	1.52
13	2-5/16	3-1/2	12	CD40213	2.59	43	1-1/4	2-1/4	12	CD40243	1.52
14	2-3/16	3-3/8	12	CD40214	2.44	44	1-1/8	2-1/8	12	CD40244	1.52
15	2-3/16	3-3/8	12	CD40215	2.44	45	1-1/8	2-1/8	12	CD40245	1.52
16	2-3/16	3-3/8	12	CD40216	2.44	46	1-1/8	2-1/8	12	CD40246	1.59
17	2-3/16	3-3/8	12	CD40217	2.34	47	1	2	12	CD40247	1.59
18	2-1/8	3-1/4	12	CD40218	2.34	48	1	2	12	CD40248	1.59
19	2-1/8	3-1/4	12	CD40219	2.34	49	1	2	12	CD40249	1.59
20	2-1/8	3-1/4	12	CD40220	2.09	50	1	2	12	CD40250	1.59
21	2-1/8	3-1/4	12	CD40221	2.09	51	1	2	12	CD40251	1.59
22	2	3-1/8	12	CD40222	2.02	52	7/8	1-7/8	12	CD40252	1.59
23	2	3-1/8	12	CD40223	2.02	53	7/8	1-7/8	12	CD40253	1.59
24	2	3-1/8	12	CD40224	2.02	54	7/8	1-7/8	12	CD40254	1.70
25	1-7/8	3	12	CD40225	1.74	55	7/8	1-7/8	12	CD40255	1.70
26	1-7/8	3	12	CD40226	1.74	56	3/4	1-3/4	12	CD40256	1.70
27	1-7/8	3	12	CD40227	1.74	57	3/4	1-3/4	12	CD40257	1.88
28	1-3/4	2-7/8	12	CD40228	1.59	58	11/16	1-5/8	12	CD40258	1.88
29	1-3/4	2-7/8	12	CD40229	1.59	59	11/16	1-5/8	12	CD40259	1.88
30	1-5/8	2-3/4	12	CD40230	1.56	60	11/16	1-5/8	12	CD40260	1.88

For technical information, please see pages 238 & 239.