

# HSS Drills

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



JOBBER LENGTH - 118° POINT

**SERIES 406**  
BRIGHT FINISH



**SERIES 475**  
TIN COATED



## WIRE SIZES

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SIZE	FLUTE LENGTH	OAL	PKG. QTY.	BRIGHT	LIST PRICE	TIN	LIST PRICE
1	2-5/8	3-7/8	12	CD40801	3.29	CD47701	9.49
2	2-5/8	3-7/8	12	CD40802	3.29	CD47702	9.49
3	2-1/2	3-3/4	12	CD40803	3.01	CD47703	9.11
4	2-1/2	3-3/4	12	CD40804	3.01	CD47704	9.11
5	2-1/2	3-3/4	12	CD40805	2.97	CD47705	9.11
6	2-1/2	3-3/4	12	CD40806	2.97	CD47706	9.11
7	2-7/16	3-5/8	12	CD40807	2.87	CD47707	8.65
8	2-7/16	3-5/8	12	CD40808	2.87	CD47708	8.65
9	2-7/16	3-5/8	12	CD40809	2.83	CD47709	8.65
10	2-7/16	3-5/8	12	CD40810	2.59	CD47710	8.65
11	2-5/16	3-1/2	12	CD40811	2.59	CD47711	8.65
12	2-5/16	3-1/2	12	CD40812	2.59	CD47712	7.08
13	2-5/16	3-1/2	12	CD40813	2.59	CD47713	6.96
14	2-3/16	3-3/8	12	CD40814	2.44	CD47714	6.96
15	2-3/16	3-3/8	12	CD40815	2.44	CD47715	6.96
16	2-3/16	3-3/8	12	CD40816	2.44	CD47716	6.96
17	2-3/16	3-3/8	12	CD40817	2.34	CD47717	6.96
18	2-1/8	3-1/4	12	CD40818	2.34	CD47718	6.20
19	2-1/8	3-1/4	12	CD40819	2.34	CD47719	6.20
20	2-1/8	3-1/4	12	CD40820	2.09	CD47720	6.20
21	2-1/8	3-1/4	12	CD40821	2.09	CD47721	6.12
22	2	3-1/8	12	CD40822	1.98	CD47722	6.12
23	2	3-1/8	12	CD40823	1.98	CD47723	6.05
24	2	3-1/8	12	CD40824	1.98	CD47724	6.05
25	1-7/8	3	12	CD40825	1.74	CD47725	5.93
26	1-7/8	3	12	CD40826	1.74	CD47726	5.93
27	1-7/8	3	12	CD40827	1.74	CD47727	5.93
28	1-3/4	2-7/8	12	CD40828	1.59	CD47728	5.74
29	1-3/4	2-7/8	12	CD40829	1.59	CD47729	5.74
30	1-5/8	2-3/4	12	CD40830	1.56	CD47730	4.78

SIZE	FLUTE LENGTH	OAL	PKG. QTY.	BRIGHT	LIST PRICE	TIN	LIST PRICE
31	1-5/8	2-3/4	12	CD40831	1.52	CD47731	4.78
32	1-5/8	2-3/4	12	CD40832	1.52	CD47732	4.78
33	1-1/2	2-5/8	12	CD40833	1.52	CD47733	4.78
34	1-1/2	2-5/8	12	CD40834	1.52	CD47734	4.78
35	1-1/2	2-5/8	12	CD40835	1.52	CD47735	4.78
36	1-7/16	2-1/2	12	CD40836	1.52	CD47736	4.71
37	1-7/16	2-1/2	12	CD40837	1.52	CD47737	4.71
38	1-7/16	2-1/2	12	CD40838	1.52	CD47738	4.71
39	1-3/8	2-3/8	12	CD40839	1.52	CD47739	4.71
40	1-3/8	2-3/8	12	CD40840	1.52	CD47740	4.71
41	1-3/8	2-3/8	12	CD40841	1.52	CD47741	4.71
42	1-1/4	2-1/4	12	CD40842	1.52	CD47742	4.71
43	1-1/4	2-1/4	12	CD40843	1.52	CD47743	4.71
44	1-1/8	2-1/8	12	CD40844	1.52	CD47744	4.71
45	1-1/8	2-1/8	12	CD40845	1.59	CD47745	4.71
46	1-1/8	2-1/8	12	CD40846	1.59	CD47746	4.71
47	1	2	12	CD40847	1.59	CD47747	4.71
48	1	2	12	CD40848	1.59	CD47748	4.71
49	1	2	12	CD40849	1.59	CD47749	4.71
50	1	2	12	CD40850	1.59	CD47750	4.71
51	1	2	12	CD40851	1.59	CD47751	4.71
52	7/8	1-7/8	12	CD40852	1.59	CD47752	4.71
53	7/8	1-7/8	12	CD40853	1.59	CD47753	4.71
54	7/8	1-7/8	12	CD40854	1.70	CD47754	4.71
55	7/8	1-7/8	12	CD40855	1.70	CD47755	4.71
56	3/4	1-3/4	12	CD40856	1.70	CD47756	4.71
57	3/4	1-3/4	12	CD40857	1.88	CD47757	4.71
58	11/16	1-5/8	12	CD40858	1.88	CD47758	4.71
59	11/16	1-5/8	12	CD40859	1.88	CD47759	4.71
60	11/16	1-5/8	12	CD40860	1.88	CD47760	4.71

For coating information see page 6. For technical information, please see pages 238 & 239.