

M42 Cobalt Drills

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS

JOBBER LENGTH - HEAVY DUTY - 135° SPLIT POINT - TYPE "J"

SERIES 500
NAS 907 - M42 COBALT



SERIES 608
NAS 907 - M42 COBALT
ALTN COATED



HSS & COBALT DRILLS

FRACTIONAL SIZES							FRACTIONAL SIZES						
SIZE	FLUTE LENGTH	OAL	PKG. QTY.	UNCOATED LIST PRICE	ALTN LIST PRICE	SIZE	FLUTE LENGTH	OAL	PKG. QTY.	UNCOATED LIST PRICE	ALTN LIST PRICE		
1/16	7/8	1-7/8	12	CD50004 2.80	CD60704 5.02	19/64	3-1/16	4-3/8	6	CD50019 10.31	CD60719 18.62		
5/64	1	2	12	CD50005 2.80	CD60705 5.02	5/16	3-3/16	4-1/2	6	CD50020 10.98	CD60720 19.82		
3/32	1-1/4	2-1/4	12	CD50006 2.80	CD60706 5.02	21/64	3-5/16	4-5/8	6	CD50021 12.15	CD60721 21.95		
7/64	1-1/2	2-5/8	12	CD50007 2.94	CD60707 5.31	11/32	3-7/16	4-3/4	6	CD50022 13.35	CD60722 24.11		
1/8	1-5/8	2-3/4	12	CD50008 3.61	CD60708 6.50	23/64	3-1/2	4-7/8	6	CD50023 15.30	CD60723 27.61		
9/64	1-3/4	2-7/8	12	CD50009 3.61	CD60709 6.50	3/8	3-5/8	5	6	CD50024 15.30	CD60724 27.61		
5/32	2	3-1/8	12	CD50010 4.04	CD60710 7.29	25/64	3-3/4	5-1/8	6	CD50025 17.39	CD60725 31.40		
11/64	2-1/8	3-1/4	12	CD50011 4.25	CD60711 7.69	13/32	3-7/8	5-1/4	6	CD50026 18.13	CD60726 32.77		
3/16	2-5/16	3-1/2	12	CD50012 4.78	CD60712 8.63	27/64	3-15/16	5-3/8	6	CD50027 20.04	CD60727 36.24		
13/64	2-7/16	3-5/8	12	CD50013 5.74	CD60713 10.36	7/16	4-1/16	5-1/2	6	CD50028 20.50	CD60728 37.07		
7/32	2-1/2	3-3/4	12	CD50014 6.27	CD60714 11.33	29/64	4-3/16	5-5/8	6	CD50029 24.61	CD60729 44.47		
15/64	2-5/8	3-7/8	12	CD50015 6.66	CD60715 12.02	15/32	4-5/16	5-3/4	6	CD50030 25.07	CD60730 45.30		
1/4	2-3/4	4	12	CD50016 7.12	CD60716 12.89	31/64	4-3/8	5-7/8	6	CD50031 25.21	CD60731 45.55		
17/64	2-7/8	4-1/8	6	CD50017 8.02	CD60717 14.58	1/2	4-1/2	6	6	CD50032 25.21	CD60732 45.55		
9/32	2-15/16	4-1/4	6	CD50018 8.46	CD60718 15.30								

LETTER SIZES							LETTER SIZES						
SIZE	FLUTE LENGTH	OAL	PKG. QTY.	UNCOATED LIST PRICE	ALTN LIST PRICE	SIZE	FLUTE LENGTH	OAL	PKG. QTY.	UNCOATED LIST PRICE	ALTN LIST PRICE		
A	2-5/8	3-7/8	12	CD50301 7.54	CD60901 13.61	N	3-1/16	4-3/8	6	CD50314 11.79	CD60914 21.33		
B	2-3/4	4	12	CD50302 8.71	CD60902 15.70	O	3-3/16	4-1/2	6	CD50315 13.03	CD60915 23.57		
C	2-3/4	4	12	CD50303 8.71	CD60903 15.70	P	3-5/16	4-5/8	6	CD50316 13.85	CD60916 25.05		
D	2-3/4	4	12	CD50304 9.81	CD60904 17.69	Q	3-7/16	4-3/4	6	CD50317 14.38	CD60917 25.95		
E	2-3/4	4	12	CD50305 7.12	CD60905 12.89	R	3-7/16	4-3/4	6	CD50318 14.38	CD60918 25.95		
F	2-7/8	4-1/8	6	CD50306 8.71	CD60906 15.70	S	3-1/2	4-7/8	6	CD50319 17.60	CD60919 31.83		
G	2-7/8	4-1/8	6	CD50307 8.71	CD60907 15.70	T	3-1/2	4-7/8	6	CD50320 17.60	CD60920 31.83		
H	2-7/8	4-1/8	6	CD50308 9.81	CD60908 17.69	U	3-5/8	5	6	CD50321 17.60	CD60921 31.83		
I	2-7/8	4-1/8	6	CD50309 9.81	CD60909 17.69	V	3-5/8	5	6	CD50322 19.41	CD60922 35.08		
J	2-7/8	4-1/8	6	CD50310 9.81	CD60910 17.69	W	3-3/4	5-1/8	6	CD50323 19.41	CD60923 35.08		
K	2-15/16	4-1/4	6	CD50311 9.81	CD60911 17.69	X	3-3/4	5-1/8	6	CD50324 19.41	CD60924 35.08		
L	2-15/16	4-1/4	6	CD50312 11.12	CD60912 20.10	Y	3-7/8	5-1/4	6	CD50325 20.57	CD60925 37.18		
M	3-1/16	4-3/8	6	CD50313 11.79	CD60913 21.33	Z	3-7/8	5-1/4	6	CD50326 22.38	CD60926 40.43		

NOTE: SIZES BELOW 1/16" ARE NOT SPLIT POINT.

All cobalt drills have identification ring on shank.
For coating information see page 6. For technical information, please see pages 238 & 239.