

# M42 Cobalt Drills

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



JOBBER LENGTH - HEAVY DUTY - 135° SPLIT POINT - TYPE "J"

**SERIES 500**  
NAS 907 - M42 COBALT



**SERIES 608**  
NAS 907 - M42 COBALT  
ALTiN COATED



## WIRE SIZES

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SIZE	FLUTE LENGTH	OAL	PKG. QTY.	UNCOATED	LIST PRICE	ALTiN	LIST PRICE
1	2-5/8	3-7/8	12	CD50201	7.61	CD60801	13.79
2	2-5/8	3-7/8	12	CD50202	7.61	CD60802	13.79
3	2-1/2	3-3/4	12	CD50203	7.12	CD60803	12.89
4	2-1/2	3-3/4	12	CD50204	7.12	CD60804	12.89
5	2-1/2	3-3/4	12	CD50205	7.12	CD60805	12.89
6	2-1/2	3-3/4	12	CD50206	7.12	CD60806	12.89
7	2-7/16	3-5/8	12	CD50207	5.56	CD60807	10.03
8	2-7/16	3-5/8	12	CD50208	5.56	CD60808	10.03
9	2-7/16	3-5/8	12	CD50209	5.56	CD60809	10.03
10	2-7/16	3-5/8	12	CD50210	5.56	CD60810	10.03
11	2-5/16	3-1/2	12	CD50211	5.56	CD60811	10.03
12	2-5/16	3-1/2	12	CD50212	5.56	CD60812	10.03
13	2-5/16	3-1/2	12	CD50213	5.45	CD60813	9.85
14	2-3/16	3-3/8	12	CD50214	5.45	CD60814	9.85
15	2-3/16	3-3/8	12	CD50215	5.45	CD60815	9.85
16	2-3/16	3-3/8	12	CD50216	4.96	CD60816	8.99
17	2-3/16	3-3/8	12	CD50217	4.85	CD60817	8.77
18	2-1/8	3-1/4	12	CD50218	4.43	CD60818	8.01
19	2-1/8	3-1/4	12	CD50219	4.32	CD60819	7.80
20	2-1/8	3-1/4	12	CD50220	4.32	CD60820	7.80
21	2-1/8	3-1/4	12	CD50221	4.28	CD60821	7.72
22	2	3-1/8	12	CD50222	4.28	CD60822	7.72
23	2	3-1/8	12	CD50223	4.28	CD60823	7.72
24	2	3-1/8	12	CD50224	4.28	CD60824	7.72
25	1-7/8	3	12	CD50225	3.93	CD60825	7.07
26	1-7/8	3	12	CD50226	3.86	CD60826	7.00
27	1-7/8	3	12	CD50227	3.86	CD60827	7.00
28	1-3/4	2-7/8	12	CD50228	3.61	CD60828	6.57
29	1-3/4	2-7/8	12	CD50229	3.51	CD60829	6.35
30	1-5/8	2-3/4	12	CD50230	3.33	CD60830	5.96

SIZE	FLUTE LENGTH	OAL	PKG. QTY.	UNCOATED	LIST PRICE	ALTiN	LIST PRICE
31	1-5/8	2-3/4	12	CD50231	3.22	CD60831	5.85
32	1-5/8	2-3/4	12	CD50232	3.19	CD60832	5.78
33	1-1/2	2-5/8	12	CD50233	3.08	CD60833	5.56
34	1-1/2	2-5/8	12	CD50234	3.08	CD60834	5.56
35	1-1/2	2-5/8	12	CD50235	3.08	CD60835	5.56
36	1-7/16	2-1/2	12	CD50236	3.05	CD60836	5.49
37	1-7/16	2-1/2	12	CD50237	3.05	CD60837	5.49
38	1-7/16	2-1/2	12	CD50238	2.83	CD60838	5.25
39	1-3/8	2-3/8	12	CD50239	2.83	CD60839	5.25
40	1-3/8	2-3/8	12	CD50240	2.83	CD60840	5.25
41	1-3/8	2-3/8	12	CD50241	2.80	CD60841	5.25
42	1-1/4	2-1/4	12	CD50242	2.76	CD60842	5.25
43	1-1/4	2-1/4	12	CD50243	2.76	CD60843	5.25
44	1-1/8	2-1/8	12	CD50244	2.76	CD60844	5.25
45	1-1/8	2-1/8	12	CD50245	2.76	CD60845	5.25
46	1-1/8	2-1/8	12	CD50246	2.76	CD60846	5.25
47	1	2	12	CD50247	2.76	CD60847	5.25
48	1	2	12	CD50248	2.76	CD60848	5.25
49	1	2	12	CD50249	2.76	CD60849	5.25
50	1	2	12	CD50250	2.76	CD60850	5.25
51	1	2	12	CD50251	2.76	CD60851	5.25
52	7/8	1-7/8	12	CD50252	2.76	CD60852	5.25
53	7/8	1-7/8	12	CD50253	3.08	CD60853	5.59
54	7/8	1-7/8	12	CD50254	3.08	CD60854	5.59
55	7/8	1-7/8	12	CD50255	3.08	CD60855	5.59
56	3/4	1-3/4	12	CD50256	3.47	CD60856	6.32
57	3/4	1-3/4	12	CD50257	3.47	CD60857	6.32
58	11/16	1-5/8	12	CD50258	3.47	CD60858	6.32
59	11/16	1-5/8	12	CD50259	3.47	CD60859	6.32
60	11/16	1-5/8	12	CD50260	3.47	CD60860	6.32

NOTE: SIZES BELOW 1/16" ARE NOT SPLIT POINT.

- For use where extreme temperatures are found
- Coating allows for increased machining speeds from 50% up to 200%
- Used in machining Stainless Steels, Nickel-based and Titanium alloys
- Not recommended for aluminum

All cobalt drills have identification ring on shank.  
For coating information see page 6. For technical information, please see pages 238 & 239.