

M42 Cobalt Drills

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS

STUB LENGTH - HEAVY DUTY - 135° SPLIT POINT - TYPE "J"

SERIES 325
NAS 907 - M42 COBALT



SERIES 602
NAS 907 - M42 COBALT
ALTiN COATED



FRACTIONAL SIZES							FRACTIONAL SIZES								
SIZE	FLUTE LENGTH	OAL	PKG. QTY.	UNCOATED	LIST PRICE	ALTiN	LIST PRICE	SIZE	FLUTE LENGTH	OAL	PKG. QTY.	UNCOATED	LIST PRICE	ALTiN	LIST PRICE
1/16	5/8	1-5/8	12	CD32504	2.41	CD60204	4.37	19/64	1-9/16	2-3/4	6	CD32519	9.31	CD60219	16.82
5/64	11/16	1-11/16	12	CD32505	2.41	CD60205	4.37	5/16	1-5/8	2-13/16	6	CD32520	9.99	CD60220	18.05
3/32	3/4	1-3/4	12	CD32506	2.41	CD60206	4.37	21/64	1-11/16	2-15/16	6	CD32521	11.08	CD60221	20.03
7/64	13/16	1-13/16	12	CD32507	2.73	CD60207	4.94	11/32	1-11/16	3	6	CD32522	11.97	CD60222	21.66
1/8	7/8	1-7/8	12	CD32508	3.15	CD60208	5.74	23/64	1-3/4	3-1/16	6	CD32523	13.78	CD60223	24.90
9/64	15/16	1-15/16	12	CD32509	3.15	CD60209	5.74	3/8	1-13/16	3-1/8	6	CD32524	13.78	CD60224	24.90
5/32	1	2-1/16	12	CD32510	3.47	CD60210	6.28	25/64	1-7/8	3-1/4	6	CD32525	15.76	CD60225	28.51
11/64	1-1/16	2-1/8	12	CD32511	3.93	CD60211	7.07	13/32	1-15/16	3-5/16	6	CD32526	16.29	CD60226	29.42
3/16	1-1/8	2-3/16	12	CD32512	4.60	CD60212	8.34	27/64	2	3-3/8	6	CD32527	18.06	CD60227	32.59
13/64	1-3/16	2-1/4	12	CD32513	5.28	CD60213	9.49	7/16	1-11/16	3-7/16	6	CD32528	18.56	CD60228	33.53
7/32	1-1/4	2-3/8	12	CD32514	5.81	CD60214	10.50	29/64	2-1/8	3-9/16	6	CD32529	22.27	CD60229	40.21
15/64	1-5/16	2-7/16	12	CD32515	6.23	CD60215	11.30	15/32	2-1/8	3-5/8	6	CD32530	22.27	CD60230	40.21
1/4	1-3/8	2-1/2	12	CD32516	6.48	CD60216	11.73	31/64	2-3/16	3-11/16	6	CD32531	22.27	CD60231	40.21
17/64	1-7/16	2-5/8	6	CD32517	7.40	CD60217	13.35	1/2	2-1/4	3-3/4	6	CD32532	22.27	CD60232	40.21
9/32	1-1/2	2-11/16	6	CD32518	8.04	CD60218	14.55								

LETTER SIZES							LETTER SIZES								
SIZE	FLUTE LENGTH	OAL	PKG. QTY.	UNCOATED	LIST PRICE	ALTiN	LIST PRICE	SIZE	FLUTE LENGTH	OAL	PKG. QTY.	UNCOATED	LIST PRICE	ALTiN	LIST PRICE
A	1-5/16	2-7/16	12	CD32701	7.44	CD60401	13.43	N	1-5/8	2-13/16	6	CD32714	11.30	CD60414	20.39
B	1-3/8	2-1/2	12	CD32702	7.90	CD60402	14.26	O	1-11/16	2-15/16	6	CD32715	12.50	CD60415	22.59
C	1-3/8	2-1/2	12	CD32703	7.90	CD60403	14.26	P	1-11/16	2-15/16	6	CD32716	12.50	CD60416	22.59
D	1-3/8	2-1/2	12	CD32704	7.90	CD60404	14.26	Q	1-11/16	3	6	CD32717	13.53	CD60417	24.44
E	1-3/8	2-1/2	12	CD32705	7.19	CD60405	13.03	R	1-11/16	3	6	CD32718	13.53	CD60418	24.44
F	1-7/16	2-5/8	6	CD32706	8.36	CD60406	15.09	S	1-3/4	3-1/16	6	CD32719	16.82	CD60419	30.43
G	1-7/16	2-5/8	6	CD32707	8.36	CD60407	15.09	T	1-3/4	3-1/16	6	CD32720	16.82	CD60420	30.43
H	1-1/2	2-11/16	6	CD32708	8.85	CD60408	16.03	U	1-13/16	3-1/8	6	CD32721	16.82	CD60421	30.43
I	1-1/2	2-11/16	6	CD32709	8.85	CD60409	16.03	V	1-7/8	3-1/4	6	CD32722	18.70	CD60422	33.75
J	1-1/2	2-11/16	6	CD32710	8.85	CD60410	16.03	W	1-7/8	3-1/4	6	CD32723	18.70	CD60423	33.75
K	1-1/2	2-11/16	6	CD32711	8.85	CD60411	16.03	X	1-15/16	3-5/16	6	CD32724	18.70	CD60424	33.75
L	1-9/16	2-3/4	6	CD32712	10.52	CD60412	18.99	Y	1-15/16	3-5/16	6	CD32725	18.70	CD60425	33.75
M	1-9/16	2-3/4	6	CD32713	10.52	CD60413	18.99	Z	2	3-3/8	6	CD32726	21.42	CD60426	38.73

NOTE: SIZES BELOW 1/16" ARE NOT SPLIT POINT.

All cobalt drills have identification ring on shank.
For coating information see page 6. For technical information, please see pages 238 & 239.