



**SERIES 625**  
HIGH SPEED STEEL  
1/2" ROUND SHANK - 118° POINT

SIZE	OAL	ITEM#	LIST PRICE
33/64	6	SD91433	31.87
17/32	6	SD91434	31.87
35/64	6	SD91435	33.64
9/16	6	SD91436	33.64
37/64	6	SD91437	36.12
19/32	6	SD91438	36.12
39/64	6	SD91439	37.96
5/8	6	SD91440	37.96
41/64	6	SD91441	39.77
21/32	6	SD91442	39.77
43/64	6	SD91443	42.28
11/16	6	SD91444	42.28
45/64	6	SD91445	42.46
23/32	6	SD91446	42.46
47/64	6	SD91447	46.32

SIZE	OAL	ITEM#	LIST PRICE
3/4	6	SD91448	46.46
49/64	6	SD91449	49.26
25/32	6	SD91450	49.26
51/64	6	SD91451	51.77
13/16	6	SD91452	51.77
53/64	6	SD91453	53.79
27/32	6	SD91454	53.79
55/64	6	SD91455	55.56
7/8	6	SD91456	55.56
57/64	6	SD91457	57.83
29/32	6	SD91458	57.83
59/64	6	SD91459	62.96
15/16	6	SD91460	62.96
61/64	6	SD91461	66.01
31/32	6	SD91462	66.01

SIZE	OAL	ITEM#	LIST PRICE
63/64	6	SD91463	73.59
1	6	SD91464	73.59
1-1/32	6	SD91466	98.73
1-1/16	6	SD91468	98.73
1-3/32	6	SD91470	105.28
1-1/8	6	SD91472	112.47
1-5/32	6	SD91474	112.47
1-3/16	6	SD91476	124.51
1-7/32	6	SD91478	137.79
1-1/4	6	SD91480	137.79
1-5/16	6	SD91484	145.76
1-3/8	6	SD91488	167.89
1-7/16	6	SD91492	184.61
1-1/2	6	SD91496	202.85



**SERIES 620**  
HIGH SPEED STEEL  
1/2" SHANK - 3 FLATS - 118° POINT

SIZE	OAL	ITEM#	LIST PRICE
33/64	6	SD92533	34.74
17/32	6	SD92534	34.74
35/64	6	SD92535	36.94
9/16	6	SD92536	36.94
37/64	6	SD92537	39.70
19/32	6	SD92538	39.70
39/64	6	SD92539	41.54
5/8	6	SD92540	41.54
41/64	6	SD92541	44.30
21/32	6	SD92542	44.30
43/64	6	SD92543	46.07

SIZE	OAL	ITEM#	LIST PRICE
11/16	6	SD92544	46.07
45/64	6	SD92545	46.67
23/32	6	SD92546	46.67
47/64	6	SD92547	50.85
3/4	6	SD92548	50.85
49/64	6	SD92549	54.25
25/32	6	SD92550	54.25
51/64	6	SD92551	59.46
13/16	6	SD92552	59.46
53/64	6	SD92553	61.94
27/32	6	SD92554	61.94

SIZE	OAL	ITEM#	LIST PRICE
55/64	6	SD92555	66.08
7/8	6	SD92556	66.08
57/64	6	SD92557	68.56
29/32	6	SD92558	68.56
59/64	6	SD92559	70.19
15/16	6	SD92560	70.19
61/64	6	SD92561	73.48
31/32	6	SD92562	73.48
63/64	6	SD92563	80.53
1	6	SD92564	80.53

All S & D drills have 3" flute length.  
For technical information, please see pages 238 & 239.