

Carbide End Mills

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



VI-PRO

VARIABLE INDEX GEOMETRY

5 FLUTE - LONG LENGTH - SQUARE END



SERIES V52L
ALCRO-MAX COATED

VI-PRO	*** TOOL ATTRIBUTES ***					ROUND SHANK		WELDON FLAT	
DIAMETER	SHANK	LOC	OAL	# OF FLUTES	ITEM#	LIST PRICE	ITEM#	LIST PRICE	
1/4	1/4	1-1/8	3	5	TC25888	58.65	-	-	
5/16	5/16	1-1/8	3	5	TC25890	81.14	-	-	
3/8	3/8	1-1/4	3	5	TC25892	108.98	-	-	
1/2	1/2	1-1/2	4	5	TC25894	150.47	TC25904	156.40	
1/2	1/2	2	4	5	TC25896	166.86	TC25906	172.79	
5/8	5/8	2-1/4	5	5	TC25898	310.32	TC25908	316.26	
3/4	3/4	2-1/4	5	5	TC25900	375.50	TC25910	381.44	
1	1	2-1/4	5	5	TC25902	618.88	TC25912	624.80	

5 FLUTE - EXTRA LONG LENGTH - SQUARE END



SERIES V52XL
ALCRO-MAX COATED

VI-PRO	*** TOOL ATTRIBUTES ***					ROUND SHANK		WELDON FLAT	
DIAMETER	SHANK	LOC	OAL	# OF FLUTES	ITEM#	LIST PRICE	ITEM#	LIST PRICE	
1/4	1/4	1-1/2	4	5	TC25942	70.06	-	-	
3/8	3/8	2	4	5	TC25944	122.82	-	-	
1/2	1/2	3	6	5	TC25946	235.30	TC25958	241.23	
5/8	5/8	3	6	5	TC25948	334.66	TC25960	340.60	
3/4	3/4	3	6	5	TC25950	441.76	TC25962	447.68	
3/4	3/4	4	7	5	TC25952	725.41	TC25964	731.36	
1	1	3	6	5	TC25954	720.19	TC25966	726.13	
1	1	4-1/4	7	5	TC25956	1063.16	TC25968	1069.53	

The VI-PRO performs very well in a wide range of materials including:

HIGH TEMP ALLOYS • STAINLESS STEELS • ALLOY STEELS • INCONEL
CAST IRON • HIGH TEMP NICKEL BASE ALLOYS • TITANIUM ALLOYS • EXOTICS

For coating information see page 6. For VI-PRO technical information, please see pages 215, 218-219.

TOLERANCES	DIAMETER	SHANK
1/4" - 1/2"	+0.00, -0.02	-0.001, -0.004 ISO H6
5/8" - 1"	+0.00, -0.03	-0.001, -0.004 ISO H6