

Carbide End Mills

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



3 FLUTE - REGULAR LENGTH - SQUARE END - 60° HELIX



SERIES 395
ALTiN COATED

DIA	SHANK	LOC	OAL	ITEM #	LIST PRICE
1/8	1/8	1/2	1-1/2	TC39508	29.67
3/16	3/16	5/8	2	TC39512	35.54
1/4	1/4	3/4	2-1/2	TC39516	38.11
5/16	5/16	13/16	2-1/2	TC39520	46.10
3/8	3/8	1	2-1/2	TC39524	61.72
1/2	1/2	1-1/4	3	TC39532	105.29
5/8	5/8	1-5/8	3-1/2	TC39540	209.55
3/4	3/4	1-5/8	4	TC39548	294.06

3 FLUTE - REGULAR LENGTH -  CORNER RADIUS - 60° HELIX



SERIES 396
ALTiN COATED

DIA	SHANK	LOC	OAL	RAD	ITEM #	LIST PRICE
1/8	1/8	1/2	1-1/2	0.010	TC39608	33.13
3/16	3/16	5/8	2	0.010	TC39612	39.67
1/4	1/4	3/4	2-1/2	0.020	TC39616	42.53
5/16	5/16	13/16	2-1/2	0.020	TC39620	51.46
3/8	3/8	1	2-1/2	0.020	TC39624	68.93
1/2	1/2	1-1/4	3	0.040	TC39632	117.53
5/8	5/8	1-5/8	3-1/2	0.040	TC39640	223.79
3/4	3/4	1-5/8	4	0.040	TC39648	314.06

These 60° tools are designed to machine all high temperature alloys. This 3 flute high shear design geometry will slot and profile while giving excellent surface finishes.

Works well in all high temperature alloys such as inconels, hastalloy, waspalloys and titanium.

For coating information see page 6. For technical information, please see pages 226-227.

TOLERANCES	DIAMETER	SHANK	RADIUS
1/8" - 1/2"	+0.00, -0.02	-0.001, -0.004 ISO H8	+0.01, -0.01
5/8" - 3/4"	+0.00, -0.03	-0.001, -0.004 ISO H8	+0.01, -0.01