

Carbide Micro End Mills

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS

3 FLUTE - LONG REACH - LONG FLUTE - BALL NOSE - 30° HELIX
LOC = 5 X DIA



SERIES 558
UNCOATED

DIA	LOC	×DIA	REACH	ITEM#	LIST PRICE
0.010	0.050	10	0.100	TCS2750	96.00
0.010	0.050	15	0.150	TCS2753	96.00
0.015	0.075	10	0.150	TCS2756	82.32
0.015	0.075	15	0.225	TCS2759	82.32
0.020	0.100	10	0.200	TCS2762	79.74
0.020	0.100	15	0.300	TCS2765	79.74
0.025	0.125	10	0.250	TCS2768	69.03
0.025	0.125	15	0.375	TCS2771	69.03
0.030	0.150	10	0.300	TCS2774	69.03
0.030	0.150	15	0.450	TCS2777	69.03
0.031	0.155	10	0.310	TCS2780	69.03
0.031	0.155	15	0.470	TCS2783	69.03
0.035	0.175	10	0.350	TCS2786	69.03
0.035	0.175	15	0.525	TCS2789	69.03
0.040	0.200	10	0.400	TCS2792	69.03
0.040	0.200	15	0.600	TCS2795	69.03
0.045	0.225	10	0.450	TCS2798	67.24
0.045	0.225	15	0.675	TCS2801	67.24
0.047	0.250	10	0.500	TCS2804	67.24
0.047	0.250	15	0.710	TCS2807	67.24
0.050	0.300	10	0.500	TCS2810	67.24
0.050	0.300	15	0.750	TCS2813	67.24
0.055	0.385	10	0.550	TCS2816	67.24
0.055	0.385	15	0.825	TCS2819	67.24

DIA	LOC	×DIA	REACH	ITEM#	LIST PRICE
0.060	0.312	10	0.625	TCS2822	67.24
0.060	0.500	16	1.000	TCS2825	67.24
0.062	0.312	10	0.625	TCS2828	67.24
0.062	0.500	16	1.000	TCS2831	67.24
0.065	0.325	10	0.650	TCS2834	67.24
0.065	0.500	15	1.000	TCS2837	67.24
0.070	0.350	10	0.700	TCS2840	67.24
0.070	0.500	14	1.000	TCS2843	67.24
0.075	0.375	10	0.750	TCS2846	67.24
0.075	0.500	13	1.000	TCS2849	67.24
0.078	0.406	10	0.800	TCS2852	67.24
0.078	0.406	15	1.187	TCS2855	67.24
0.080	0.400	10	0.800	TCS2858	67.24
0.080	0.750	15	1.250	TCS2861	67.24
0.085	0.425	10	0.850	TCS2864	67.24
0.085	0.750	14	1.250	TCS2867	67.24
0.090	0.450	10	0.900	TCS2870	67.24
0.090	0.750	13	1.250	TCS2873	67.24
0.093	0.500	10	0.950	TCS2876	67.24
0.093	0.500	15	1.400	TCS2879	67.24
0.095	0.500	10	0.950	TCS2882	67.24
0.095	0.750	13	1.250	TCS2885	67.24
0.100	0.500	10	1.000	TCS2888	67.24
0.100	0.750	12	1.250	TCS2891	67.24



All long reach Micro End Mills are 1/8" shank, 2-1/2" OAL.
For technical information, please see pages 233.

TOLERANCES	DIAMETER	SHANK	FLUTE	RADIUS
ALL SIZES	+0.005, -0.005	-0.001, -0.003 ISO H6	+0.010, -0.000	+0.002, -0.002

REGULAR LENGTH

LONG REACH STUB FL

LONG REACH REG FL

LONG REACH LONG FL

LONG LENGTH LONG FL