

4 FLUTE - STUB FLUTE - SQUARE END - 30° HELIX  
LOC = 1.5 X DIA



**SERIES 540**  
UNCOATED

DIA	LOC	ITEM#	LIST PRICE
0.010	0.015	TCS4010	53.74
0.015	0.023	TCS4015	33.63
0.020	0.030	TCS4020	30.57
0.025	0.038	TCS4025	30.57
0.030	0.045	TCS4030	28.69
0.031	0.047	TCS4031	26.89
0.035	0.053	TCS4035	26.89
0.040	0.060	TCS4040	26.89
0.045	0.068	TCS4045	26.23
0.047	0.071	TCS4047	26.23
0.050	0.075	TCS4050	26.23
0.055	0.083	TCS4055	26.23

DIA	LOC	ITEM#	LIST PRICE
0.060	0.090	TCS4060	26.23
0.062	0.093	TCS4062	26.23
0.065	0.098	TCS4065	26.23
0.070	0.105	TCS4070	26.23
0.075	0.113	TCS4075	26.23
0.078	0.117	TCS4078	26.23
0.080	0.120	TCS4080	26.23
0.085	0.128	TCS4085	26.23
0.090	0.135	TCS4090	26.23
0.093	0.140	TCS4093	26.23
0.095	0.143	TCS4095	26.23
0.100	0.150	TCS4100	26.23



**SERIES 542**  
ALTiN COATED

DIA	LOC	ITEM#	LIST PRICE
0.010	0.015	TCS4210	64.47
0.015	0.023	TCS4215	40.37
0.020	0.030	TCS4220	36.68
0.025	0.038	TCS4225	36.68
0.030	0.045	TCS4230	34.43
0.031	0.047	TCS4231	32.24
0.035	0.053	TCS4235	32.24
0.040	0.060	TCS4240	32.24
0.045	0.068	TCS4245	31.47
0.047	0.071	TCS4247	31.47
0.050	0.075	TCS4250	31.47
0.055	0.083	TCS4255	31.47

DIA	LOC	ITEM#	LIST PRICE
0.060	0.090	TCS4260	31.47
0.062	0.093	TCS4262	31.47
0.065	0.098	TCS4265	31.47
0.070	0.105	TCS4270	31.47
0.075	0.113	TCS4275	31.47
0.078	0.117	TCS4278	31.47
0.080	0.120	TCS4280	31.47
0.085	0.128	TCS4285	31.47
0.090	0.135	TCS4290	31.47
0.093	0.140	TCS4293	31.47
0.095	0.143	TCS4295	31.47
0.100	0.150	TCS4300	31.47

All regular length Micro End Mills are 1/8" shank, 1-1/2" OAL.  
For coating information see page 6. For technical information, please see pages 233.

TOLERANCES	DIAMETER	SHANK
ALL SIZES	+ .0005, -.0005	-.0001, -.0003 ISO H6

REGULAR LENGTH

LONG REACH STUB FL

LONG REACH REG FL

LONG REACH LONG FL

LONG LENGTH LONG FL