

FOR ALUMINUM
2 FLUTE - REGULAR LENGTH - SQUARE END - 45° HELIX



SERIES 626
UNCOATED

DIA	SHANK	LOC	OAL	ITEM #	LIST PRICE
1/8	1/8	1/2	1-1/2	TC62608	21.68
3/16	3/16	5/8	2	TC62612	30.22
1/4	1/4	3/4	2-1/2	TC62616	43.60
5/16	5/16	13/16	2-1/2	TC62620	51.49
3/8	3/8	1	2-1/2	TC62624	54.53
1/2	1/2	1-1/4	3	TC62632	90.25
5/8	5/8	1-5/8	3-1/2	TC62640	172.61
3/4	3/4	1-3/4	4	TC62648	247.40
1	1	1-3/4	4	TC62664	407.91



SERIES 627
ZRN COATED

DIA	SHANK	LOC	OAL	ITEM #	LIST PRICE
1/8	1/8	1/2	1-1/2	TC62708	27.11
3/16	3/16	5/8	2	TC62712	37.79
1/4	1/4	3/4	2-1/2	TC62716	52.73
5/16	5/16	13/16	2-1/2	TC62720	62.27
3/8	3/8	1	2-1/2	TC62724	65.90
1/2	1/2	1-1/4	3	TC62732	104.67
5/8	5/8	1-5/8	3-1/2	TC62740	209.19
3/4	3/4	1-3/4	4	TC62748	300.44
1	1	1-3/4	4	TC62764	494.56

FOR ALUMINUM
2 FLUTE - REGULAR LENGTH -  CORNER RADIUS - 45° HELIX



SERIES 647
ZRN COATED

DIA	SHANK	LOC	OAL	RAD	ITEM #	LIST PRICE
1/8	1/8	1/2	1-1/2	0.010	TC64708	32.40
3/16	3/16	5/8	2	0.010	TC64712	44.43
1/4	1/4	3/4	2-1/2	0.020	TC64716	58.85
5/16	5/16	13/16	2-1/2	0.020	TC64720	69.54
3/8	3/8	1	2-1/2	0.020	TC64724	73.58
1/2	1/2	1-1/4	3	0.040	TC64732	116.84
5/8	5/8	1-5/8	3-1/2	0.040	TC64740	223.41
3/4	3/4	1-3/4	4	0.040	TC64748	320.88
1	1	1-3/4	4	0.040	TC64764	528.17

These 2 flute end mills are designed specifically for high speed machining in aluminum. This tool will plunge, slot and profile in all non-ferrous materials. Our ZRN coating allows for higher speed rates and prolonged tool life and does not have an affinity for aluminum.

Works well in all non-ferrous materials as well as brass and bronze applications

For coating information see page 6. For technical information, please see pages 226-227.

TOLERANCES	DIAMETER	SHANK	RADIUS
1/8" - 1/2"	+0.00, -.002	-0.001, -.0004 ISO H6	+0.01, -.001
5/8" - 1"	+0.00, -.003	-0.001, -.0004 ISO H6	+0.01, -.001