



Carbide Thread Mills

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS

INTERNAL/EXTERNAL - UN THREADS



SERIES 840
ALTiN COATED

DIAMETER	SHANK	CUTTING DIA	THREAD LENGTH	OAL	# OF FLUTES	ITEM#	LIST PRICE
2-56	1/8	0.065	0.125	2	3	TCB3995	166.24
4-40	1/8	0.085	0.180	2	3	TCB3998	166.24
6-32	1/8	0.100	0.218	2	3	TCB4001	178.15
8-32	1/8	0.115	0.250	2	3	TCB4003	178.15
8-36	1/8	0.115	0.250	2	3	TCB4005	178.15
10-24	3/16	0.120	0.312	2	3	TCB4007	178.15
10-32	3/16	0.120	0.312	2	3	TCB4009	178.15
1/4-20	3/16	0.180	0.500	2-1/2	3	TCB4011	201.50
1/4-28	3/16	0.180	0.500	2-1/2	3	TCB4013	201.50
5/16-18	1/4	0.240	0.625	2-1/2	3	TCB4015	237.13
5/16-24	1/4	0.240	0.625	2-1/2	3	TCB4017	237.13
3/8-16	5/16	0.290	0.750	3	4	TCB4019	282.55
3/8-24	5/16	0.290	0.750	3	4	TCB4021	282.55
7/16-14	3/8	0.340	0.875	3	4	TCB4023	304.69
7/16-20	3/8	0.340	0.875	3	4	TCB4025	304.69
1/2-13	3/8	0.350	0.875	3-1/2	4	TCB4027	304.69
1/2-20	3/8	0.350	0.875	3-1/2	4	TCB4029	304.69
9/16-12	1/2	0.370	0.875	3-1/2	4	TCB4031	304.69
9/16-18	1/2	0.370	0.875	3-1/2	4	TCB4033	304.69
5/8-11	1/2	0.470	1.250	3-1/2	5	TCB4035	380.86
5/8-18	1/2	0.470	1.250	3-1/2	5	TCB4037	380.86
3/4-10	1/2	0.495	1.250	3-1/2	5	TCB4039	380.86
3/4-16	1/2	0.495	1.250	3-1/2	5	TCB4041	380.86
7/8-9	5/8	0.620	1.250	3-1/2	5	TCB4043	476.69
7/8-14	5/8	0.620	1.250	3-1/2	5	TCB4045	476.69
1-8	3/4	0.620	1.375	4	5	TCB4047	476.69
1-12	3/4	0.620	1.375	4	5	TCB4049	476.69



For coating information see page 6. For technical information please see page 222.

THREAD MILL CUTTING DIAMETER TOLERANCE

+0.00, -0.002

VI-PRO - 4 FLUTE

VI-PRO - 5 FLUTE

VI-PRO - 6 FLUTE

THREAD MILLS