

# Carbide Thread Mills

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



MADE IN THE U.S.A.

VI-PRO - 4 FLUTE

VI-PRO - 5 FLUTE

VI-PRO - 6 FLUTE

THREAD MILLS

## INTERNAL/EXTERNAL - NPT PIPE THREADS



**SERIES 842**  
ALTiN COATED

DIAMETER	SHANK	CUTTING DIA	THREAD LENGTH	OAL	# OF FLUTES	ITEM#	LIST PRICE
1/16 - 27	1/4	0.245	0.437	2-1/2	3	TC84200	237.13
1/8 - 27	5/16	0.310	0.437	2-1/2	4	TC84202	237.13
1/4 - 18	3/8	0.370	0.625	3	4	TC84204	270.27
3/8 - 18	3/8	0.370	0.625	3	4	TC84206	270.27
1/2 - 14	1/2	0.495	0.875	3-1/2	4	TC84208	380.86
3/4 - 14	1/2	0.495	0.875	3-1/2	4	TC84210	380.86
1 - 11-1/2	3/4	0.620	1.125	4	5	TC84212	476.69

## INTERNAL/EXTERNAL - NPTF PIPE THREADS



**SERIES 844**  
ALTiN COATED

DIAMETER	SHANK	CUTTING DIA	THREAD LENGTH	OAL	# OF FLUTES	ITEM#	LIST PRICE
1/16 - 27	1/4	0.245	0.437	2-1/2	3	TC84401	237.13
1/8 - 27	5/16	0.310	0.437	2-1/2	4	TC84403	237.13
1/4 - 18	3/8	0.370	0.625	3	4	TC84405	270.27
3/8 - 18	3/8	0.370	0.625	3	4	TC84407	270.27
1/2 - 14	1/2	0.495	0.875	3-1/2	4	TC84409	380.86
3/4 - 14	1/2	0.495	0.875	3-1/2	4	TC84411	380.86
1 - 11-1/2	3/4	0.620	1.125	4	5	TC84413	476.69

For coating information see page 6. For technical information please see page 222.

THREAD MILL CUTTING DIAMETER TOLERANCE

+0.00, -0.002