

Carbide Thread Mills

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS

INTERNAL/EXTERNAL
METRIC THREADSSERIES 846
ALTiN COATED

DIAMETER	SHANK	CUTTING DIA.	THREAD LENGTH	OAL	# OF FLUTES	ITEM#	LIST PRICE
M4 x 0.70	1/8	0.115	0.250	2	3	TC84620	181.83
M4.5 x 0.75	1/8	0.120	0.250	2	3	TC84622	181.83
M5 x 0.80	3/16	0.120	0.312	2	3	TC84624	181.83
M6 x 1.00	3/16	0.170	0.500	2-1/2	3	TC84626	200.26
M8 x 0.75	1/4	0.235	0.625	2-1/2	3	TC84628	237.13
M8 x 1.00	1/4	0.235	0.625	2-1/2	3	TC84630	237.13
M8 x 1.25	1/4	0.235	0.625	2-1/2	3	TC84632	237.13
M10 x 1.25	5/16	0.300	0.750	3	4	TC84634	282.55
M10 x 1.50	5/16	0.300	0.750	3	4	TC84636	282.55
M12 x 1.00	3/8	0.360	0.875	3-1/2	4	TC84638	305.89
M12 x 1.25	3/8	0.360	0.875	3-1/2	4	TC84640	305.89
M12 x 1.75	3/8	0.360	0.875	3-1/2	4	TC84642	305.89
M14 x 1.50	3/8	0.360	0.875	3-1/2	4	TC84644	305.89
M16 x 2.00	1/2	0.470	1.250	3-1/2	5	TC84646	380.86
M18 x 2.50	1/2	0.470	1.250	3-1/2	5	TC84648	380.86
M20 x 3.00	5/8	0.470	1.250	3-1/2	5	TC84650	380.86



In-house Research and Development Center

For coating information see page 6. For technical information please see page 222.

THREAD MILL CUTTING DIAMETER TOLERANCE

+0.00, -0.002