

# Reamers

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS

## DOWEL PIN

STRAIGHT SHANK - STRAIGHT FLUTE



**SERIES 9700**  
HIGH SPEED STEEL

**SERIES 1970**  
M42 COBALT

STRAIGHT SHANK - STRAIGHT FLUTE



**SERIES 9750**  
HIGH SPEED STEEL

**SERIES 1975**  
M42 COBALT

SIZE	FLUTE LENGTH	# OF FLUTES	OVERALL LENGTH	SHANK DIA.	9700 LIST PRICE	1970 LIST PRICE	9750 LIST PRICE	1975 LIST PRICE
.1230	7/8	4	3-1/2	.1190	TR96264	25.51	TR96508	26.40
.1247	7/8	4	3-1/2	.1190	TR96265	25.51	TR96509	26.40
.1855	1-1/8	6	4-1/2	.1805	TR96266	32.56	TR96510	33.17
.1870	1-1/8	6	4-1/2	.1805	TR96267	32.56	TR96511	33.17
.2480	1-1/2	6	6	.2405	TR96268	35.51	TR96512	37.22
.2495	1-1/2	6	6	.2405	TR96269	35.51	TR96513	37.22
.3105	1-1/2	6	6	.2792	TR96270	41.71	TR96514	53.29
.3120	1-1/2	6	6	.2792	TR96271	41.71	TR96515	53.29
.3730	1-3/4	6	7	.3105	TR96272	45.03	TR96516	58.39
.3745	1-3/4	6	7	.3105	TR96273	45.03	TR96517	58.39
.4355	1-3/4	6	7	.3730	TR96274	50.82	TR96518	74.92
.4370	1-3/4	6	7	.3730	TR96275	50.82	TR96519	74.92
.4980	2	6	8	.4355	TR96276	55.36	TR96520	85.93
.4995	2	6	8	.4355	TR96277	55.36	TR96521	85.93
							TR96950	29.24
							TR96951	29.24
							TR96952	37.38
							TR96953	37.38
							TR96954	39.04
							TR96955	39.04
							TR96956	45.92
							TR96957	45.92
							TR96958	49.57
							TR96959	49.57
							TR96960	58.88
							TR96961	58.88
							TR96962	64.14
							TR96963	64.14
							TR96970	30.49
							TR96971	30.49
							TR96972	39.20
							TR96973	39.20
							TR96974	42.56
							TR96975	42.56
							TR96976	55.28
							TR96977	55.28
							TR96978	60.54
							TR96979	60.54
							TR96980	80.30
							TR96981	80.30
							TR96982	92.05
							TR96983	92.05

TAPER SHANK - STRAIGHT FLUTE



**SERIES 936**  
HIGH SPEED STEEL

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	# OF FLUTES	OVERALL LENGTH	MOORE TAPER #	ITEM#	LIST PRICE	SIZE	DECIMAL EQUIV.	FLUTE LENGTH	# OF FLUTES	OVERALL LENGTH	MOORE TAPER #	ITEM#	LIST PRICE
1/4	.2500	1-1/2	6	6	1	TR97801	59.77	29/32	.9062	2-5/8	8	10	2	TR97822	160.12
9/32	.2812	1-1/2	6	6	1	TR97802	62.57	15/16	.9375	2-5/8	8	10	3	TR97823	160.12
5/16	.3125	1-1/2	6	6	1	TR97803	61.51	31/32	.9688	2-5/8	8	10	3	TR97824	175.71
11/32	.3438	1-1/2	6	6	1	TR97804	66.66	1	1.0000	2-3/4	8	10-1/2	3	TR97825	177.25
3/8	.3750	1-3/4	6	7	1	TR97805	68.76	1-1/16	1.0625	2-3/4	8	10-1/2	3	TR97826	193.77
13/32	.4062	1-3/4	6	7	1	TR97806	69.98	1-1/8	1.1250	2-7/8	8	11	3	TR97827	215.03
7/16	.4375	1-3/4	6	7	1	TR97807	70.30	1-3/16	1.1875	2-7/8	10	11	3	TR97828	240.99
15/32	.4688	1-3/4	6	7	1	TR97808	75.93	1-1/4	1.2500	3	10	11-1/2	4	TR97829	260.91
1/2	.5000	2	6	8	1	TR97809	76.98	1-5/16	1.3125	3	10	11-1/2	4	TR97830	285.33
17/32	.5312	2	6	8	1	TR97810	85.69	1-3/8	1.3750	3-1/4	10	12	4	TR97831	308.37
9/16	.5625	2	8	8	1	TR97811	91.40	1-7/16	1.4375	3-1/4	10	12	4	TR97832	334.25
19/32	.5938	2	8	8	1	TR97812	93.02	1-1/2	1.5000	3-1/2	10	12-1/2	4	TR97833	355.27
5/8	.6250	2-1/4	8	9	2	TR97813	99.09	1-9/16	1.5625	3-1/2	12	13	4	TR97834	408.82
21/32	.6562	2-1/4	8	9	2	TR97814	100.02	1-5/8	1.6250	3-1/2	12	13	4	TR97835	408.82
11/16	.6875	2-1/4	8	9	2	TR97815	100.02	1-11/16	1.6875	4	12	13-1/2	5	TR97836	572.77
23/32	.7188	2-1/4	8	9	2	TR97816	112.78	1-3/4	1.7500	4	12	13-1/2	5	TR97837	572.77
3/4	.7500	2-1/2	8	9-1/2	2	TR97817	112.78	1-13/16	1.8125	4	12	14	5	TR97838	659.67
25/32	.7812	2-1/2	8	9-1/2	2	TR97818	128.90	1-7/8	1.8750	4	12	14	5	TR97839	659.67
13/16	.8125	2-1/2	8	9-1/2	2	TR97819	128.90	1-15/16	1.9375	4	12	14	5	TR97840	772.29
27/32	.8438	2-1/2	8	9-1/2	2	TR97820	143.92	2	2.0000	4	12	14	5	TR97841	772.29
7/8	.8750	2-5/8	8	10	2	TR97821	145.46								

For technical information, please see page 240.

THRU 1/2" DIAMETER	1/2" TO 5/8"	5/8" TO 1-1/2"	1-1/2" TO 2"
+0.002, -0.000	+0.003, -0.000	+0.001, -0.004	+0.002, -0.006