

CHUCKING

STRAIGHT SHANK - RIGHT HAND SPIRAL - RIGHT HAND CUT



SIZE	DEC. EQUIV.	FLUTE LENGTH	# OF FLUTES	OVERALL LENGTH	SHANK DIA.	SERIES 935R		SERIES 1935R	
						HSS	LIST PRICE	M42 COBALT	LIST PRICE
1.0mm	.0394	1/2	4	2-1/2	.0394	TR96550	35.03	TR96726	38.31
#60	.0400	1/2	4	2-1/2	.0390	TR96551	35.03	TR96727	38.31
#59	.0410	1/2	4	2-1/2	.0390	TR96552	35.03	TR96728	38.31
#58	.0420	1/2	4	2-1/2	.0390	TR96553	35.03	TR96729	38.31
#57	.0430	1/2	4	2-1/2	.0390	TR96554	35.03	TR96730	38.31
#56	.0465	1/2	4	2-1/2	.0455	TR96555	35.03	TR96731	38.31
3/64	.0469	1/2	4	2-1/2	.0455	TR96556	35.03	TR96732	38.31
#55	.0520	1/2	4	2-1/2	.0510	TR96557	35.03	TR96733	38.31
#54	.0550	1/2	4	2-1/2	.0510	TR96558	35.03	TR96734	38.31
1.5mm	.0591	1/2	4	2-1/2	.0510	TR96559	35.03	TR96735	38.31
#53	.0595	1/2	4	2-1/2	.0585	TR96560	35.03	TR96736	38.31
1/16	.0625	1/2	4	2-1/2	.0585	TR96561	35.03	TR96737	38.31
#52	.0635	1/2	4	2-1/2	.0585	TR96562	35.03	TR96738	38.31
#51	.0670	3/4	4	3	.0660	TR96563	28.18	TR96739	30.86
#50	.0700	3/4	4	3	.0660	TR96564	28.18	TR96740	30.86
#49	.0730	3/4	4	3	.0660	TR96565	28.18	TR96741	30.86
#48	.0760	3/4	4	3	.0720	TR96566	28.18	TR96742	30.86
5/64	.0781	3/4	4	3	.0720	TR96567	28.18	TR96743	30.86
#47	.0785	3/4	4	3	.0720	TR96568	28.18	TR96744	30.86
2.0mm	.0787	3/4	4	3	.0720	TR96569	28.18	TR96745	30.86
#46	.0810	3/4	4	3	.0771	TR96570	28.18	TR96746	30.86
#45	.0820	3/4	4	3	.0771	TR96571	28.18	TR96747	30.86
#44	.0860	3/4	4	3	.0810	TR96572	28.18	TR96748	30.86
#43	.0890	3/4	4	3	.0810	TR96573	28.18	TR96749	30.86
#42	.0935	3/4	4	3	.0880	TR96574	28.18	TR96750	30.86
3/32	.0938	3/4	4	3	.0880	TR96575	27.94	TR96751	30.86
#41	.0960	7/8	4	3-1/2	.0928	TR96576	28.39	TR96752	31.14
#40	.0980	7/8	4	3-1/2	.0928	TR96577	28.39	TR96753	31.14
2.5mm	.0984	7/8	4	3-1/2	.0928	TR96578	28.39	TR96754	31.14
#39	.0995	7/8	4	3-1/2	.0928	TR96579	28.39	TR96755	31.14
#38	.1015	7/8	4	3-1/2	.0950	TR96580	28.39	TR96756	31.14
#37	.1040	7/8	4	3-1/2	.0950	TR96581	28.39	TR96757	31.14
#36	.1065	7/8	4	3-1/2	.1030	TR96582	28.39	TR96758	31.14
7/64	.1094	7/8	4	3-1/2	.1030	TR96583	29.24	TR96759	32.11
#35	.1100	7/8	4	3-1/2	.1030	TR96584	29.24	TR96760	32.11
#34	.1110	7/8	4	3-1/2	.1055	TR96585	29.24	TR96761	32.11
#33	.1130	7/8	4	3-1/2	.1055	TR96586	29.24	TR96762	32.11
#32	.1160	7/8	4	3-1/2	.1120	TR96587	29.24	TR96763	32.11
3.0mm	.1181	7/8	4	3-1/2	.1120	TR96588	29.24	TR96764	32.11
#31	.1200	7/8	4	3-1/2	.1120	TR96589	29.24	TR96765	32.11
o/u	.1240	7/8	4	3-1/2	.1190	TR96590	29.24	TR96766	32.11
1/8	.1250	7/8	4	3-1/2	.1190	TR96591	26.36	TR96767	28.87
o/u	.1260	7/8	4	3-1/2	.1190	TR96592	29.24	TR96768	32.11
#30	.1285	7/8	4	3-1/2	.1190	TR96593	29.24	TR96769	32.11
#29	.1360	1	4	4	.1275	TR96594	35.03	TR96770	38.35
3.5mm	.1378	1	4	4	.1350	TR96595	35.03	TR96771	38.35

For technical information, please see page 240.

THRU 1/2" DIAMETER	1/2" TO 5/8"	5/8" TO 1-1/2"	1-1/2" TO 2"
+0.002, -0.000	+0.003, -0.000	+0.001, +0.004	+0.002, +0.006