

Reamers

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



CHUCKING

STRAIGHT SHANK - RIGHT HAND SPIRAL - RIGHT HAND CUT



SIZE	DEC. EQUIV.	FLUTE LENGTH	# OF FLUTES	OVERALL LENGTH	SHANK DIA.	SERIES 935R		SERIES 1935R	
						HSS	LIST PRICE	M42 COBALT	LIST PRICE
#28	.1405	1	4	4	.1350	TR96596	35.03	TR96772	38.35
9/64	.1406	1	4	4	.1350	TR96597	35.03	TR96773	38.35
#27	.1440	1	4	4	.1350	TR96598	35.03	TR96774	38.35
#26	.1470	1	4	4	.1430	TR96599	35.03	TR96775	38.35
#25	.1495	1	4	4	.1430	TR96600	35.03	TR96776	38.35
#24	.1520	1	4	4	.1460	TR96601	36.45	TR96777	38.35
#23	.1540	1	4	4	.1460	TR96602	36.45	TR96778	38.35
5/32	.1562	1	4	4	.1510	TR96603	36.45	TR96779	38.35
#22	.1570	1	6	4	.1510	TR96604	36.45	TR96780	38.35
4.0mm	.1575	1	6	4	.1510	TR96605	36.45	TR96781	38.35
#21	.1590	1-1/8	6	4-1/2	.1530	TR96606	37.38	TR96782	40.94
#20	.1610	1-1/8	6	4-1/2	.1530	TR96607	37.38	TR96783	40.94
#19	.1660	1-1/8	6	4-1/2	.1595	TR96608	37.38	TR96784	40.94
#18	.1695	1-1/8	6	4-1/2	.1595	TR96609	37.38	TR96785	40.94
11/64	.1719	1-1/8	6	4-1/2	.1645	TR96610	37.38	TR96786	40.94
#17	.1730	1-1/8	6	4-1/2	.1645	TR96611	37.38	TR96787	40.94
#16	.1770	1-1/8	6	4-1/2	.1704	TR96612	37.38	TR96788	40.94
4.5mm	.1772	1-1/8	6	4-1/2	.1704	TR96613	37.38	TR96789	40.94
#15	.1800	1-1/8	6	4-1/2	.1755	TR96614	37.38	TR96790	40.94
#14	.1820	1-1/8	6	4-1/2	.1755	TR96615	37.38	TR96791	40.94
#13	.1850	1-1/8	6	4-1/2	.1805	TR96616	37.38	TR96792	40.94
o/u	.1865	1-1/8	6	4-1/2	.1805	TR96617	37.38	TR96793	40.94
3/16	.1875	1-1/8	6	4-1/2	.1805	TR96618	35.51	TR96794	38.88
o/u	.1885	1-1/8	6	4-1/2	.1805	TR96619	37.38	TR96795	40.94
#12	.1890	1-1/8	6	4-1/2	.1805	TR96620	37.38	TR96796	40.94
#11	.1910	1-1/4	6	5	.1860	TR96621	41.87	TR96797	45.88
#10	.1935	1-1/4	6	5	.1860	TR96622	41.87	TR96798	45.88
#9	.1960	1-1/4	6	5	.1895	TR96623	41.87	TR96799	45.88
5.0mm	.1969	1-1/4	6	5	.1895	TR96624	41.87	TR96800	45.88
#8	.1990	1-1/4	6	5	.1895	TR96625	41.87	TR96801	45.88
#7	.2010	1-1/4	6	5	.1895	TR96626	41.87	TR96802	45.88
13/64	.2031	1-1/4	6	5	.1945	TR96627	41.87	TR96803	45.88
#6	.2040	1-1/4	6	5	.1945	TR96628	41.87	TR96804	45.88
#5	.2055	1-1/4	6	5	.2016	TR96629	41.87	TR96805	45.88
#4	.2090	1-1/4	6	5	.2016	TR96630	41.87	TR96806	45.88
#3	.2130	1-1/4	6	5	.2075	TR96631	41.87	TR96807	45.88
5.5mm	.2165	1-1/4	6	5	.2075	TR96632	41.87	TR96808	45.88
7/32	.2188	1-1/4	6	5	.2075	TR96633	41.87	TR96809	45.88
#2	.2210	1-1/2	6	6	.2173	TR96634	43.05	TR96810	47.18
#1	.2280	1-1/2	6	6	.2173	TR96635	43.05	TR96811	47.18
A	.2340	1-1/2	6	6	.2265	TR96636	43.05	TR96812	47.18
15/64	.2344	1-1/2	6	6	.2265	TR96637	43.05	TR96813	47.18
6.0mm	.2362	1-1/2	6	6	.2265	TR96638	43.33	TR96814	49.65
B	.2380	1-1/2	6	6	.2329	TR96639	43.33	TR96815	49.65
C	.2420	1-1/2	6	6	.2329	TR96640	43.33	TR96816	49.65
D	.2460	1-1/2	6	6	.2329	TR96641	43.33	TR96817	45.15

For technical information, please see page 240.

THRU 1/2" DIAMETER	1/2" TO 5/8"	5/8" TO 1-1/2"	1-1/2" TO 2"
+0.002, -0.000	+0.003, -0.000	+0.001, +0.004	+0.002, +0.006

HSS & COBALT REAMERS