

CHUCKING

STRAIGHT SHANK - RIGHT HAND SPIRAL - RIGHT HAND CUT



SIZE	DEC. EQUIV.	FLUTE LENGTH	# OF FLUTES	OVERALL LENGTH	SHANK DIA.	SERIES 935R		SERIES 1935R	
						HSS	LIST PRICE	M42 COBALT	LIST PRICE
o/u	.2490	1-1/2	6	6	.2405	TR96642	46.25	TR96818	53.17
1/4	.2500	1-1/2	6	6	.2405	TR96643	36.89	TR96819	42.20
o/u	.2510	1-1/2	6	6	.2405	TR96644	46.25	TR96820	53.17
6.5mm	.2559	1-1/2	6	6	.2405	TR96645	43.33	TR96821	49.65
F	.2570	1-1/2	6	6	.2485	TR96646	43.33	TR96822	49.65
G	.2610	1-1/2	6	6	.2485	TR96647	43.33	TR96823	49.65
17/64	.2656	1-1/2	6	6	.2485	TR96648	48.35	TR96824	61.31
H	.2660	1-1/2	6	6	.2485	TR96649	48.35	TR96825	61.31
I	.2720	1-1/2	6	6	.2485	TR96650	48.35	TR96826	61.31
7.0mm	.2756	1-1/2	6	6	.2485	TR96651	48.35	TR96827	61.31
J	.2770	1-1/2	6	6	.2485	TR96652	48.35	TR96828	61.31
K	.2810	1-1/2	6	6	.2485	TR96653	48.35	TR96829	61.31
9/32	.2812	1-1/2	6	6	.2485	TR96654	45.88	TR96830	58.27
L	.2900	1-1/2	6	6	.2792	TR96655	48.35	TR96831	61.31
M	.2950	1-1/2	6	6	.2792	TR96656	48.35	TR96832	61.31
7.5mm	.2953	1-1/2	6	6	.2792	TR96657	48.35	TR96833	61.31
19/64	.2969	1-1/2	6	6	.2792	TR96658	48.35	TR96834	61.31
N	.3020	1-1/2	6	6	.2792	TR96659	48.35	TR96835	61.31
o/u	.3115	1-1/2	6	6	.2792	TR96660	45.88	TR96836	58.27
5/16	.3125	1-1/2	6	6	.2792	TR96661	43.49	TR96837	55.20
o/u	.3135	1-1/2	6	6	.2792	TR96662	45.88	TR96838	58.27
8.0mm	.3150	1-1/2	6	6	.2792	TR96663	48.35	TR96839	61.31
O	.3160	1-1/2	6	6	.2792	TR96664	48.35	TR96840	61.31
P	.3230	1-1/2	6	6	.2792	TR96665	51.71	TR96841	66.05
21/64	.3281	1-1/2	6	6	.2792	TR96666	51.71	TR96842	66.05
Q	.3320	1-1/2	6	6	.2792	TR96667	51.71	TR96843	66.05
8.5mm	.3346	1-1/2	6	6	.2792	TR96668	51.71	TR96844	66.05
R	.3390	1-1/2	6	6	.2792	TR96669	51.71	TR96845	66.05
11/32	.3438	1-1/2	6	6	.2792	TR96670	51.71	TR96846	66.05
S	.3480	1-3/4	6	6	.3105	TR96671	52.16	TR96847	66.94
9.0mm	.3543	1-3/4	6	7	.3105	TR96672	52.16	TR96848	66.94
T	.3580	1-3/4	6	7	.3105	TR96673	52.16	TR96849	66.94
23/64	.3594	1-3/4	6	7	.3105	TR96674	52.16	TR96850	66.94
U	.3680	1-3/4	6	7	.3105	TR96675	52.16	TR96851	66.94
9.5mm-o/u	.3740	1-3/4	6	7	.3105	TR96676	49.57	TR96852	63.54
3/8	.3750	1-3/4	6	7	.3105	TR96677	46.97	TR96853	60.26
o/u	.3760	1-3/4	6	7	.3105	TR96678	49.57	TR96854	63.54
V	.3770	1-3/4	6	7	.3105	TR96679	56.77	TR96855	84.31
W	.3860	1-3/4	6	7	.3105	TR96680	56.77	TR96856	84.31
25/64	.3906	1-3/4	6	7	.3105	TR96681	56.77	TR96857	84.31
10.0mm	.3937	1-3/4	6	7	.3105	TR96682	56.77	TR96858	84.31
X	.3970	1-3/4	6	7	.3105	TR96683	56.77	TR96859	84.31
Y	.4040	1-3/4	6	7	.3105	TR96684	58.88	TR96860	84.31
13/32	.4062	1-3/4	6	7	.3105	TR96685	58.88	TR96861	84.31
Z	.4130	1-3/4	6	7	.3730	TR96686	58.88	TR96862	84.31
10.5mm	.4134	1-3/4	6	7	.3730	TR96687	58.88	TR96863	84.31

For technical information, please see page 240.

THRU 1/2" DIAMETER	1/2" TO 5/8"	5/8" TO 1-1/2"	1-1/2" TO 2"
+0.002, -0.000	+0.003, -0.000	+0.001, +0.004	+0.002, +0.006