

Reamers

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



EXPANSION STRAIGHT SHANK - STRAIGHT FLUTE



END VIEW

SERIES 931 HIGH SPEED STEEL

SIZE	FLUTE LENGTH	# OF FLUTES	OVERALL LENGTH	SHANK DIA.	ITEM#	LIST PRICE
3/8	3/4	6	7	5/16	TR97201	154.73
13/32	3/4	6	7	5/16	TR97202	164.82
7/16	7/8	6	7	3/8	TR97203	164.82
15/32	7/8	6	8	27/64	TR97204	171.17
1/2	1	6	8	7/16	TR97205	174.21
17/32	1	6	8	7/16	TR97206	181.58
9/16	1-1/8	6	8	7/16	TR97207	186.20
19/32	1-1/8	6	8	7/16	TR97208	189.03
5/8	1-1/4	6	9	9/16	TR97209	194.78
21/32	1-1/4	6	9	9/16	TR97210	202.56
11/16	1-1/4	6	9	9/16	TR97211	203.97
23/32	1-1/4	6	9	9/16	TR97212	217.22
3/4	1-3/8	6	9-1/2	5/8	TR97213	224.71
25/32	1-3/8	8	9-1/2	5/8	TR97214	237.91
13/16	1-3/8	8	9-1/2	5/8	TR97215	247.02
27/32	1-3/8	8	9-1/2	5/8	TR97216	260.26
7/8	1-1/2	8	10	3/4	TR97217	265.00

SIZE	FLUTE LENGTH	# OF FLUTES	OVERALL LENGTH	SHANK DIA.	ITEM#	LIST PRICE
29/32	1-1/2	8	10	3/4	TR97218	279.05
15/16	1-1/2	8	10	3/4	TR97219	292.13
31/32	1-1/2	8	10	3/4	TR97220	305.33
1	1-5/8	8	10-1/2	7/8	TR97221	322.06
1-1/32	1-5/8	8	10-1/2	7/8	TR97222	448.08
1-1/16	1-5/8	8	10-1/2	7/8	TR97223	355.95
1-3/32	1-5/8	8	10-1/2	7/8	TR97224	372.88
1-1/8	1-3/4	8	11	7/8	TR97225	389.52
1-5/32	1-3/4	8	11	7/8	TR97226	394.83
1-3/16	1-3/4	8	11	1	TR97227	410.26
1-7/32	1-3/4	8	11	1	TR97228	425.20
1-1/4	1-7/8	8	11-1/2	1	TR97229	442.17
1-5/16	1-7/8	8	11-1/2	1	TR97230	456.95
1-3/8	2	8	12	1	TR97231	473.75
1-7/16	2	8	12	1-1/4	TR97232	492.50
1-1/2	2-1/8	8	12-1/2	1-1/4	TR97233	513.28

TAPER SHANK - STRAIGHT FLUTE



END VIEW

SERIES 932 HIGH SPEED STEEL

SIZE	FLUTE LENGTH	# OF FLUTES	OVERALL LENGTH	MORSE TAPER #	ITEM#	LIST PRICE
3/8	3/4	6	7	1	TR97250	175.55
13/32	3/4	6	7	1	TR97251	203.57
7/16	7/8	6	7	1	TR97252	185.87
15/32	7/8	6	8	1	TR97253	190.29
1/2	1	6	8	1	TR97254	194.09
17/32	1	6	8	1	TR97255	201.79
9/16	1-1/8	6	8	1	TR97256	201.79
19/32	1-1/8	6	8	1	TR97257	209.16
5/8	1-1/4	6	9	2	TR97258	216.65
21/32	1-1/4	6	9	2	TR97259	222.60
11/16	1-1/4	6	9	2	TR97260	223.94
23/32	1-1/4	6	9	2	TR97261	238.88
3/4	1-3/8	6	9-1/2	2	TR97262	246.25
25/32	1-3/8	8	9-1/2	2	TR97263	257.59
13/16	1-3/8	8	9-1/2	2	TR97264	261.44
27/32	1-3/8	8	9-1/2	2	TR97265	276.66
7/8	1-1/2	8	10	2	TR97266	287.56

SIZE	FLUTE LENGTH	# OF FLUTES	OVERALL LENGTH	MORSE TAPER #	ITEM#	LIST PRICE
29/32	1-1/2	8	10	2	TR97267	302.50
15/16	1-1/2	8	10	3	TR97268	310.03
31/32	1-1/2	8	10	3	TR97269	323.11
1	1-5/8	8	10-1/2	3	TR97270	341.74
1-1/32	1-5/8	8	10-1/2	3	TR97271	354.82
1-1/16	1-5/8	8	10-1/2	3	TR97272	371.79
1-3/32	1-5/8	8	10-1/2	3	TR97273	388.39
1-1/8	1-3/4	8	11	3	TR97274	401.79
1-5/32	1-3/4	8	11	3	TR97275	418.36
1-3/16	1-3/4	8	11	3	TR97276	435.08
1-7/32	1-3/4	8	11	3	TR97277	451.85
1-1/4	1-7/8	8	11-1/2	4	TR97278	472.74
1-5/16	1-7/8	8	11-1/2	4	TR97279	491.25
1-3/8	2	8	12	4	TR97280	511.62
1-7/16	2	8	12	4	TR97281	541.62
1-1/2	2-1/8	8	12-1/2	4	TR97282	560.13

For technical information, please see page 240.

THRU 1/2" DIAMETER	ABOVE 1/2" TO 5/8"	ABOVE 5/8" TO 1-1/2"
+0.002, -0.000	+0.003, -0.000	+0.001, +0.004