



**SERIES 707**  
HIGH SPEED STEEL

SIZE	SHANK DIAMETER	OVERALL LENGTH	DRILL LENGTH	DRILL SIZE	THREAD LENGTH	# OF FLUTES	ITEM#	LIST PRICE
4-40	.141	1-7/8	1/4	0.0890	3/8	2	TT70701	40.39
5-40	.141	1-15/16	9/32	0.1015	13/32	2	TT70703	40.39
6-32	.141	2	5/16	0.1110	7/16	2	TT70705	40.39
8-32	.168	2-5/32	13/32	0.1360	1/2	2	TT70707	40.39
10-24	.194	2-13/32	7/16	0.1540	5/8	2	TT70709	40.39
10-32	.194	2-13/32	7/16	0.1610	5/8	2	TT70711	40.39
12-24	.220	2-13/32	1/2	0.1800	21/32	2	TT70713	43.66
1/4-20	.255	2-9/16	9/16	0.2055	25/32	2	TT70715	40.39
1/4-28	.255	2-9/16	9/16	0.2188	25/32	2	TT70717	40.39
5/16-18	.318	2-29/32	3/4	0.2660	15/16	2	TT70719	59.65
5/16-24	.318	2-29/32	3/4	0.2770	15/16	2	TT70721	59.65
3/8-16	.381	3-15/32	29/32	0.3230	1-1/16	2	TT70723	72.49
3/8-24	.381	3-15/32	29/32	0.3390	1-1/16	2	TT70725	72.49
7/16-14	.323	3-27/32	1-3/32	0.3770	1-1/4	2	TT70727	86.75
7/16-20	.323	3-27/32	1-3/32	0.3937	1-1/4	2	TT70729	86.75
1/2-13	.367	4-3/16	1-1/4	0.4331	1-3/8	2	TT70731	97.90
1/2-20	.367	4-3/16	1-1/4	0.4531	1-3/8	2	TT70733	97.90

PITCH DIAMETER AND THREAD TOLERANCES ARE DESIGNED TO PRODUCE A CLASS 2B FIT.



**SERIES 708**  
HIGH SPEED STEEL  
METRIC

SIZE	SHANK DIAMETER	OVERALL LENGTH	DRILL LENGTH	DRILL SIZE	THREAD LENGTH	# OF FLUTES	ITEM#	LIST PRICE
M4 x 0.7	.168	2-5/32	13/32	0.1310	1/2	2	TT70830	44.44
M5 x 0.8	.194	2-13/32	7/16	0.1660	5/8	2	TT70832	44.44
M6 x 1.0	.255	2-17/32	9/16	0.1980	25/32	2	TT70834	44.44
M8 x 1.25	.318	2-29/32	3/4	0.2670	15/16	2	TT70836	80.52
M10 x 1.50	.381	3-15/32	29/32	0.3360	1-1/16	2	TT70838	92.00
M12 x 1.75	.367	4-3/16	1-1/4	0.4050	1-3/8	2	TT70840	92.00

PITCH DIAMETER AND THREAD TOLERANCES ARE DESIGNED TO PRODUCE A CLASS 6H FIT.

All taps sold individually.  
For technical information, please see page 237.