

Spiral Flute Taps

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



52° HELIX - SEMI BOTTOMING - 2 TO 2-1/2 THREAD CHAMFER HIGH SPEED STEEL



SERIES 761
HIGH SPEED STEEL

SIZE	H LIMIT	# OF FLUTES	ITEM#	LIST PRICE
3 -48	H2	2	TT76101	36.86
3-56	H2	2	TT76103	36.86
4-40	H2	2	TT76105	30.33
4-48	H2	2	TT76107	30.33
5-40	H3	2	TT76109	30.33
5-44	H3	2	TT76111	30.33
6-32	H3	2	TT76113	24.62
6-40	H3	2	TT76115	24.62
8-32	H3	3	TT76117	24.62
8-36	H3	3	TT76119	24.62
10-24	H3	3	TT76121	24.62
10-32	H3	3	TT76123	24.62
12-24	H3	3	TT76125	26.73
12-28	H3	3	TT76127	26.73
1/4-20	H3	3	TT76129	26.73
1/4-28	H3	3	TT76131	26.73
5/16-18	H3	3	TT76133	32.92
5/16-24	H3	3	TT76135	32.92
3/8-16	H3	3	TT76137	37.99
3/8-24	H3	3	TT76139	37.99
7/16-14	H3	3	TT76141	56.94
7/16-20	H3	3	TT76143	56.94
1/2-13	H3	3	TT76145	68.54
1/2-20	H3	3	TT76147	68.54
9/16-12	H3	4	TT76149	114.34
9/16-18	H3	4	TT76151	114.34
5/8-11	H3	4	TT76153	149.21
5/8-18	H3	4	TT76155	149.21
3/4-10	H3	4	TT76157	190.99
3/4-16	H3	4	TT76159	190.99



SERIES 763
HIGH SPEED STEEL - METRIC

SIZE	D LIMIT	# OF FLUTES	ITEM#	LIST PRICE
M3 x 0.5	D3	2	TT76349	31.19
M3.5 x 0.6	D4	3	TT76351	25.26
M4 x 0.7	D4	3	TT76353	25.26
M4.5 x 0.75	D4	3	TT76355	25.26
M5 x 0.8	D4	3	TT76357	25.26
M6 x 1.0	D5	3	TT76359	27.59
M8 x 1.25	D5	3	TT76361	34.01
M10 x 1.5	D6	3	TT76363	58.78
M12 x 1.75	D6	3	TT76365	70.76

- CAN BE USED FOR PLUG OR BOTTOMING APPLICATIONS
- ALLOWS FOR THREADING CLOSE TO BOTTOM IN BLIND HOLES
- CAN BE USED FOR THROUGH OR BLIND HOLES
- CUTS MORE EFFICIENTLY THAN BOTTOMING TAPS
- SLIGHTLY LONGER CHAMFER DISTRIBUTES CUTTING OVER GREATER NUMBER OF TEETH FOR INCREASED PRODUCTION
- MATERIALS: FOR TAPPING IN RELATIVELY DEEP HOLES IN COPPER, BRASS, ALUMINUM AND OTHER SOFT DUCTILE MATERIALS



All taps sold individually.