

Thread Forming Taps

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



SERIES 776
HIGH SPEED STEEL
TIN COATED

SIZE	R LIMIT	LUBE GROOVES	1.5 ITEM #	2.5 ITEM #	4.0 ITEM #	LIST PRICE
0-80	H2	0	TT88401	TT92800	-	36.30
0-80	H3	0	TT88403	TT92802	-	36.30
1-64	H3	0	-	TT92804	-	36.30
1-72	H3	0	TT88407	TT92806	-	36.30
2-56	H3	0	TT88409	TT92808	-	36.06
2-56	H4	0	TT88411	TT92810	-	36.06
2-64	H3	0	-	TT92814	-	36.06
3-48	H3	0	-	TT92818	-	36.06
3-56	H3	0	-	TT92820	-	36.06
3-56	H5	0	-	TT92822	-	36.06
4-40	H3	0	TT88421	TT92824	TT92823	32.51
4-40	H5	0	TT88423	TT92826	TT92825	32.51
4-48	H4	0	-	TT92828	-	32.51
5-40	H4	0	-	TT92832	TT92831	32.51
5-44	H4	0	-	TT92836	-	32.51
6-32	H3	1	TT88431	TT92840	TT92839	26.79
6-32	H5	1	TT88433	TT92842	TT92841	26.79
6-40	H4	1	-	TT92846	TT92845	26.79
8-32	H3	1	TT88437	TT92850	TT92849	26.79
8-32	H5	1	TT88439	TT92852	TT92851	26.79
8-32	H7	1	-	TT92854	TT92853	26.79
8-36	H4	1	-	TT92856	TT92855	26.79
10-24	H5	1	-	TT92858	TT92857	25.77
10-24	H7	1	-	TT92860	TT92859	25.77
10-32	H3	1	TT88447	TT92862	TT92861	25.77
10-32	H5	1	TT88449	TT92864	TT92863	25.77
12-24	H5	2	-	TT92866	TT92865	25.77
12-28	H4	2	-	TT92870	TT92869	25.77
1/4-20	H5	2	TT88455	TT92872	TT92871	27.36
1/4-20	H8	2	TT88457	TT92874	TT92873	27.36
1/4-28	H4	2	TT88459	TT92878	TT92877	27.36
1/4-28	H6	2	TT88461	TT92880	TT92879	27.36
5/16-18	H8	2	TT88465	TT92884	TT92883	30.38
5/16-18	H5	2	-	TT92882	TT92881	30.38
5/16-24	H5	2	TT88467	TT92886	TT92885	30.38
5/16-24	H7	2	TT88469	TT92888	TT92887	30.38
3/8-16	H6	2	TT88471	TT92890	TT92889	34.67
3/8-16	H8	2	TT88473	TT92892	TT92891	34.67
3/8-24	H5	2	TT88475	TT92894	TT92893	34.67
3/8-24	H7	2	TT88477	TT92896	TT92895	34.67
7/16-14	H7	4	-	TT92898	TT92897	52.76
7/16-14	H9	4	-	TT92902	TT92901	52.76
7/16-20	H5	4	-	TT92904	TT92903	52.76
7/16-20	H8	4	-	TT92906	TT92905	52.76
1/2-13	H7	6	-	TT92908	TT92907	59.01
1/2-13	H10	6	-	TT92910	TT92909	59.01
1/2-20	H5	6	-	TT92912	TT92911	59.01
1/2-20	H8	6	-	TT92914	TT92913	59.01

Plug Tap sizes 3/8" and smaller have male center



SERIES 798
HIGH SPEED STEEL - METRIC
TIN COATED

SIZE	D LIMIT	LUBE GROOVES	1.5 ITEM #	2.5 ITEM #	4.0 ITEM #	LIST PRICE
M1.6 x 0.35	D5	0	-	TT89790	-	29.09
M1.7 x 0.35	D5	0	-	TT89792	-	29.09
M2 x 0.4	D5	0	TT88580	TT89794	-	29.09
M2.5 x 0.45	D6	0	TT88582	TT89796	-	29.09
M3 x 0.5	D6	0	TT88584	TT79802	-	29.09
M3.5 x 0.6	D7	1	TT88586	TT89798	TT89797	26.96
M4 x 0.7	D7	1	TT88588	TT79804	TT79803	26.96
M5 x 0.8	D8	1	TT88590	TT79806	TT79805	26.96
M6 x 1.0	D9	2	TT88592	TT79808	TT79807	28.58
M8 x 1.25	D10	2	TT88594	TT79810	TT79809	32.72
M10 x 1.5	D11	2	TT88596	TT79812	TT79811	36.79
M12 x 1.75	D12	4	TT88598	TT79814	TT79813	63.50

Plug Tap sizes M10 and smaller have male center



- **SINGLE THREAD - 1.5 Thread Chamfer**
For maximum thread length in blind holes due to its short chamfer
- **BOTTOM - 2.5 Thread Chamfer**
For blind hole tapping
- **PLUG - 4.0 Thread Chamfer**
For through hole tapping
- **THREAD FORMING**
Taps have no flutes or cutting edges & provide chipless tapping
- **LUBE GROOVES**
For lubrication & venting in blind holes
- **MATERIALS:**
lead, stainless steels, carbon steels, die cast aluminum, most ductile materials producing stringy chips are great for Tin coated forming taps

For technical information, please see pages 235 & 236
For coating options available on our Thread Forming Taps, please see page 6.

All taps sold individually