

STI Taps • Oversize Taps

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



STI - SPIRAL POINT PLUG



SERIES 770
HIGH SPEED STEEL

SIZE	H LIMIT	# OF FLUTES	ITEM#	LIST PRICE
4-40	H1	2	TT92315	26.28
5-40	H1	2	TT92320	26.28
6-32	H2	2	TT92324	26.46
6-40	H2	2	TT92327	26.46
8-32	H2	2	TT92330	26.73
10-24	H2	2	TT92336	27.21
10-32	H2	2	TT92340	27.70
12-24	H2	2	TT92343	27.70
1/4-20	H2	2	TT92347	27.70
1/4-28	H2	2	TT92354	28.15
5/16-18	H3	3	TT92360	35.59
5/16-24	H2	3	TT92368	36.04
3/8-16	H3	3	TT92371	43.81
3/8-24	H2	3	TT92375	44.33
7/16-14	H3	3	TT92378	48.05
7/16-20	H3	3	TT92381	48.05
1/2-13	H3	3	TT92385	53.49
1/2-20	H3	3	TT92389	53.49

STI - HAND PLUG & BOTTOMING



SERIES 783
HIGH SPEED STEEL

SIZE	H LIMIT	# OF FLUTES	PLUG ITEM#	BOTTOM ITEM#	LIST PRICE
4-40	H1	3	TT78302	TT78303	23.42
5-40	H1	3	TT78304	TT78305	23.42
6-32	H2	3	TT78306	TT78307	23.84
6-40	H1	3	TT78308	TT78309	23.84
8-32	H2	3	TT78310	TT78311	24.40
10-24	H2	3	TT78312	TT78313	24.40
10-32	H2	3	TT78314	TT78315	25.38
12-24	H2	3	TT78316	TT78317	25.38
1/4-20	H2	3	TT78318	TT78319	25.49
1/4-28	H2	3	TT78320	TT78321	25.49
5/16-18	H3	4	TT78322	TT78323	27.52
5/16-24	H2	4	TT78324	TT78325	27.52
3/8-16	H3	4	TT78326	TT78327	29.88
3/8-24	H2	4	TT78328	TT78329	29.88
7/16-14	H3	4	TT78330	TT78331	41.10
7/16-20	H3	4	TT78332	TT78333	41.10
1/2-13	H3	4	TT78334	TT78335	46.13
1/2-20	H3	4	TT78336	TT78337	46.13

STI TAPS ARE OVERSIZE SO THAT THEY WILL PRODUCE THREADS THAT WILL ACCEPT HELICAL COIL WIRE SCREW THREAD INSERTS THAT HAVE THE SAME SIZE AND PITCH. MATERIALS: ALUMINUM AND NON-FERROUS MATERIALS

+0.005 OVERSIZE SPIRAL POINT PLUG



SERIES 764
HIGH SPEED STEEL

SIZE	H LIMIT	# OF FLUTES	ITEM#	LIST PRICE
6-32	H11	2	TT91732	13.59
8-32	H11	2	TT91734	13.59
10-24	H11	2	TT91736	14.79
10-32	H11	2	TT91738	14.79
1/4-20	H11	2	TT91749	16.85
5/16-18	H11	2	TT91761	19.37
3/8-16	H11	3	TT91772	22.00
7/16-14	H11	3	TT91779	33.03
1/2-13	H11	3	TT91786	40.20
5/8-11	H11	3	TT91794	68.51

+0.005 OVERSIZE HAND PLUG



SERIES 766
HIGH SPEED STEEL

SIZE	H LIMIT	# OF FLUTES	ITEM#	LIST PRICE
6-32	H11	3	TT90931	11.30
8-32	H11	4	TT90933	11.30
10-24	H11	4	TT90935	12.50
10-32	H11	4	TT90937	12.50
1/4-20	H11	4	TT90940	14.90
5/16-18	H11	4	TT90946	18.77
3/8-16	H11	4	TT90950	21.55
7/16-14	H11	4	TT90954	32.45
1/2-13	H11	4	TT90958	36.60
5/8-11	H11	4	TT90966	68.92

THESE OVERSIZE TAPS CAN BE USED ON A WIDE RANGE OF MATERIALS. PRIMARILY USED WHERE PARTS ARE GOING TO BE PLATED AFTER TAPPING.

All taps sold individually.
For technical information, please see page 237.