

Spiral Point Plug & Bottoming Taps

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS

SPIRAL POINT PLUG TAPS



SERIES 780
HIGH SPEED STEEL - METRIC
UNCOATED

| SIZE | D LIMIT | # OF FLUTES | ITEM# | LIST PRICE |
|-------------|---------|-------------|---------|------------|
| M2 x 0.4 | D3 | 2 | TT93208 | 24.15 |
| M2.5 x 0.45 | D3 | 2 | TT93214 | 17.32 |
| M3 x 0.5 | D3 | 2 | TT93217 | 13.92 |
| M3.5 x 0.6 | D4 | 2 | TT93220 | 12.00 |
| M4 x 0.7 | D4 | 2 | TT93223 | 12.00 |
| M4.5 x 0.75 | D4 | 2 | TT93226 | 12.00 |
| M5 x 0.8 | D4 | 2 | TT93229 | 12.00 |
| M6 x 1.0 | D5 | 2 | TT93232 | 12.00 |
| M7 x 1.0 | D5 | 2 | TT93238 | 13.88 |
| M8 x 1.25 | D5 | 2 | TT93244 | 13.88 |
| M10 x 1.50 | D6 | 3 | TT93250 | 23.05 |
| M12 x 1.75 | D6 | 3 | TT93256 | 28.86 |
| M14 x 2.0 | D7 | 3 | TT93262 | 44.80 |
| M16 x 2.0 | D7 | 3 | TT93268 | 50.75 |
| M18 x 2.5 | D7 | 3 | TT93274 | 74.65 |
| M20 x 2.5 | D7 | 3 | TT93277 | 98.52 |



SERIES 882
HIGH SPEED STEEL - METRIC
TIN COATED

| SIZE | D LIMIT | # OF FLUTES | ITEM# | LIST PRICE |
|-------------|---------|-------------|------------|------------|
| M2 x 0.4 | D3 | 2 | TT93208TIN | 33.30 |
| M2.5 x 0.45 | D3 | 2 | TT93214TIN | 23.87 |
| M3 x 0.5 | D3 | 2 | TT93217TIN | 19.22 |
| M3.5 x 0.6 | D4 | 2 | TT93220TIN | 16.55 |
| M4 x 0.7 | D4 | 2 | TT93223TIN | 16.55 |
| M4.5 x 0.75 | D4 | 2 | TT93226TIN | 16.55 |
| M5 x 0.8 | D4 | 2 | TT93229TIN | 16.55 |
| M6 x 1.0 | D5 | 2 | TT93232TIN | 16.55 |
| M7 x 1.0 | D5 | 2 | TT93238TIN | 19.11 |
| M8 x 1.25 | D5 | 2 | TT93244TIN | 19.11 |
| M10 x 1.50 | D6 | 3 | TT93250TIN | 31.76 |
| M12 x 1.75 | D6 | 3 | TT93256TIN | 39.79 |
| M14 x 2.0 | D7 | 3 | TT93262TIN | 61.71 |
| M16 x 2.0 | D7 | 3 | TT93268TIN | 69.93 |
| M18 x 2.5 | D7 | 3 | TT93274TIN | 102.85 |
| M20 x 2.5 | D7 | 3 | TT93277TIN | 135.77 |

SPIRAL POINT BOTTOMING TAPS



SERIES 754
HIGH SPEED STEEL
UNCOATED

| SIZE | H LIMIT | # OF FLUTES | ITEM# | LIST PRICE |
|---------|---------|-------------|---------|------------|
| 0-80 | H2 | 2 | TT91201 | 40.17 |
| 2-56 | H2 | 2 | TT91207 | 30.78 |
| 3-48 | H2 | 2 | TT91211 | 24.70 |
| 4-40 | H2 | 2 | TT91215 | 19.82 |
| 5-40 | H2 | 2 | TT91220 | 19.82 |
| 6-32 | H2 | 2 | TT91223 | 16.67 |
| 6-32 | H3 | 2 | TT91224 | 16.67 |
| 6-40 | H2 | 2 | TT91227 | 18.96 |
| 8-32 | H2 | 2 | TT91229 | 16.67 |
| 8-32 | H3 | 2 | TT91230 | 16.67 |
| 10-24 | H2 | 2 | TT91235 | 18.96 |
| 10-24 | H3 | 2 | TT91236 | 16.67 |
| 10-32 | H2 | 2 | TT91239 | 16.67 |
| 10-32 | H3 | 2 | TT91240 | 16.67 |
| 12-24 | H3 | 2 | TT91243 | 18.96 |
| 1/4-20 | H3 | 2 | TT91247 | 16.67 |
| 1/4-28 | H3 | 2 | TT91254 | 16.67 |
| 5/16-18 | H3 | 2 | TT91259 | 17.98 |
| 5/16-24 | H3 | 2 | TT91266 | 17.98 |



SERIES 756
HIGH SPEED STEEL
TIN COATED

| SIZE | H LIMIT | # OF FLUTES | ITEM# | LIST PRICE |
|---------|---------|-------------|---------|------------|
| 0-80 | H2 | 2 | TT92202 | 54.22 |
| 2-56 | H2 | 2 | TT92209 | 41.55 |
| 3-48 | H2 | 2 | TT92212 | 33.34 |
| 4-40 | H2 | 2 | TT92216 | 26.76 |
| 5-40 | H2 | 2 | TT92221 | 26.76 |
| 6-32 | H2 | 2 | TT92224 | 22.50 |
| 6-32 | H3 | 2 | TT92225 | 22.50 |
| 6-40 | H2 | 2 | TT92228 | 25.59 |
| 8-32 | H2 | 2 | TT92230 | 22.50 |
| 8-32 | H3 | 2 | TT92231 | 22.50 |
| 10-24 | H2 | 2 | TT92236 | 25.59 |
| 10-24 | H3 | 2 | TT92237 | 22.50 |
| 10-32 | H2 | 2 | TT92240 | 22.50 |
| 10-32 | H3 | 2 | TT92241 | 22.50 |
| 12-24 | H3 | 2 | TT92244 | 25.59 |
| 1/4-20 | H3 | 2 | TT92248 | 22.50 |
| 1/4-28 | H3 | 2 | TT92255 | 22.50 |
| 5/16-18 | H3 | 2 | TT92260 | 24.27 |
| 5/16-24 | H3 | 2 | TT92267 | 24.27 |

SPIRAL POINT BOTTOMING TAPS ARE RECOMMENDED FOR USE WHERE CLOSE GAGING IS REQUIRED.

All taps sold individually.

For coating information see page 6. For technical information, please see page 237.