

Spiral Flute Taps

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



Predator

HIGH VANADIUM POWDERED METAL
METRIC

45° HELIX - SEMI BOTTOMING = 2 - 2-1/2 THREAD CHAMFER



SERIES 716 - UNCOATED



SERIES 718 - ALTiN COATED



SERIES 717 - STEAM OXIDE



SERIES 719 - TiCN COATED

SIZE	D LIMIT	FLUTE	UNCOATED	LIST PRICE	STM OXIDE	LIST PRICE	ALTiN	LIST PRICE	TiCN	LIST PRICE
M2.5 x 0.45	D3	2	TT98508	47.59	TT98601	54.72	TT98715	70.22	TT98845	70.22
M3 x 0.5	D3	3	TT98510	47.59	TT98603	54.71	TT98720	70.22	TT98851	70.22
M3.5 x 0.6	D3	3	TT98521	47.59	TT98617	54.72	TT98731	70.22	TT98869	70.22
M3.5 x 0.6	D4	3	TT98522	47.59	TT98618	54.72	TT98732	70.22	TT98852	70.22
M4 x 0.7	D3	3	TT98523	47.59	TT98619	54.71	TT98733	70.22	TT98871	70.22
M4 x 0.7	D4	3	TT98511	47.59	TT98604	54.71	TT98721	70.22	TT98853	70.22
M5 x 0.8	D3	3	TT98525	47.59	TT98621	54.71	TT98735	70.22	TT98873	70.22
M5 x 0.8	D4	3	TT98512	47.59	TT98605	54.71	TT98722	70.22	TT98855	70.22
M6 x 1.0	D3	3	TT98527	49.01	TT98623	56.38	TT98737	72.81	TT98875	72.81
M6 x 1.0	D5	3	TT98513	49.01	TT98606	56.38	TT98723	72.81	TT98857	72.81
M8 x 1.25	D3	3	TT98529	53.83	TT98625	61.90	TT98739	80.60	TT98877	80.59
M8 x 1.25	D5	3	TT98514	53.83	TT98608	61.90	TT98724	80.60	TT98859	80.59
M10 x 1.5	D3	3	TT98531	63.64	TT98627	73.20	TT98741	94.91	TT98879	94.90
M10 x 1.5	D6	3	TT98515	63.64	TT98610	73.20	TT98725	94.91	TT98861	94.90
M12 x 1.75	D3	3	TT98533	95.51	TT98629	109.82	TT98743	143.03	TT98881	143.03
M12 x 1.75	D6	3	TT98516	95.51	TT98612	109.82	TT98726	143.03	TT98863	143.03
M14 x 2.0	D3	4	TT98535	135.35	TT98631	155.68	TT98745	182.73	TT98883	182.73
M14 x 2.0	D7	4	TT98518	135.35	TT98614	155.68	TT98728	182.73	TT98865	182.73
M16 x 2.0	D3	4	TT98537	158.37	TT98633	182.13	TT98747	213.79	TT98885	213.79
M16 x 2.0	D7	4	TT98520	158.37	TT98616	182.13	TT98730	213.79	TT98867	213.79

- CNC STYLE
- MANUFACTURED TO ANSI SPECIFICATIONS
- SUITED FOR BLIND HOLE TAPPING
- MATERIALS: STEEL, STEEL ALLOYS, STAINLESS STEELS, AND A VARIETY OF OTHER STEELS WITH A MAXIMUM OF RC 32

All taps sold individually

Predator Tap sizes 3/8" and smaller have male center.

For coating information see page 6. For technical information, please see pages 234-235.