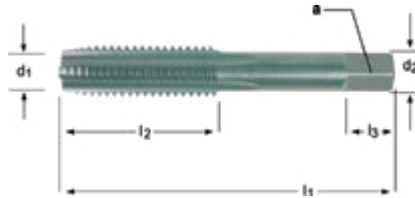


## 1599(UNF)

Hand Tap



For Cast Iron



| UNF  | TPI | $l_1$<br>Inch | $l_2$<br>Inch | $d_2$<br>Inch | $\frac{\square}{a}$<br>Inch | $l_3$<br>Inch | # of<br>Flutes | Limits | Chamfer | e-code             | USD    |
|------|-----|---------------|---------------|---------------|-----------------------------|---------------|----------------|--------|---------|--------------------|--------|
| 5/16 | 24  | 2.23/32       | 1.1/8         | 0.3180        | 0.2380                      | 3/8           | 4              | H3     | B       | 15995/16X24N<br>O3 | 18.30  |
| 3/8  | 24  | 2.15/16       | 1.1/4         | 0.3810        | 0.2860                      | 7/16          | 4              | H3     | P       | 15993/8X24NO<br>2  | 20.80  |
| 3/8  | 24  | 2.15/16       | 1.1/4         | 0.3810        | 0.2860                      | 7/16          | 4              | H3     | B       | 15993/8X24NO<br>3  | 20.80  |
| 7/16 | 20  | 3.5/32        | 1.7/16        | 0.3230        | 0.2420                      | 13/32         | 4              | H3     | B       | 15997/16X20N<br>O3 | 35.60  |
| 1/2  | 20  | 3.3/8         | 1.21/32       | 0.3670        | 0.2750                      | 7/16          | 4              | H3     | P       | 15991/2X20NO<br>2  | 42.25  |
| 1/2  | 20  | 3.3/8         | 1.21/32       | 0.3670        | 0.2750                      | 7/16          | 4              | H3     | B       | 15991/2X20NO<br>3  | 42.25  |
| 9/16 | 18  | 3.19/32       | 1.21/32       | 0.4290        | 0.3220                      | 1/2           | 4              | H3     | B       | 15999/16X18N<br>O3 | 62.70  |
| 3/4  | 16  | 4.1/4         | 2"            | 0.5900        | 0.4420                      | 11/16         | 4              | H3     | P       | 15993/4X16NO<br>2  | 105.00 |
| 3/4  | 16  | 4.1/4         | 2"            | 0.5900        | 0.4420                      | 11/16         | 4              | H3     | B       | 15993/4X16NO<br>3  | 105.00 |