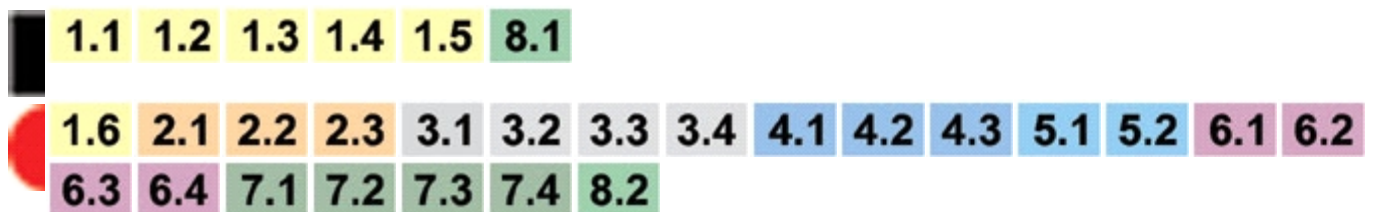


## 1585OV(UNC)

Non-Relieved Style



Oversize (+.005 or .127mm)



UNC	TPI	l <sub>1</sub> Inch	l <sub>2</sub> Inch	d <sub>2</sub> R Inch	a Inch	l <sub>3</sub> Inch	# of Flutes	Limits	Chamfer	e-code	USD
1/4	20	2.1/2	1"	0.2550	0.1910	5/16	2	H11	P	15851/4	16.35
5/16	18	2.23/32	1.1/8	0.3180	0.2380	3/8	2	H11	P	15855/16	18.75
3/8	16	2.15/16	1.1/4	0.3810	0.2860	7/16	3	H11	P	15853/8	21.45
7/16	14	3.5/32	1.7/16	0.3230	0.2420	13/32	3	H11	P	15857/16	31.40
1/2	13	3.3/8	1.21/32	0.3670	0.2750	7/16	3	H11	P	15851/2	38.05
5/8	11	3.13/16	1.13/16	0.4800	0.3600	9/16	3	H11	P	15855/8	65.40