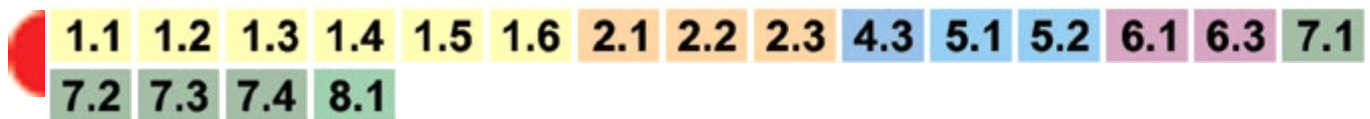


## 1585NR(UNF)

Non-Relieved Style



UNF	TPI	l <sub>1</sub> Inch	l <sub>2</sub> Inch	d <sub>2</sub> Inch	$\frac{\square}{a}$ Inch	l <sub>3</sub> Inch	# of Flutes	Limits	Chamfer	e-code	USD
1/4	28	2.1/2	1"	0.2550	0.1910	5/16	2	H1	P	1585NR1/4X28 H12FLNO2	16.35
1/4	28	2.1/2	1"	0.2550	0.1910	5/16	2	H2	P	1585NR1/4X28 H22FLNO2	15.00
1/4	28	2.1/2	1"	0.2550	0.1910	5/16	2	H3	P	1585NR1/4X28 H32FLNO2	13.35
1/4	28	2.1/2	1"	0.2550	0.1910	5/16	2	H3	B	1585NR1/4X28 H32FLNO3	19.10
5/16	24	2.23/32	1.1/8	0.3180	0.2380	3/8	2	H3	P	1585NR5/16X2 4H32FLNO2	14.30
3/8	24	2.15/16	1.1/4	0.3810	0.2860	7/16	3	H3	P	1585NR3/8X24 H33FLNO2	18.20
7/16	20	3.5/32	1.7/16	0.3230	0.2420	13/32	3	H3	P	1585NR7/16X2 0H33FLNO2	28.85
1/2	20	3.3/8	1.21/32	0.3670	0.2750	7/16	3	H3	P	1585NR1/2X20 H33FLNO2	34.35
5/8	18	3.13/16	1.13/16	0.4800	0.3600	9/16	3	H3	P	1585NR5/8X18 H33FLNO2	65.90
3/4	16	4.1/2	2"	0.5900	0.4420	11/16	3	H3	P	1585NR3/4X16 H33FLNO2	92.90