



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Marine Compound and Finishing Material, 06044, 06045, 06046, 06044E

Product Identification Numbers

60-4550-6912-4, 60-4550-6965-2, 60-4550-6966-0

1.2. Recommended use and restrictions on use

Recommended use

Rubber Compound, Marine

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Skin Corrosion/Irritation: Category 2.

Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms**Hazard Statements**

Causes skin irritation.
May cause drowsiness or dizziness.

Precautionary Statements**General:**

Keep out of reach of children.

Prevention:

Avoid breathing dust/fume/gas/mist/vapors/spray.
Use only outdoors or in a well-ventilated area.
Wear protective gloves.
Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
Call a POISON CENTER or doctor/physician if you feel unwell.

Storage:

Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Aluminum Oxide (non-fibrous)	1344-28-1	15 - 40 Trade Secret *
Stoddard Solvent	8052-41-3	15 - 40 Trade Secret *
Water	7732-18-5	15 - 40 Trade Secret *
Polyethylene Glycol Sorbitan Monooleate	9005-65-6	5 - 10 Trade Secret *
White Mineral Oil (Petroleum)	8042-47-5	1 - 5 Trade Secret *
NJ TSRN: 800963-5050 - Alkylolammonium Salt	Trade Secret*	0.5 - 1.5 Trade Secret *
1,2,4-Trimethylbenzene	95-63-6	< 1.25 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures**

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

No need for first aid is anticipated.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate

solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum Oxide (non-fibrous)	1344-28-1	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m ³	A4: Not class. as human carcin
MINERAL OILS, HIGHLY-REFINED OILS	8042-47-5	ACGIH	TWA(inhalable fraction):5 mg/m ³	A4: Not class. as human carcin
Paraffin oil	8042-47-5	OSHA	TWA(as mist):5 mg/m ³	
Stoddard Solvent	8052-41-3	ACGIH	TWA:100 ppm	
Stoddard Solvent	8052-41-3	OSHA	TWA:2900 mg/m ³ (500 ppm)	
Benzene, trimethyl-	95-63-6	ACGIH	TWA:25 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Nitrile Rubber
Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

General Physical Form:	Liquid
Odor, Color, Grade:	Slight Solvent Smell with Fragrance White to Off-White Liquid
Odor threshold	<i>No Data Available</i>
pH	7.3 - 7.9
Melting point	<i>No Data Available</i>
Boiling Point	212 °F [<i>Test Method</i> :Estimated]
Flash Point	Flash point > 93 °C (200 °F) [<i>Test Method</i> :Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	17.58 mmHg [<i>Test Method</i> :Estimated] [<i>Details</i> :at 68 F]
Vapor Density	<i>No Data Available</i>
Density	1.10 - 1.13 g/ml
Specific Gravity	1.12 [<i>Ref Std</i> :WATER=1]
Solubility in Water	<i>No Data Available</i>
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	35,000 - 45,000 centipoise
Hazardous Air Pollutants	0.02 lb HAPS/lb solids [<i>Test Method</i> :Calculated]
Volatile Organic Compounds	30.6 % weight [<i>Test Method</i> :calculated per CARB title 2]
Volatile Organic Compounds	343 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]
Percent volatile	63.4 % weight [<i>Test Method</i> :Estimated]
VOC Less H2O & Exempt Solvents	543 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye Contact:

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Stoddard Solvent	Inhalation-Vapor		LC50 estimated to be 20 - 50 mg/l
Stoddard Solvent	Dermal	Rabbit	LD50 > 3,000 mg/kg
Stoddard Solvent	Ingestion	Rat	LD50 > 5,000 mg/kg
Aluminum Oxide (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide (non-fibrous)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Polyethylene Glycol Sorbitan Monooleate	Dermal		LD50 estimated to be > 5,000 mg/kg
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Rat	LD50 > 38,000 mg/kg
White Mineral Oil (Petroleum)	Dermal	Rabbit	LD50 > 2,000 mg/kg
White Mineral Oil (Petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg
1,2,4-Trimethylbenzene	Dermal	Rabbit	LD50 > 3,160 mg/kg
1,2,4-Trimethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 18 mg/l
1,2,4-Trimethylbenzene	Ingestion	Rat	LD50 3,400 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Stoddard Solvent	Rabbit	Irritant
Aluminum Oxide (non-fibrous)	Rabbit	No significant irritation
White Mineral Oil (Petroleum)	Rabbit	No significant irritation
1,2,4-Trimethylbenzene	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Stoddard Solvent	Rabbit	No significant irritation
Aluminum Oxide (non-fibrous)	Rabbit	No significant irritation
White Mineral Oil (Petroleum)	Rabbit	Mild irritant
1,2,4-Trimethylbenzene	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Stoddard Solvent	Guinea pig	Not classified
White Mineral Oil (Petroleum)	Guinea pig	Not classified
1,2,4-Trimethylbenzene	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Stoddard Solvent	In vivo	Not mutagenic
Stoddard Solvent	In Vitro	Some positive data exist, but the data are not sufficient for classification
Aluminum Oxide (non-fibrous)	In Vitro	Not mutagenic
White Mineral Oil (Petroleum)	In Vitro	Not mutagenic
1,2,4-Trimethylbenzene	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Stoddard Solvent	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Stoddard Solvent	Inhalation	Human and animal	Some positive data exist, but the data are not sufficient for classification
Aluminum Oxide (non-fibrous)	Inhalation	Rat	Not carcinogenic
White Mineral Oil (Petroleum)	Dermal	Mouse	Not carcinogenic
White Mineral Oil (Petroleum)	Inhalation	Multiple animal species	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Stoddard Solvent	Inhalation	Not classified for development	Rat	NOAEL 2.4 mg/l	during organogenesis
White Mineral Oil (Petroleum)	Ingestion	Not classified for female reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not classified for male reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not classified for development	Rat	NOAEL 4,350 mg/kg/day	during gestation
1,2,4-Trimethylbenzene	Inhalation	Not classified for female reproduction	Rat	NOAEL 1.2 mg/l	3 months
1,2,4-Trimethylbenzene	Inhalation	Not classified for male reproduction	Rat	NOAEL 1.2 mg/l	3 months
1,2,4-Trimethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 1.5 mg/l	during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Stoddard Solvent	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Stoddard Solvent	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Stoddard Solvent	Inhalation	nervous system	Not classified	Dog	NOAEL 6.5 mg/l	4 hours
Stoddard Solvent	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

1,2,4-Trimethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
1,2,4-Trimethylbenzene	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
1,2,4-Trimethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Stoddard Solvent	Inhalation	nervous system	Not classified	Rat	LOAEL 4.6 mg/l	6 months
Stoddard Solvent	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.9 mg/l	13 weeks
Stoddard Solvent	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 0.6 mg/l	90 days
Stoddard Solvent	Inhalation	bone, teeth, nails, and/or hair blood liver muscles	Not classified	Rat	NOAEL 5.6 mg/l	12 weeks
Stoddard Solvent	Inhalation	heart	Not classified	Multiple animal species	NOAEL 1.3 mg/l	90 days
Aluminum Oxide (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
White Mineral Oil (Petroleum)	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,381 mg/kg/day	90 days
White Mineral Oil (Petroleum)	Ingestion	liver immune system	Not classified	Rat	NOAEL 1,336 mg/kg/day	90 days
1,2,4-Trimethylbenzene	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.5 mg/l	3 months
1,2,4-Trimethylbenzene	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.1 mg/l	3 months
1,2,4-Trimethylbenzene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
1,2,4-Trimethylbenzene	Inhalation	liver kidney and/or bladder heart endocrine system immune system	Not classified	Rat	NOAEL 1.2 mg/l	3 months
1,2,4-Trimethylbenzene	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 600 mg/kg/day	14 days
1,2,4-Trimethylbenzene	Ingestion	liver immune system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

Name	Value
Stoddard Solvent	Aspiration hazard
White Mineral Oil (Petroleum)	Aspiration hazard
1,2,4-Trimethylbenzene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information

on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
1,2,4-Trimethylbenzene	95-63-6	Trade Secret < 1.25

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Listing</u>
Arsenic	7440-38-2	Carcinogen
ACETALDEHYDE	75-07-0	Carcinogen
ETHYL ACRYLATE	140-88-5	Carcinogen
ETHYLENE OXIDE	75-21-8	Female reproductive toxin
ETHYLENE OXIDE	75-21-8	Male reproductive toxin
ETHYLENE OXIDE	75-21-8	Carcinogen
ETHYLENE OXIDE	75-21-8	Developmental Toxin
Styrene Monomer	100-42-5	Carcinogen
Nickel	7440-02-0	Carcinogen
Lead	7439-92-1	Female reproductive toxin
Lead	7439-92-1	Male reproductive toxin
Lead	7439-92-1	Carcinogen
Lead	7439-92-1	Developmental Toxin
Cobalt	7440-48-4	Carcinogen

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Reason for Reissue

Conversion to GHS format SDS.

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