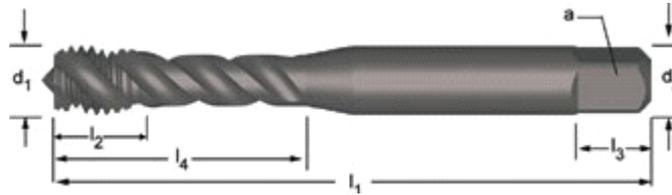


E028

UNC Machine Tap Spiral Flute 45°



1.1 1.2 1.3 1.4 1.5

2.1 2.2 2.3

UNC	TPI	l ₁ Inch	l ₂ Inch	d ₂ Inch	a Inch	z	Limits	Flute	Flute	l ₄ Inch	e-code	USD
4	40	1.7/8	0.6091	0.1410	0.1100	3	H2	N43	2.35	0.6091	E0284-40	28.65
5	40	1.15/1 6	0.7404	0.1410	0.1100	3	H2	N38	2.65	0.7404	E0285-40	28.65
6	32	2"	0.2610	0.1410	0.1100	3	H2	N36	2.85	0.5938	E0286-32	26.85
8	32	2.1/8	0.2484	0.1680	0.1310	3	H2	N29	3.50	0.6526	E0288-32	26.85
10	24	2.3/8	0.2650	0.1940	0.1520	3	H3	N25	3.90	0.8434	E02810-24	26.80
12	24	2.3/8	0.2520	0.2200	0.1650	3	H3	N16	4.50	0.8848	E02812-24	29.15
1/4	20	2.1/2	0.3937	0.2550	0.1910	3	H3	N7	5.10	1.0993	E0281/4	30.55
5/16	18	2.23/3 2	0.4567	0.3180	0.2380	3	H3	F	6.60	1.3094	E0285/16	37.60
3/8	16	2.15/1 6	0.5315	0.3810	0.2860	3	H3	5/16	8.00	1.4415	E0283/8	43.55
3/8	16	2.15/1 6	0.5315	0.3810	0.2860	3	H5	5/16	8.00	1.4415	E0283/8H5	¹⁾ 43.55
7/16	14	3.5/32	0.6299	0.3230	0.2420	3	H3	U	9.40	-	E0287/16	64.60
1/2	13	3.3/8	0.6890	0.3670	0.2750	3	H3	27/64	10.80	-	E0281/2	77.60
9/16	12	3.19/3 2	0.7087	0.4290	0.3220	3	H3	31/64	12.20	-	E0289/16	129.00
5/8	11	3.13/1 6	0.7087	0.4800	0.3600	3	H3	17/32	13.50	-	E0285/8	129.00
3/4	10	4.1/4	0.8858	0.5900	0.4420	3	H4	21/32	16.50	-	E0283/4	175.00
7/8	9	4.11/1 6	0.9843	0.6970	0.5230	3	H4	49/64	19.50	-	E0287/8	224.00
1"	8	5.1/8	1.1811	0.8000	0.6000	3	H4	7/8	22.25	-	E0281	293.00

¹⁾Class of fit: 2B