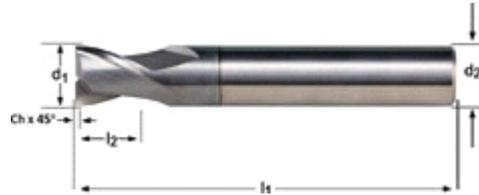


## S802HA

Slot Drill



d <sub>1</sub> R mm	Ch ±0.03x45° mm	d <sub>2</sub> R <sub>h6</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	z	e-code	USD
1.00	-	3	3	38	2	S802HA1.0	54.20
1.50	-	3	3	38	2	S802HA1.5	54.20
1.80	-	6	3	50	2	S802HA1.8	57.20
2.00	-	6	3	50	2	S802HA2.0	52.40
2.50	0.08	6	3	50	2	S802HA2.5	55.40
2.80	0.08	6	4	50	2	S802HA2.8	58.30
3.00	0.08	6	4	50	2	S802HA3.0	52.40
3.50	0.08	6	4	50	2	S802HA3.5	58.30
3.80	0.08	6	5	54	2	S802HA3.8	64.20
4.00	0.13	6	5	54	2	S802HA4.0	57.20
4.50	0.13	6	5	54	2	S802HA4.5	64.20
4.80	0.13	6	6	54	2	S802HA4.8	64.20
5.00	0.13	6	6	54	2	S802HA5.0	58.30
5.75	0.13	6	7	54	2	S802HA5.75	64.20
6.00	0.13	6	7	54	2	S802HA6.0	58.30
6.75	0.13	8	8	58	2	S802HA6.75	87.50
7.00	0.13	8	8	58	2	S802HA7.0	87.50
7.75	0.13	8	9	58	2	S802HA7.75	93.20
8.00	0.20	8	9	58	2	S802HA8.0	1) 81.60
9.00	0.20	10	10	66	2	S802HA9.0	1) 116.00
9.70	0.20	10	11	66	2	S802HA9.7	1) 116.00
10.00	0.20	10	11	66	2	S802HA10.0	1) 108.00
11.70	0.20	12	12	73	2	S802HA11.7	1) 163.00
12.00	0.20	12	12	73	2	S802HA12.0	1) 148.00
13.70	0.20	14	14	75	2	S802HA13.7	1) 203.00

d <sub>1</sub> R mm	Ch ±0.03x45° mm	d <sub>2</sub> R <sub>h6</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	z	e-code		USD
14.00	0.20	14	14	75	2	S802HA14.0	1)	185.00
15.70	0.20	16	16	82	2	S802HA15.7	1)	262.00
16.00	0.20	16	16	82	2	S802HA16.0	1)	244.00
17.70	0.20	18	18	84	2	S802HA17.7	1)	320.00
18.00	0.20	18	18	84	2	S802HA18.0	1)	315.00
19.70	0.30	20	20	92	2	S802HA19.7	1)	437.00
20.00	0.30	20	20	92	2	S802HA20.0	1)	378.00

<sup>1)</sup>± 0.05x45° mm